

UPC



E6349968

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY \* 6

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349968  
25 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS:  $-.362$   
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS:  $-.267333$   
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS:  $.450012$

THE AMR FOR THIS RIFLE IS:  $1.135$

### CENTROIDAL DISTANCES

|      |   |         |
|------|---|---------|
| 0 TO | 1 | 1.13416 |
| 1 TO | 2 | .873949 |
| 1 TO | 3 | 1.28899 |

3  
+ <----POA  
2

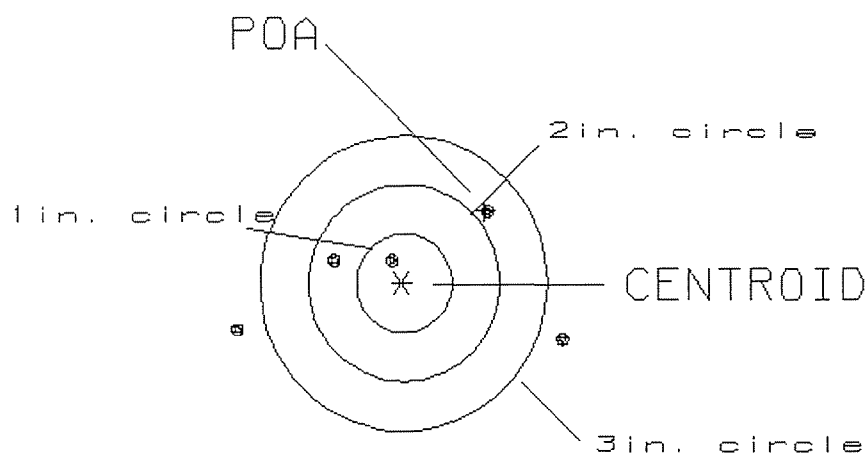
1

PATTERN #: ☐ 1 ☐  
 POA TO CENTROID: 1.134  
 MIN RADIUS : .232  
 MEAN RADIUS : 1.157  
 MAX RADIUS : 1.815  
 CENTROID X : -.868  
 CENTROID Y : -.730

25 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6349968

# CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 3.41  
 VS= 1.34  
 GS= 3.42

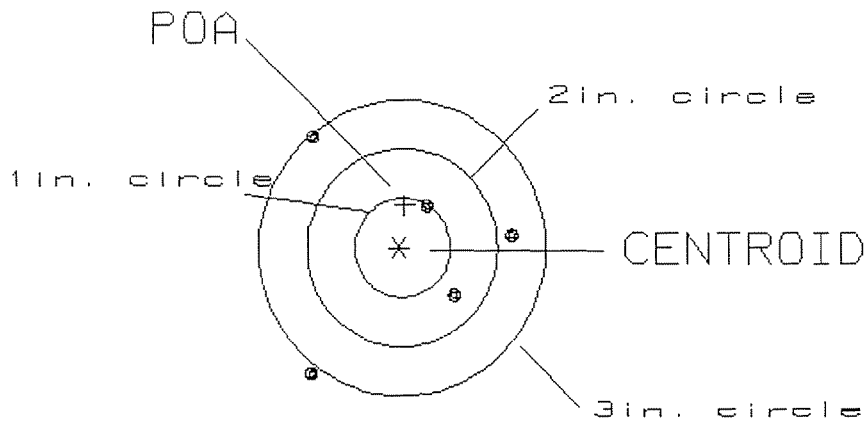
1  
 2  
 3

PATTERN #: 2  
 POA TO CENTROID: .428  
 MIN RADIUS : .470  
 MEAN RADIUS : 1.084  
 MAX RADIUS : 1.566  
 CENTROID X : -.049  
 CENTROID Y : -.425

25 Jul 1997

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# CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 2.14  
 VS= 2.38  
 GS= 2.55

1  
 2  
 4

REMINGTON CENTERFIRE ACCURACY TEST

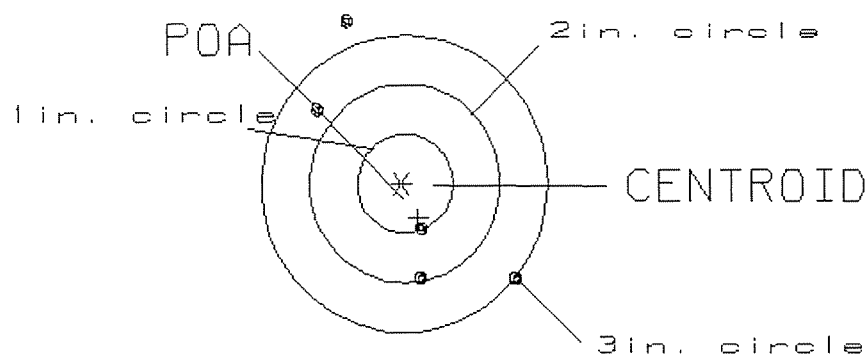
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3  
 POA TO CENTROID: .391  
 MIN RADIUS : .453  
 MEAN RADIUS : 1.165  
 MAX RADIUS : 1.719  
 CENTROID X : -.169  
 CENTROID Y : .353

25 Jul 1997

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CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 2.09

