

UPC

E6349966



ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6

Do Not Use

Do Not Use

Lot #9

SERIAL NO



E6349966

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC



VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

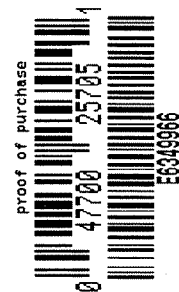
E6349966
46 ORDER NO
25705
26PR

5705 E6349966

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # E 6349966

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS			DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>35</u>	<u>3</u>	<u>3</u>	<u>6-3-97</u>	<u>CK</u>
	G) SAFETY OFF FORCE	<u>2</u>	<u>2</u>	<u>2</u>	<u>6-3-97</u>	<u>CK</u>
	H) TRIGGER PULL TEST & RETAINABILITY					
	I) FIRING PIN INDENT	<u>.021</u>	<u>.022</u>	<u>.021</u>	<u>6-3-97</u>	<u>CK</u>
	J) ASSEMBLE STOCK					
	K) ASSEMBLE SWIVEL STUDS				<u>6-23-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES				<u>6-3-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT				<u>6-3-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER				<u>6-3-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>Right 82</u>	<u>Left 68</u>		<u>6-12-97</u>	<u>RP</u>
	A) MALFUNCTIONS				<u>6-12-97</u>	<u>RP</u>
	B) PIERCED PRIMERS				<u>6-12-97</u>	<u>RP</u>
645	INSPECT FOR LIVE AMMO				<u>6-12-97</u>	<u>RP</u>
655	FINAL INSPECTION					
	A) HEADSPACE				<u>6-23-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>260</u>	<u>252</u>	<u>250</u>	<u>252</u>	<u>229</u>
	FUNCTION				<u>6-18-97</u>	<u>CK</u>
					<u>6-23-97</u>	<u>RP</u>
660	PACK					

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349966
12 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.38
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.385
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .540948

THE AMR FOR THIS RIFLE IS: 1.248

CENTROIDAL DISTANCES

0 TO 1	.447236
1 TO 2	.386063
1 TO 3	.313308

2 + <----POA
3 1

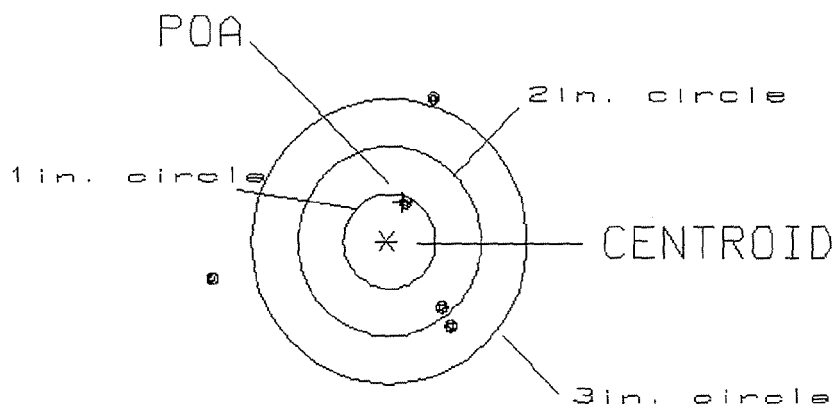
PATTERN #: 1

POA TO CENTROID: .447
 MIN RADIUS : .414
 MEAN RADIUS : 1.189
 MAX RADIUS : 1.918
 CENTROID X : -.174
 CENTROID Y : -.412

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6349966.1.1.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.55
 VS= 2.39
 GS= 3.03

1
 2
 3

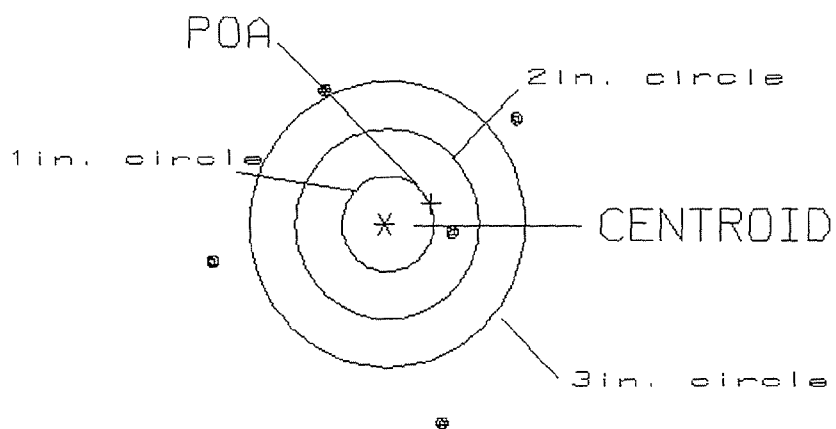
PATTERN #: 2

POA TO CENTROID: .545
 MIN RADIUS : .656
 MEAN RADIUS : 1.637
 MAX RADIUS : 2.148
 CENTROID X : -.503
 CENTROID Y : -.210

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6349966.1.1.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.37
 VS= 3.53
 GS= 3.75

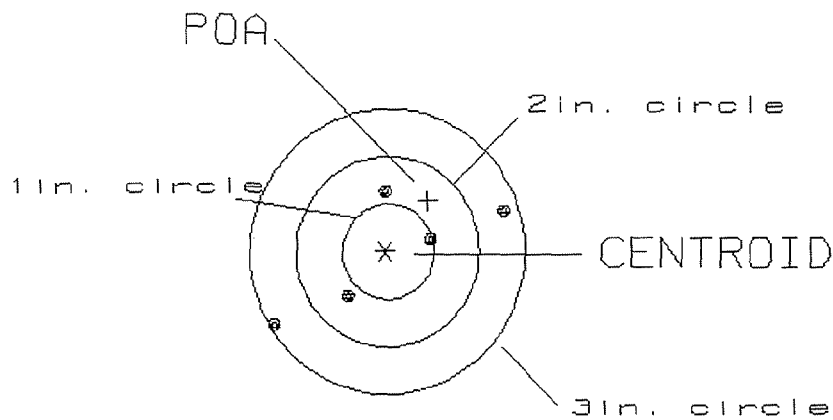
0
 1
 1

PATTERN #: 3
 POA TO CENTROID: .706
 MIN RADIUS : .502
 MEAN RADIUS : .918
 MAX RADIUS : 1.517
 CENTROID X : -.463
 CENTROID Y : -.533

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6349966.1.1.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.54

0

VS= 1.42

3

GS= 2.85

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6349966

DATE 6-2-97

TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.33	2.43	2.62	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.40	2.25	2.48	
PULL #3	2.36	2.44	2.33	
PULL #4	2.28	2.40	2.41	
PULL #5	2.36	2.44	2.55	
TOTAL	11.73	11.96	12.39	
AVG.	2.35	2.39	2.48	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.97	2.97	
PULL #2	3.01	2.84	
PULL #3	2.87	2.93	
PULL #4	2.93	2.94	
PULL #5	2.95	2.92	
TOTAL	14.73	14.60	
AVG.	2.95	2.92	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.00	4.11	4.22	
PULL #2	3.95	4.05	4.26	
PULL #3	3.95	4.13	4.19	
PULL #4	3.91	4.07	4.29	
PULL #5	3.84	4.03	4.21	
TOTAL	19.65	20.39	21.17	
AVG.	3.93	4.08	4.23	