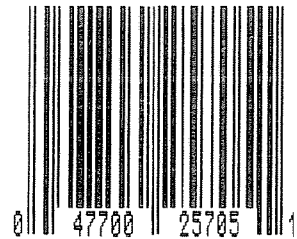


UPC



E6349952

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

REMINGTON-UMC

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349952
25 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0266667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.194333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.196154$
THE AMR FOR THIS RIFLE IS: $.954$

CENTROIDAL DISTANCES

Ø TO	1	.405357
1 TO	2	.832501
1 TO	3	.568001

2 3 + 1 <----POA

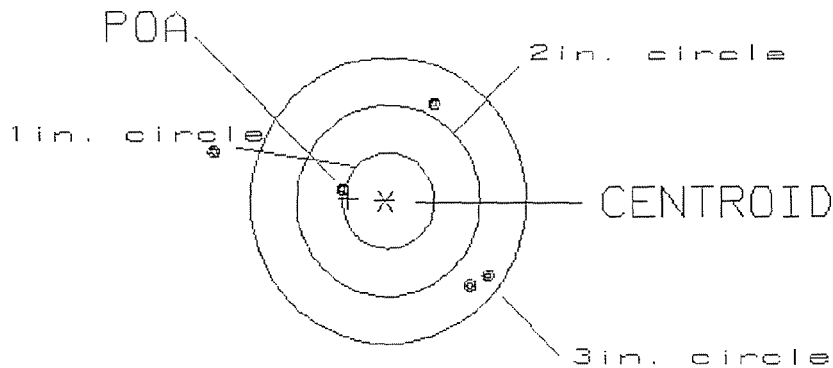
PATTERN #: 1

POA TO CENTROID: .405
 MIN RADIUS : .569
 MEAN RADIUS : 1.262
 MAX RADIUS : 1.976
 CENTROID X : .405
 CENTROID Y : -.017

25 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349952

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.01

0

VS= 1.92

1

GS= 3.29

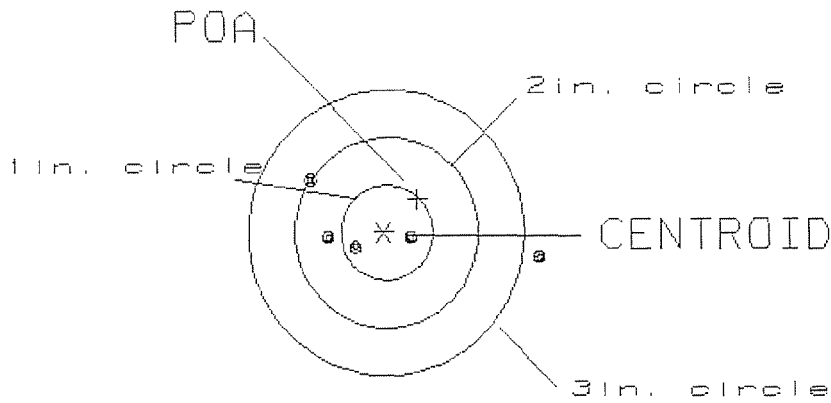
4

PATTERN #: 0.20
 POA TO CENTROID: .500
 MIN RADIUS : .255
 MEAN RADIUS : .795
 MAX RADIUS : 1.641
 CENTROID X : -.358
 CENTROID Y : -.350

25 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349952

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.49

2

US= .62

3

GS= 2.62

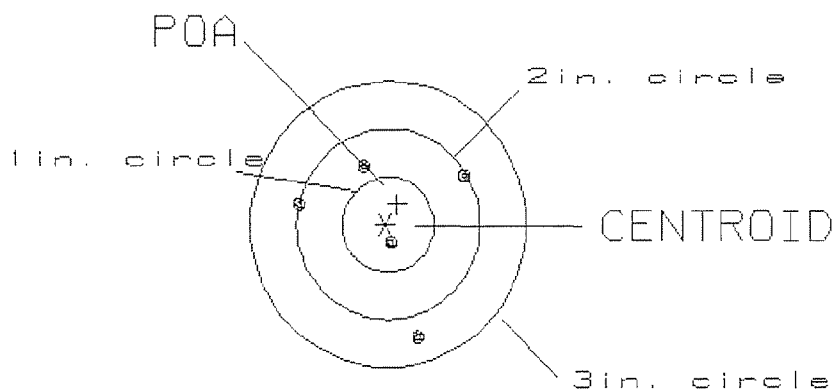
4

PATTERN #: 3
 POA TO CENTROID: .251
 MIN RADIUS : .208
 MEAN RADIUS : .805
 MAX RADIUS : 1.190
 CENTROID X : -.127
 CENTROID Y : -.216

25 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349952

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.82

1

VS= 1.72

3

GS= 1.93

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6349952
DATE 7-31-97
TESTER J.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.46	2.59	2.48	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.49	2.49	2.64	
PULL #3	2.53	2.45	2.65	
PULL #4	2.55	2.47	2.62	
PULL #5	2.51	2.55	2.70	
TOTAL	12.54	12.55	13.09	
AVG.	2.508	2.510	2.618	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.23	3.25	
PULL #2	3.19	3.28	
PULL #3	3.08	3.05	
PULL #4	3.10	3.30	
PULL #5	3.15	3.33	
TOTAL	15.75	16.21	
AVG.	3.150	3.242	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	4.26		3.98
PULL #2	3.93	4.07		3.92
PULL #3	3.92	3.63		4.12
PULL #4	3.98	4.12		4.13
PULL #5	4.16	4.14		3.90
TOTAL	20.08	20.22		20.05
AVG.	4.016	4.044		4.010

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 634 9952

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	8/5/97	AC
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>3</u> <u>3</u>	8-5-97	AC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.022</u>	8/5/97	AC
	J) ASSEMBLE STOCK		7-31-97	C/K
	K) ASSEMBLE SWIVEL STUDS		9-10-97	C/K
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-31-97	C/K
	M) IRON SIGHT ALIGNMENT		7-31-97	C/K
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-31-97	C/K
640	GALLERY TEST AND TARGET	R 7.5 C 7.5	8/25/97	LT
	A) MALFUNCTIONS		8/25/97	LT
	B) PIERCED PRIMERS		8/25/97	LT
645	INSPECT FOR LIVE AMMO		8/25/97	JW
655	FINAL INSPECTION A) HEADSPACE		9-10-97	C/K
	B) TRIGGER PULL	<u>2.63</u> <u>2.57</u> <u>2.42</u> <u>2.61</u> <u>2.66</u>	9/9/97	TM
	C) FUNCTION		9-10-97	C/K
660	PACK			

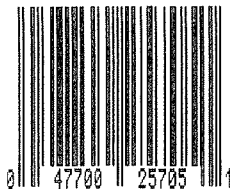
Do Not Use

SERIAL NO.



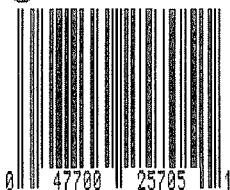
E6349952

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this item.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marce Registrée Marque Deposee.

SERIAL NO. E6349952
46 ORDER NO. 25705

15DR

5705 E6349952

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

