

UPC



E6349963

ORDER NO. **25705**
BARREL LENGTH 24"
CAPACITY * 6

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349963
4 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .273
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .131
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .302804

THE AMR FOR THIS RIFLE IS: 1.094

CENTROIDAL DISTANCES

Ø TO	1	.418084
1 TO	2	.754179
1 TO	3	.447189

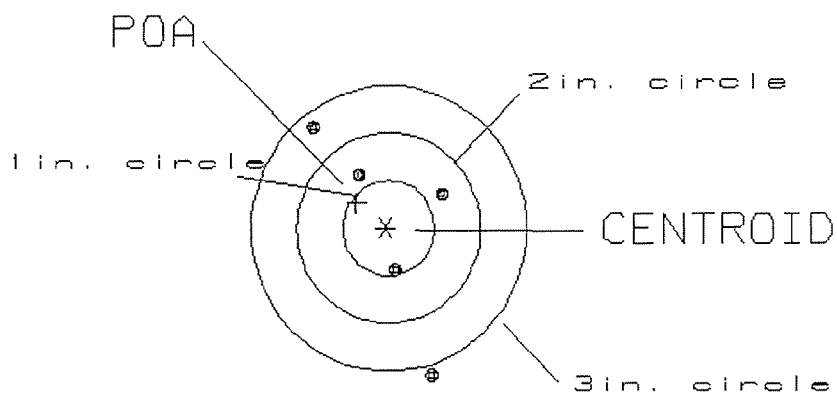
2
+ 3 <----POA
1

PATTERN #: 1
 POA TO CENTROID: .418
 MIN RADIUS : .468
 MEAN RADIUS : .956
 MAX RADIUS : 1.602
 CENTROID X : .325
 CENTROID Y : -.263

4 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349963

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.39
 VS= 2.56
 GS= 2.86

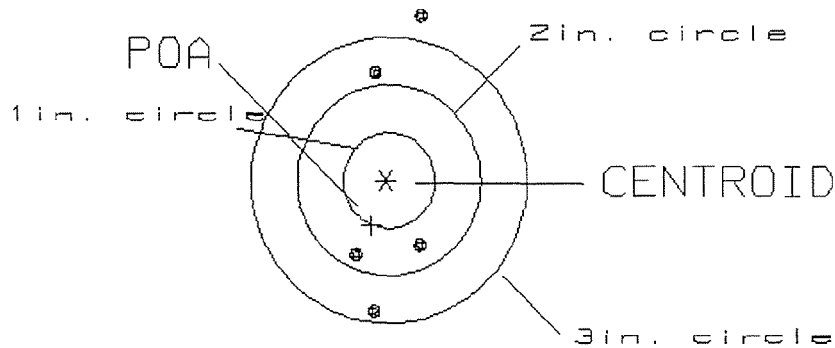
1
 3
 4

PATTERN #: 2
 POA TO CENTROID: .499
 MIN RADIUS : .766
 MEAN RADIUS : 1.165
 MAX RADIUS : 1.721
 CENTROID X : .159
 CENTROID Y : .472

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .68
 VS= 3.02
 GS= 3.05

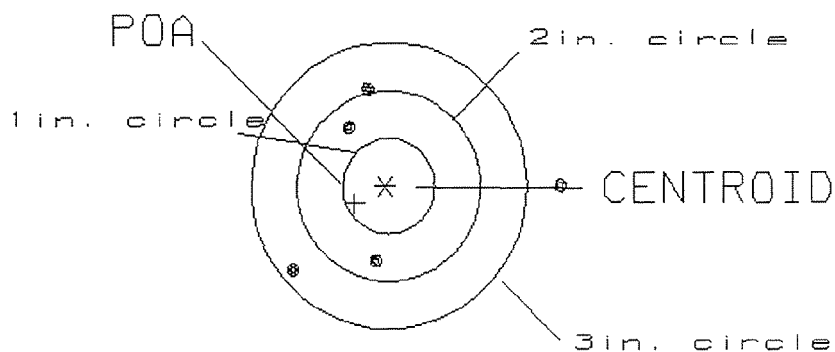
0
 2
 4

PATTERN #: 3
 POA TO CENTROID: .385
 MIN RADIUS : .765
 MEAN RADIUS : 1.160
 MAX RADIUS : 1.831
 CENTROID X : .338
 CENTROID Y : .184

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.86

0

VS= 1.93

2

GS= 3.01

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6349963

DATE 8-7-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.56	2.40	2.49	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.57	2.62	2.47	
PULL #3	2.57	2.49	2.45	
PULL #4	2.60	2.66	2.46	
PULL #5	2.59	2.60	2.44	
TOTAL	12.89	12.77	12.31	
AVG.	2.578	2.554	2.462	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.20	3.20		
PULL #2	3.18	3.27		
PULL #3	3.25	3.21		
PULL #4	3.20	3.28		
PULL #5	3.29	3.31		
TOTAL	16.12	16.27		
AVG.	3.224	3.254		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	4.14		4.19
PULL #2	4.07	4.09		3.98
PULL #3	4.10	4.16		4.22
PULL #4	4.06	4.09		4.19
PULL #5	4.13	4.18		4.13
TOTAL	20.40	20.66		20.71
AVG.	4.080	4.132		4.142

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # E6349963

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIALS
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	<u>8-12-97</u>	<u>CK</u>
	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	<u>8-12-97</u>	<u>CK</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.022</u>	<u>8-12-97</u>	<u>CK</u>
	J) ASSEMBLE STOCK		<u>8-8-97</u>	<u>CK</u>
	K) ASSEMBLE SWIVEL STUDS		<u>9-10-97</u>	<u>CK</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>8-8-97</u>	<u>CK</u>
	M) IRON SIGHT ALIGNMENT		<u>8-8-97</u>	<u>CK</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>8-8-97</u>	<u>CK</u>
640	GALLERY TEST AND TARGET	<u>WIND:</u> <u>L 150 R 50</u>	<u>9-4-97</u>	<u>AC</u>
	A) MALFUNCTIONS		<u>9-4-97</u>	<u>AC</u>
	B) PIERCED PRIMERS		<u>9-4-97</u>	<u>AC</u>
645	INSPECT FOR LIVE AMMO		<u>9-4-97</u>	<u>TRD</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>9-10-97</u>	<u>CK</u>
	B) TRIGGER PULL	<u>2.49</u> <u>2.39</u> <u>2.49</u> <u>2.36</u> <u>2.39</u>	<u>9-6-97</u>	<u>CK</u>
	FUNCTION		<u>9-10-97</u>	<u>CK</u>
660	PACK			

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
E6349963

46

ORDER NO.
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15DR



5705 E6349963

ORDER 25705

MODEL 700™ M24

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SERIAL NO.



E6349963

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

