

UPC



0 47700 25705 1

E6349955

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349958
26 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.193667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.122333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.229068$

THE AMR FOR THIS RIFLE IS: 1.143

CENTROIDAL DISTANCES

0 TO 1	.549316
1 TO 2	.974993
1 TO 3	.118229

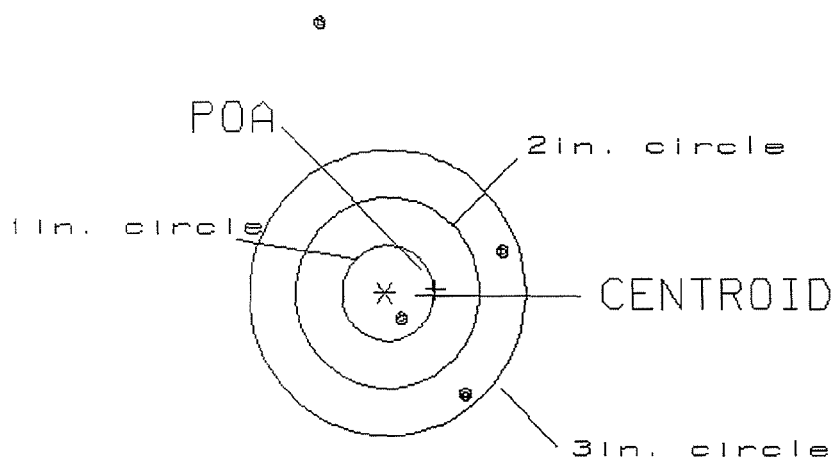
13 + <----POA
2

PATTERN #: 1
 POA TO CENTROID: .550
 MIN RADIUS : .273
 MEAN RADIUS : 1.669
 MAX RADIUS : 2.881
 CENTROID X : -.548
 CENTROID Y : -.038

26 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG349958

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.82

1

US= 4.66

1

GS= 4.75

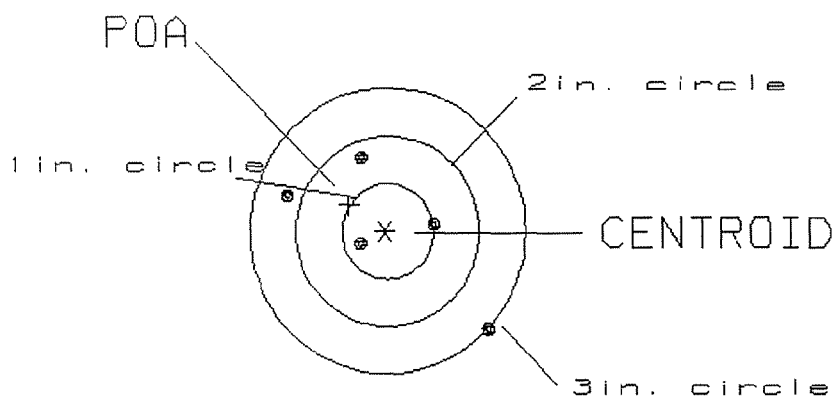
3

PATTERN #: 2
 POA TO CENTROID: .483
 MIN RADIUS : .285
 MEAN RADIUS : .845
 MAX RADIUS : 1.506
 CENTROID X : .398
 CENTROID Y : -.274

26 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349958

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.14

1

US= 1.78

3

GS= 2.56

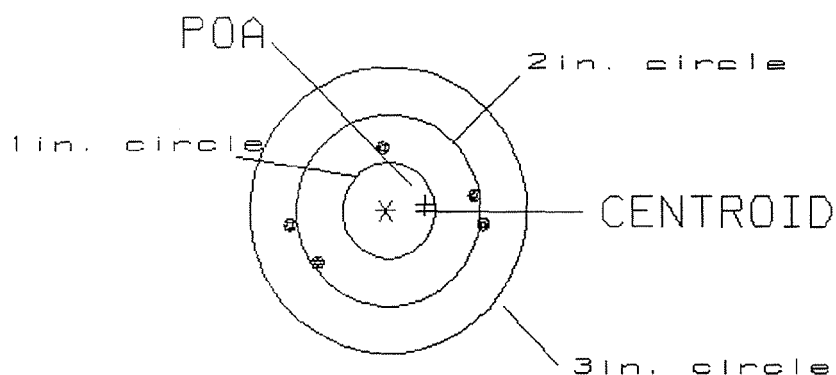
4

PATTERN #: 3
 POA TO CENTROID: .435
 MIN RADIUS : .642
 MEAN RADIUS : .914
 MAX RADIUS : 1.062
 CENTROID X : -.431
 CENTROID Y : -.055

