

UPC



E6349964

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # E 634 9964

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		5/12/92	WJT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		5/12/92	WJT
618	Polish Barrel		5/12/92	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake		5-13	JRP

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>3.5</u> <u>4</u>	<u>6-3-97</u>	
	G) SAFETY OFF FORCE	<u>3.5</u> <u>3.5</u> <u>3.5</u>	<u>6-3-97</u>	
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>.020</u> <u>.021</u> <u>.022</u>	<u>6-3-97</u>	
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		<u>6-14-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-27-97</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>5-27-97</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>5-27-97</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	<u>L-82</u> <u>R-68</u>	<u>6-10-97</u>	<u>NF</u>
	A) MALFUNCTIONS		<u>"</u>	<u>NF</u>
	B) PIERCED PRIMERS		<u>"</u>	<u>NF</u>
645	INSPECT FOR LIVE AMMO		<u>"</u>	<u>RW</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-14-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.72</u> <u>2.85</u> <u>2.86</u> <u>2.71</u> <u>2.81</u>	<u>6-13-97</u>	<u>CK</u>
	FUNCTION		<u>6-14-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349964
10 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.512
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.566
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .763217

THE AMR FOR THIS RIFLE IS: 1.237

CENTROIDAL DISTANCES

Ø TO 1	.893231
1 TO 2	1.02044
1 TO 3	1.1163

+ 3 <----POA

1

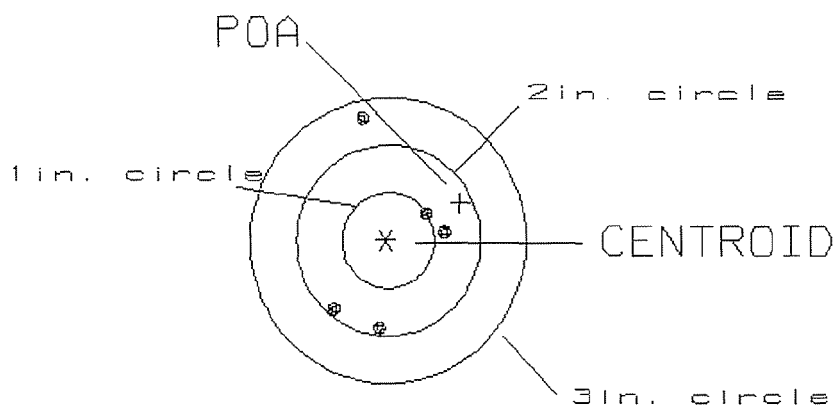
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PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .894
 MIN RADIUS : .464
 MEAN RADIUS : .843
 MAX RADIUS : 1.296
 CENTROID X : -.806
 CENTROID Y : -.385

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349964

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.18

1

VS= 2.23

4

GS= 2.23

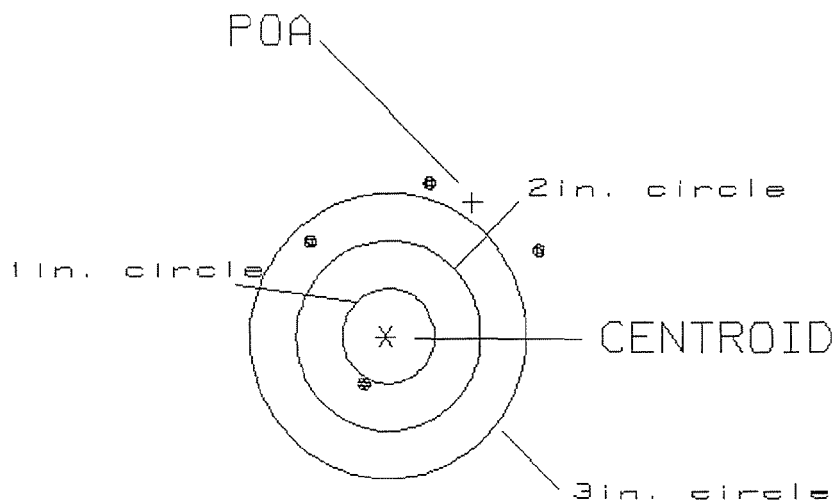
5

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: 1.682
 MIN RADIUS : .575
 MEAN RADIUS : 1.703
 MAX RADIUS : 3.103
 CENTROID X : -.937
 CENTROID Y : -1.397

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349964

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.63

0

VS= 4.51

1

GS= 4.73

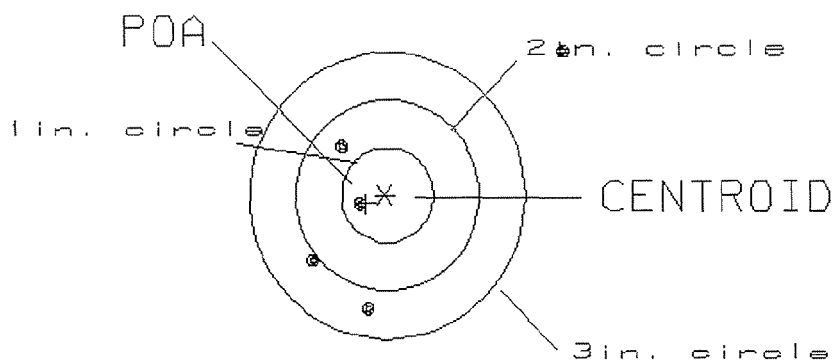
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PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .223
 MIN RADIUS : .359
 MEAN RADIUS : 1.166
 MAX RADIUS : 2.432
 CENTROID X : .207
 CENTROID Y : .084

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349964

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.65

1

VS= 2.76

2

GS= 3.49

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6349964

DATE 5-15-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.57	2.57	2.69	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.67	2.61	2.74	
PULL #3	2.71	2.47	2.73	
PULL #4	2.61	2.59	2.51	
PULL #5	2.70	2.44	2.79	
TOTAL	13.26	12.68	13.46	
AVG.	2.65	2.54	2.69	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.03	2.93	
PULL #2	2.88	2.85	
PULL #3	2.89	2.90	
PULL #4	2.83	2.93	
PULL #5	2.89	2.92	
TOTAL	14.52	14.53	
AVG.	2.90	2.91	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.08	3.96		4.01
PULL #2	3.90	3.90		4.05
PULL #3	3.91	3.83		3.92
PULL #4	3.98	4.00		3.91
PULL #5	3.99	3.99		3.98
TOTAL	19.86	19.68		19.87
AVG.	3.97	3.94		3.97

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

REG. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

ESTD 1816

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46 ORDER NO.

25705

26PR

5705 E6349964

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MODEL 700™ M24

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SERIAL NO.

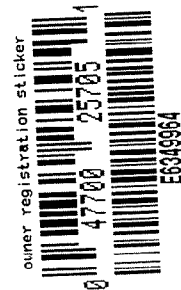


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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM