

UPC



E6349959

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349959
8 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0203333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.038
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0430981

THE AMR FOR THIS RIFLE IS: .966

CENTROIDAL DISTANCES

0 TO 1	.36225
1 TO 2	.671668
1 TO 3	.426232

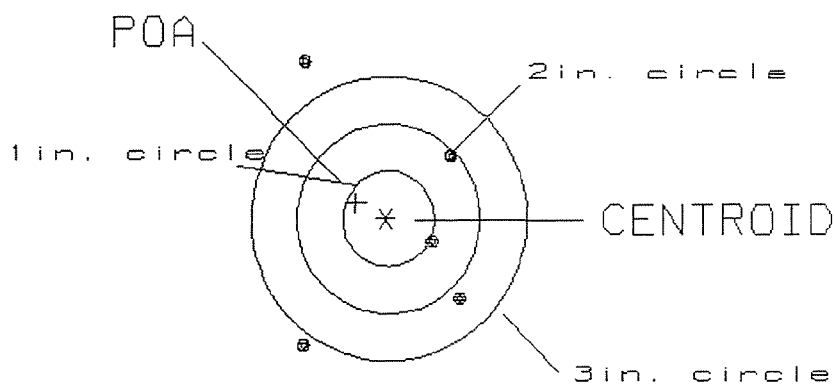
2 3+ 1 <----POA

PATTERN #: 1
 POA TO CENTROID: .363
 MIN RADIUS : .514
 MEAN RADIUS : 1.217
 MAX RADIUS : 1.906
 CENTROID X : .323
 CENTROID Y : -.164

8 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349959

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.74
 VS= 2.96
 GS= 2.99

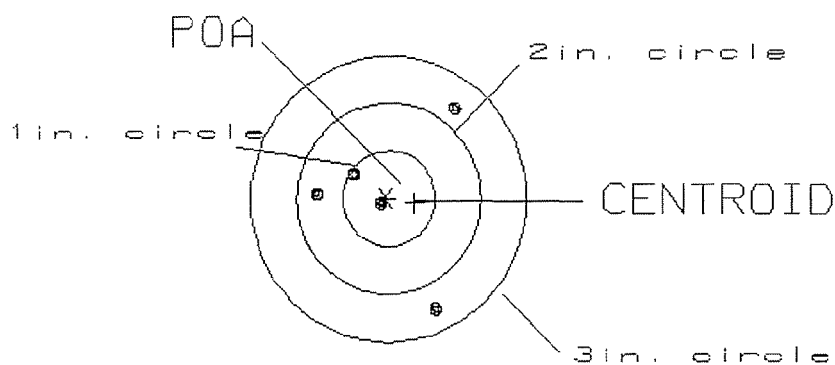
0
 2
 3

PATTERN #: 2
 POA TO CENTROID: .317
 MIN RADIUS : .121
 MEAN RADIUS : .760
 MAX RADIUS : 1.278
 CENTROID X : -.314
 CENTROID Y : .049

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.49

2

VS= 2.15

3

GS= 2.17

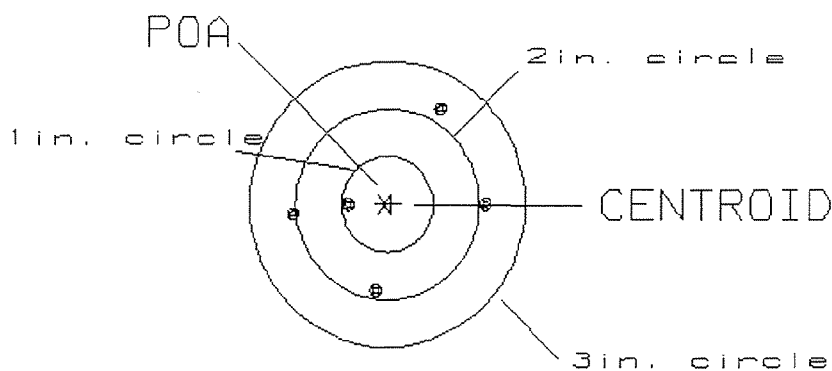
5

PATTERN #: 3
 POA TO CENTROID: .070
 MIN RADIUS : .391
 MEAN RADIUS : .921
 MAX RADIUS : 1.174
 CENTROID X : -.070
 CENTROID Y : .001

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.13

1

VS= 1.92

2

GS= 2.13

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6349959

DATE 8-11-97

TESTER A.A.P

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.59	2.69	2.52	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.66	2.69	2.40	
PULL #3	2.67	2.63	2.49	
PULL #4	2.63	2.50	2.34	
PULL #5	2.71	2.79	2.37	
TOTAL	13.26	13.30	13.12	
AVG.	2.65	2.66	2.62	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.10	3.12		
PULL #2	3.05	2.87		
PULL #3	3.25	3.25		
PULL #4	2.55	2.80		
PULL #5	3.11	2.98		
TOTAL	15.06	15.02		
AVG.	3.01	3.00		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.92	3.70		4.07
PULL #2	3.98	3.96		4.05
PULL #3	3.98	3.93		4.05
PULL #4	3.93	4.02		4.01
PULL #5	3.69	4.05		3.84
TOTAL	19.50	19.66		20.04
AVG.	3.90	3.93		4.01

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6349959

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-3-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.022</u> <u>.023</u>	9-3-97	CK
	J) ASSEMBLE STOCK		8-25-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-25-97	CR
	M) IRON SIGHT ALIGNMENT		8-25-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-25-97	CR
640	GALLERY TEST AND TARGET	R 70 L 80	9-8-97	KT
	A) MALFUNCTIONS		9-8-97	KT
	B) PIERCED PRIMERS		9-8-97	KT
645	INSPECT FOR LIVE AMMO		9-8-97	BWT
655	FINAL INSPECTION A) HEADSPACE		9-11-97	RW
	B) TRIGGER PULL	<u>2.47</u> <u>2.49</u> <u>2.54</u> <u>2.57</u> <u>2.59</u>	9/11/97	TM
	C) FUNCTION			
660	PACK			

Do Not Use

Do Not Use

Load #16

SERIAL NO.



E6349959

ORDER 25705
MODEL 700™ M24
UPC



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MODEL 700™ M24
UPC



VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7 62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
E6349959

46 ORDER NO.
25705

18DR

5705 E6349959

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



E6349959

owner registration sticker



E6349959