26 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349958

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.07

0

VS= 1.15

3

GS= 2.07

5

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349955
26 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.200333

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -1.201

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 1.21759

THE AMR FOR THIS RIFLE IS: 1.768

CENTROIDAL DISTANCES

0 TO 1	.466044
1 TO 2	1.88609
1 TO 3	.959827

+ <----POA

1

3

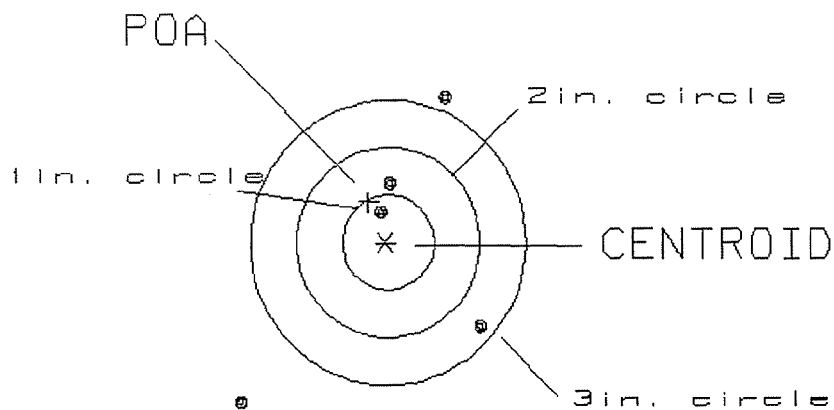
2

PATTERN #: 1
 POA TO CENTROID: .466
 MIN RADIUS : .305
 MEAN RADIUS : 1.240
 MAX RADIUS : 2.281
 CENTROID X : .189
 CENTROID Y : -.426

26 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG349955

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.61
 VS= 3.17
 GS= 3.87

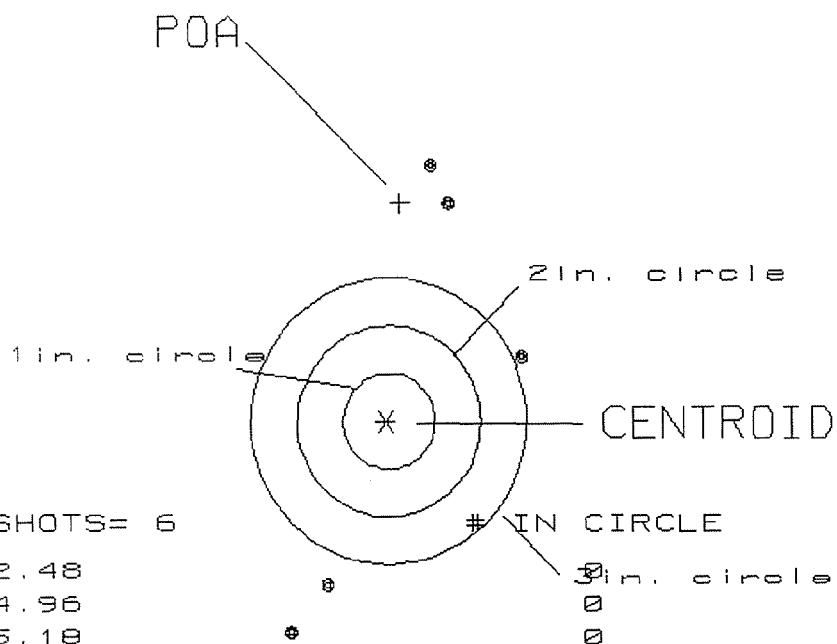
1
 2
 3

PATTERN #: 2
 POA TO CENTROID: 2.287
 MIN RADIUS : 1.582
 MEAN RADIUS : 2.143
 MAX RADIUS : 2.728
 CENTROID X : -.141
 CENTROID Y : -2.283

