

UPC



E6349956

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHARGE

Do Not Use

SERIAL NO.



E6349956

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

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MODEL 700™ M24
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0 47700 25705 1

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Patent Registered Marked Deposited

SERIAL NO.
E6349956

48
ORDER NO.
25705

23PR

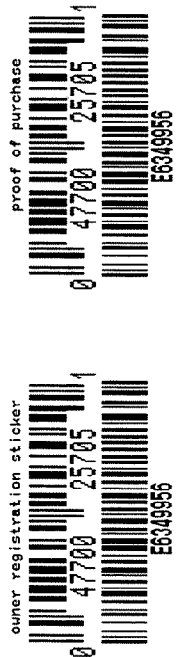
5705 E6349956

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # E6349956

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/24/97	WJTK
618	Polish Barrel		3/25/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIALS
625 CONT.	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>3.5</u>	<u>6-4-97</u>	<u>CI</u>
	G) SAFETY OFF FORCE	<u>2</u> <u>3</u> <u>3</u>	<u>6-4-97</u>	<u>CI</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.022</u>	<u>6-4-97</u>	<u>CI</u>
	J) ASSEMBLE STOCK		<u>5-29-97</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-12-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-29-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5-29-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-12-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>R-78</u> <u>L-69</u>	<u>6-8-97</u>	<u>DH</u>
	A) MALFUNCTIONS		<u>6-8-97</u>	<u>DH</u>
	B) PIERCED PRIMERS		<u>6-8-97</u>	<u>DH</u>
645	INSPECT FOR LIVE AMMO		<u>6-8-97</u>	<u>DH</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-12-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.25</u> <u>2.79</u> <u>2.71</u> <u>2.80</u> <u>2.76</u>	<u>6-11-97</u>	<u>CI</u>
	FUNCTION		<u>6-12-97</u>	<u>RP</u>
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6349956

DATE 5-21-97

TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.85	2.85	2.84	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.82	2.91	2.90	
PULL #3	2.84	2.91	2.86	
PULL #4	2.80	2.80	2.70	
PULL #5	2.89	2.76	2.80	
TOTAL	14.20	14.23	14.10	
AVG.	2.84	2.85	2.82	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.01	3.00	
PULL #2	3.11	3.18	
PULL #3	3.14	3.27	
PULL #4	3.12	3.23	
PULL #5	3.00	3.27	
TOTAL	15.38	15.95	
AVG.	3.08	3.19	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.00	3.90		3.98
PULL #2	3.94	3.88		4.12
PULL #3	4.03	3.94		3.95
PULL #4	3.96	3.89		3.96
PULL #5	4.03	3.90		4.09
TOTAL	19.96	19.51		20.10
AVG.	3.99	3.90		4.02

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6349956
11 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.265333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .182333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .321943

THE AMR FOR THIS RIFLE IS: .976

CENTROIDAL DISTANCES

0 TO 1	.193776
1 TO 2	.761111
1 TO 3	.76

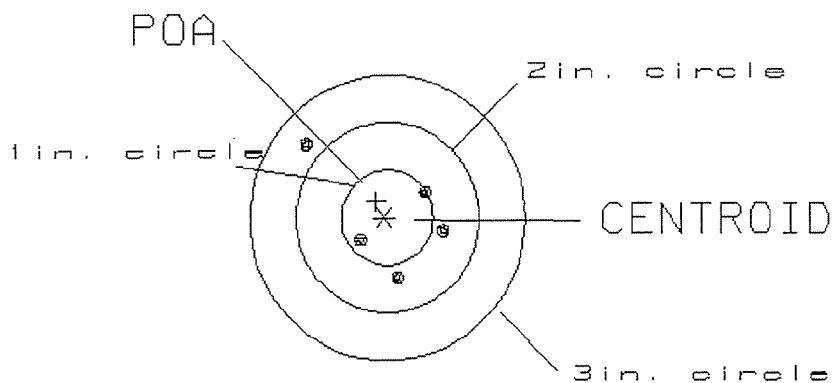
3²
+
1 <----POA

PATTERN #: 1
 POA TO CENTROID: .194
 MIN RADIUS : .337
 MEAN RADIUS : .668
 MAX RADIUS : 1.206
 CENTROID X : .093
 CENTROID Y : -.170

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6349956

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.53

2

VS= 1.48

4

GS= 1.81

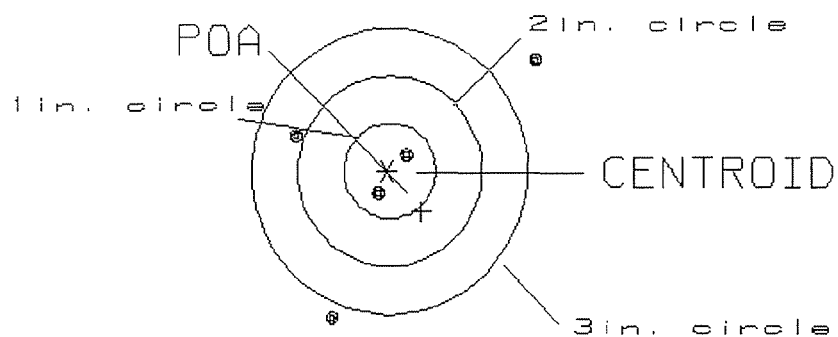
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PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .571
 MIN RADIUS : .228
 MEAN RADIUS : 1.052
 MAX RADIUS : 2.014
 CENTROID X : -.374
 CENTROID Y : .431

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6349956

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.65

2

VS= 2.78

2

GS= 3.55

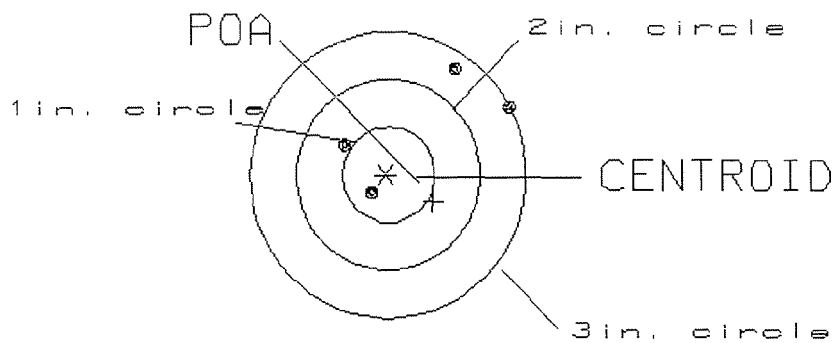
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PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .589
 MIN RADIUS : .273
 MEAN RADIUS : 1.208
 MAX RADIUS : 2.350
 CENTROID X : -.515
 CENTROID Y : .286

11 Jun 1997

FILE://Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6349956

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.69

1

VS= 3.01

2

GS= 3.75

3