

UPC

E6349957



ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

Do Not Use

Do Not Use

SERIAL NO.



E6349957

MODEL 700™ M24

UPC



011 47700 25705 1

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VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. E6349957

46 ORDER NO. 25705

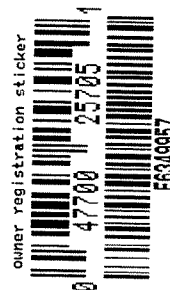
26PR

5705 E6349957

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # E 6349957

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/19/87	WJT
618	Polish Barrel		3/19/91	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE
625 CONT.	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>4</u>	<u>6-9-97</u>
	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4⁵</u>	<u>6-9-97</u>
	H) TRIGGER PULL TEST & RETAINABILITY		
	I) FIRING PIN INDENT	<u>1021</u> <u>10225</u> <u>0215</u>	<u>6-9-97</u>
	J) ASSEMBLE STOCK		
	K) ASSEMBLE SWIVEL STUDS		RP <u>6-24-97</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		RP <u>6-9-97</u>
	M) IRON SIGHT ALIGNMENT		RP <u>6-9-97</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		RP <u>6-9-97</u>
640	GALLERY TEST AND TARGET	<u>WIN L 81</u> <u>R 72</u>	<u>6-18-97</u>
	A) MALFUNCTIONS		<u>6-18-97</u>
	B) PIERCED PRIMERS		Tm <u>6-18-97</u>
645	INSPECT FOR LIVE AMMO		<u>6-18-97</u> TRD
655	FINAL INSPECTION		
	A) HEADSPACE		RP <u>6-24-97</u>
	B) TRIGGER PULL	<u>2.72</u> <u>2.80</u> <u>2.68</u> <u>2.86</u> <u>2.80</u>	<u>6-19-97</u> CL
	FUNCTION		RP <u>6-24-97</u>
660	PACK		

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349957
18 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0256667

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.073

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0773807

THE AMR FOR THIS RIFLE IS: .9007

CENTROIDAL DISTANCES

Ø TO	1	.143684
1 TO	2	.358511
1 TO	3	.365941

2 + 3 <----POA
1

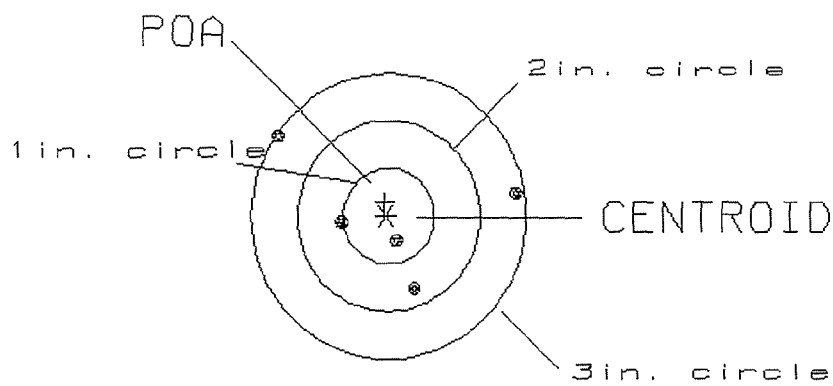
PATTERN #: 010

POA TO CENTROID: .144
 MIN RADIUS : .256
 MEAN RADIUS : .899
 MAX RADIUS : 1.516
 CENTROID X : .014
 CENTROID Y : -.143

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349957

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.65

1

VS= 1.56

3

GS= 2.72

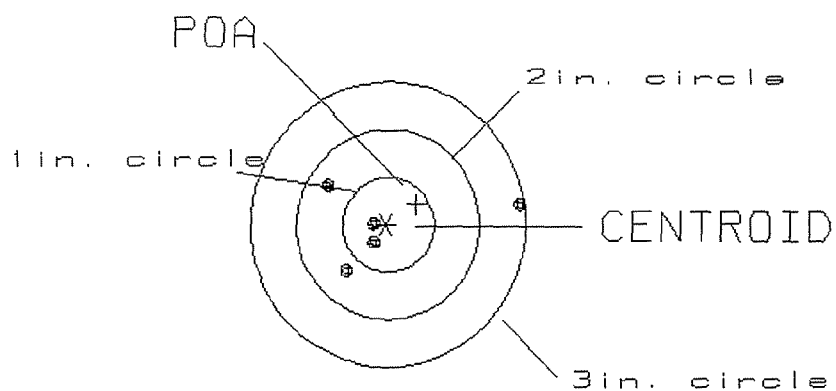
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PATTERN #: 2
 POA TO CENTROID: .401
 MIN RADIUS : .123
 MEAN RADIUS : .658
 MAX RADIUS : 1.473
 CENTROID X : -.337
 CENTROID Y : -.216

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349957

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.12

2

VS= .86

4

GS= 2.13

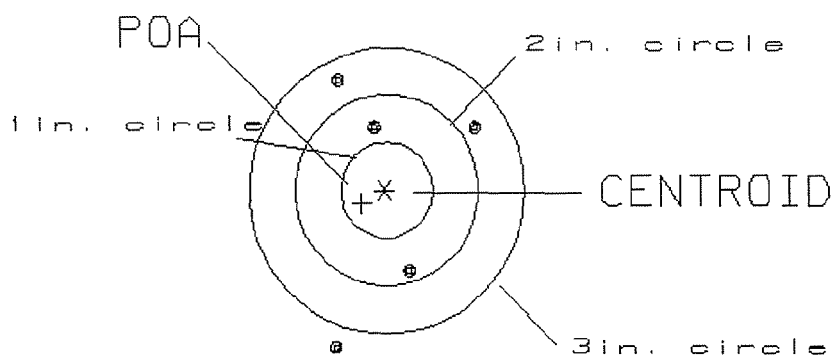
5

PATTERN #: 3
 POA TO CENTROID: .283
 MIN RADIUS : .649
 MEAN RADIUS : 1.145
 MAX RADIUS : 1.699
 CENTROID X : .246
 CENTROID Y : .140

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG349957

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.55

0

VS= 2.76

2

GS= 2.77

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6349957

DATE 5-16-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.62	2.55	2.67	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.57	2.65	2.26	
PULL #3	2.57	2.63	2.64	
PULL #4	2.58	2.58	2.59	
PULL #5	2.56	2.57	2.64	
TOTAL	12.90	12.98	12.80	
AVG.	2.58	2.60	2.56	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.02	2.92	
PULL #2	3.01	2.91	
PULL #3	2.99	2.94	
PULL #4	2.90	2.97	
PULL #5	2.89	2.95	
TOTAL	14.81	14.69	
AVG.	2.96	2.94	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.11	4.07		4.10
PULL #2	4.06	3.96		4.05
PULL #3	4.11	3.99		3.85
PULL #4	4.08	4.05		3.96
PULL #5	4.12	4.06		4.02
TOTAL	20.48	20.13		19.98
AVG.	4.10	4.03		4.00