26 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG349955

CENTERFIRE PATTERN # 2



OF SHOTS= 6

HS= 2.48

US= 4.96

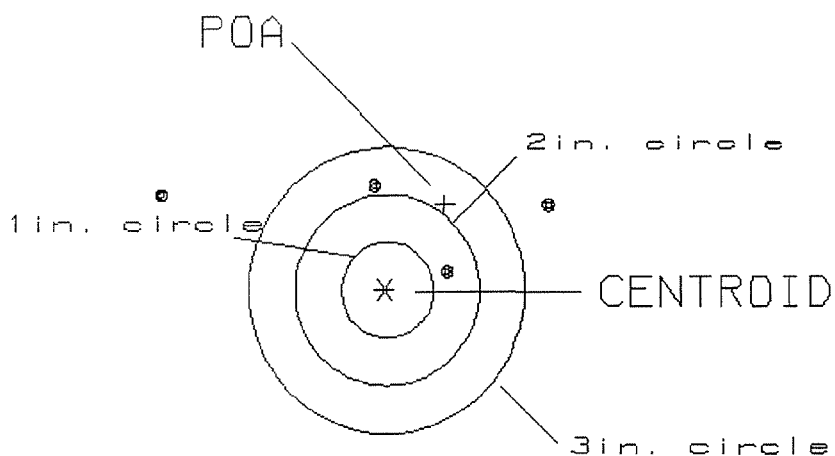
GS= 5.18

PATTERN #: 3
 POA TO CENTROID: 1.105
 MIN RADIUS : .685
 MEAN RADIUS : 1.921
 MAX RADIUS : 3.165
 CENTROID X : -.649
 CENTROID Y : -.894

26 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349955

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 4.28

0

VS= 4.23

1

GS= 4.94

2

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # 86349955

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>7</u> <u>7</u> <u>6</u>	9-19-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-19-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	9-19-97	CR
	J) ASSEMBLE STOCK		9-15-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-30-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-15-97	CR
	M) IRON SIGHT ALIGNMENT		9-15-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-15-97	CR
640	GALLERY TEST AND TARGET	L 89 R 66	9-26-97	TM
	A) MALFUNCTIONS		9-26-97	TM
	B) PIERCED PRIMERS		9-26-97	TM
645	INSPECT FOR LIVE AMMO		9-26-97	TM PL
655	FINAL INSPECTION A) HEADSPACE		9-30-97	RP
	B) TRIGGER PULL	<u>2.47</u> <u>2.55</u> <u>2.45</u> <u>2.30</u> <u>2.27</u>	9-29-97	RP
	C) FUNCTION		9-30-97	RP
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO E6349955

DATE 8-15-97

TESTER CR

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.60	2.44		2.61	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.53	2.60		2.70	
PULL #3	2.41	2.53		2.68	
PULL #4	2.46	2.44		2.59	
PULL #5	2.42	2.64		2.61	
TOTAL	12.42	12.65		12.89	
AVG.	2.484	2.53		2.578	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.88	3.00		
PULL #2	2.85	2.94		
PULL #3	2.20	3.00		
PULL #4	2.76	2.89		
PULL #5	3.21	3.04		
TOTAL	14.9	14.87		
AVG.	2.98	2.974		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.95	3.99		3.80
PULL #2	3.97	4.08		4.11
PULL #3	4.04	3.64		4.07
PULL #4	3.81	4.08		4.06
PULL #5	4.08	4.12		4.07
TOTAL	19.85	19.91		20.11
AVG.	3.97	3.982		4.022

Do Not Use

Do Not Use

SERIAL NO.



E6349955

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC



VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

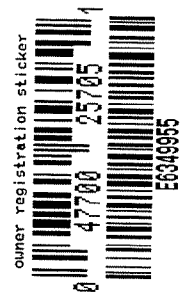
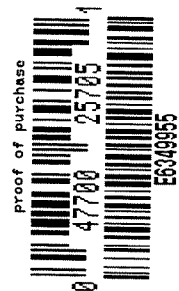
SERIAL NO. E6349955
46
ORDER NO. 25705
10RR

5705 E6349955

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM