

UPC



E6349961

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

46

SERIAL NO.
E6349961

ORDER NO.
25705

23PR

5705 E6349961

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MODEL 700™ M24

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MODEL 700™ M24

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SERIAL NO.



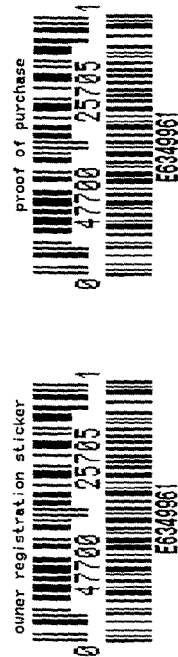
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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # E 6349961

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		3/11/97	WGT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/11/97	WGT
618	Polish Barrel		3/11/97	WGT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake		5-12	TKP

OP. #	OP. NAME	READINGS	DATE	INITIALS
625 CONT.	F) SAFETY ON FORCE	<u>6</u> <u>5.5</u> <u>6</u>	<u>5-19-97</u>	<u>9W</u>
	G) SAFETY OFF FORCE	<u>3.5</u> <u>4</u> <u>3.5</u>	<u>5-19-97</u>	<u>9W</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>22</u> <u>22</u> <u>21.5</u>	<u>5-19-97</u>	<u>9W</u>
	J) ASSEMBLE STOCK		<u>5-19-97</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-10-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-21-97</u>	<u>9W</u>
	M) IRON SIGHT ALIGNMENT		<u>5-21-97</u>	<u>9W</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>5-21-97</u>	<u>9W</u>
640	GALLERY TEST AND TARGET	<u>L-68</u> <u>R-82</u>	<u>6-6-97</u>	<u>9W</u>
	A) MALFUNCTIONS		<u>"</u>	<u>9W</u>
	B) PIERCED PRIMERS		<u>"</u>	<u>9W</u>
645	INSPECT FOR LIVE AMMO		<u>"</u>	<u>9W</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-10-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.77</u> <u>2.50</u> <u>2.49</u> <u>2.52</u> <u>2.47</u>	<u>6-9-97</u>	<u>CK</u>
	FUNCTION		<u>6-10-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349961

6 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.440333

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.313667

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .540629

THE AMR FOR THIS RIFLE IS: 1.2

CENTROIDAL DISTANCES

0 TO	1	.983407
1 TO	2	.310717
1 TO	3	1.09401

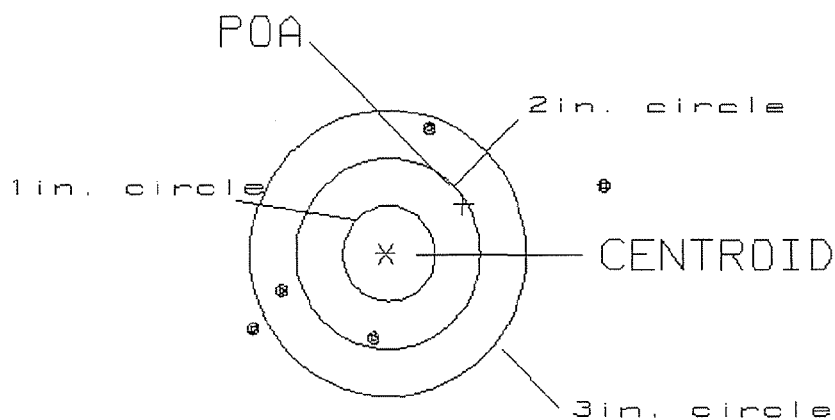
2 + <----POA
3
1

PATTERN #: 1
 POA TO CENTROID: .983
 MIN RADIUS : .849
 MEAN RADIUS : 1.533
 MAX RADIUS : 2.476
 CENTROID X : -.839
 CENTROID Y : -.513

6 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6349961

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.79

0

VS= 2.20

1

GS= 4.11

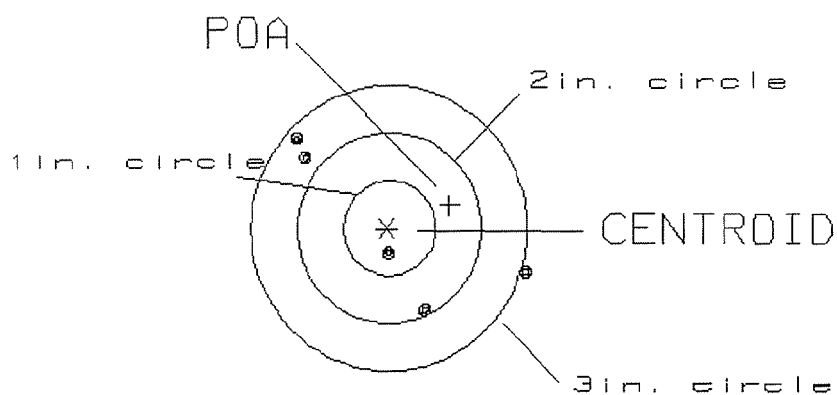
3

PATTERN #: 2
 POA TO CENTROID: .728
 MIN RADIUS : .254
 MEAN RADIUS : 1.066
 MAX RADIUS : 1.582
 CENTROID X : -.687
 CENTROID Y : -.242

6 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6349961

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.49

1

VS= 1.81

2

GS= 2.84

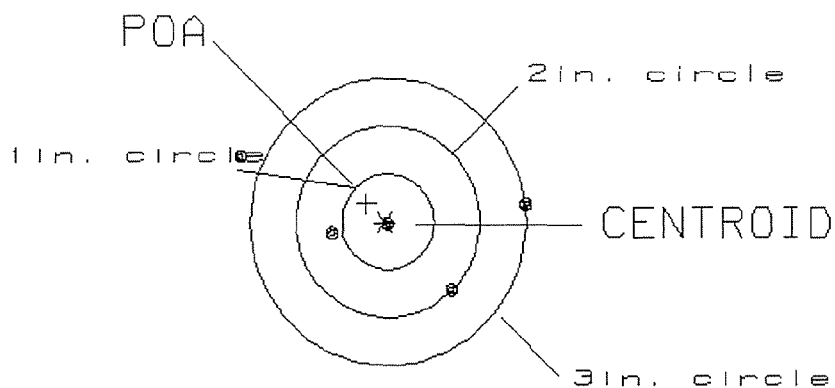
4

PATTERN #: 3
 POA TO CENTROID: .277
 MIN RADIUS : .011
 MEAN RADIUS : 1.001
 MAX RADIUS : 1.771
 CENTROID X : .205
 CENTROID Y : -.186

6 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6349961

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.16

1

VS= 1.48

2

GS= 3.21

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6349961

DATE 5-12-97

TESTER A. P

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.47	2.62	2.88	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.42	2.60	2.87	
PULL #3	2.60	2.64	2.79	
PULL #4	2.66	2.59	2.63	
PULL #5	2.48	2.69	2.70	
TOTAL	12.63	13.14	13.87	
AVG.	2.53	2.63	2.77	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.06	3.12	
PULL #2	2.84	3.18	
PULL #3	2.92	3.04	
PULL #4	2.88	3.22	
PULL #5	2.89	3.15	
TOTAL	14.59	15.71	
AVG.	2.92	3.14	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.20	4.09		4.06
PULL #2	3.88	3.92		4.18
PULL #3	3.92	3.76		3.97
PULL #4	4.08	3.69		4.08
PULL #5	3.70	3.77		3.87
TOTAL	19.78	19.23		20.16
AVG.	3.96	3.85		4.03