1

VS= 2.60

1

GS= 3.10

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS  
2.50# ± .50#  
3.00# ± .75#  
4.00# ± 1.00#

SERIAL NO. E6349968

DATE 5-16-97

TESTER EK

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.64             | 2.36                     | 2.59                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.54             | 2.57                     | 2.58                           |                                                                        |
| PULL #3 | 2.49             | 2.54                     | 2.69                           |                                                                        |
| PULL #4 | 2.54             | 2.57                     | 2.60                           |                                                                        |
| PULL #5 | 2.58             | 2.58                     | 2.58                           |                                                                        |
| TOTAL   | 12.79            | 12.62                    | 13.04                          |                                                                        |
| AVG.    | 2.56             | 2.52                     | 2.61                           |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 3.16             | 3.07                     |          |
| PULL #2 | 3.15             | 2.94                     |          |
| PULL #3 | 3.11             | 2.95                     |          |
| PULL #4 | 3.12             | 3.12                     |          |
| PULL #5 | 3.12             | 2.93                     |          |
| TOTAL   | 15.66            | 15.01                    |          |
| AVG.    | 3.13             | 3.00                     |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.11             | 3.92                     |                                | 4.08                                 |
| PULL #2 | 3.96             | 3.85                     |                                | 4.04                                 |
| PULL #3 | 4.04             | 4.11                     |                                | 4.07                                 |
| PULL #4 | 4.05             | 3.90                     |                                | 4.00                                 |
| PULL #5 | 4.05             | 4.07                     |                                | 3.99                                 |
| TOTAL   | 20.21            | 19.85                    |                                | 20.18                                |
| AVG.    | 4.04             | 3.97                     |                                | 4.04                                 |

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # E 6349968

| OP. #        | OP. NAME                                                       | READINGS | DATE    | INITIAL |
|--------------|----------------------------------------------------------------|----------|---------|---------|
| 575 &<br>580 | Assemble Action<br>and Stock                                   |          |         |         |
| 600          | Proof                                                          |          |         |         |
| 607          | Check Headspace                                                |          | 3/11/97 | WJT     |
| 610          | Dis-assemble Gun                                               |          |         |         |
| 612          | Magnaflux Barrel<br>Action                                     |          |         |         |
|              | Magnaflux Bolt                                                 |          |         |         |
| 615          | Rollmark Caliber                                               |          |         |         |
| 617          | Drill and Tap Sight Holes                                      |          | 3/11/97 | WJT     |
| 618          | Polish Barrel                                                  |          | 3/11/97 | WJT     |
| 620          | Apply Coatings<br>(Barrel Action)                              |          |         |         |
|              | Apply Coating (Bolt)                                           |          |         |         |
| 625          | Final Assembly<br>A) Clean inside of<br>Bolt Assembly          |          |         |         |
|              | B) Inspect Rear Firing<br>Pin Hole for Chamfer<br>in Bolt Head |          |         |         |
|              | C) Inspect Ejector Hole<br>for Chamfer                         |          |         |         |
|              | D) Oil Firing Pin Ass'y                                        |          |         |         |
|              | E) Adjust Trigger Pull to<br>Min Setting and Stake             |          |         |         |

| OP. #        | OP. NAME                                                              | READINGS                                                                 | DATE                             |
|--------------|-----------------------------------------------------------------------|--------------------------------------------------------------------------|----------------------------------|
| 625<br>CONT. | F) SAFETY ON FORCE                                                    | <u>4</u> <u>3</u> <u>3</u>                                               | <u>6-6-97</u>                    |
|              | G) SAFETY OFF FORCE                                                   | <u>3</u> <u>3</u> <u>3</u>                                               | <u>6-6-97</u>                    |
|              | H) TRIGGER PULL TEST &<br>RETAINABILITY                               |                                                                          |                                  |
|              | I) FIRING PIN INDENT                                                  | <u>.0215</u> <u>.021</u> <u>.022</u>                                     | <u>6-6-97</u>                    |
|              | J) ASSEMBLE STOCK                                                     |                                                                          | <u>6-5-97</u>                    |
|              | K) ASSEMBLE SWIVEL STUDS                                              |                                                                          | <u>8-20-97</u> <del>6-5-97</del> |
|              | L) ATTACH FRONT AND REAR<br>SIGHT ASSEMBLIES                          |                                                                          | <u>6-5-97</u>                    |
|              | M) IRON SIGHT ALIGNMENT                                               |                                                                          | <u>6-5-97</u>                    |
|              | N) DETACH FRONT AND REAR<br>SIGHTS AND PLACE IN NUMBERER<br>CONTAINER |                                                                          | <u>6-5-97</u>                    |
| 640          | GALLERY TEST AND TARGET                                               | <u>R 72</u> <u>L 78</u>                                                  | <u>7-25-97</u><br><u>9W</u>      |
|              | A) MALFUNCTIONS                                                       | <u>Action Closes &amp; opens</u>                                         | <u>7-25</u><br><u>9W</u>         |
|              | B) PIERCED PRIMERS                                                    | <u>hard Also Closes hard</u><br><u>on Live Round.</u><br><u>Truck #1</u> | <u>7-25</u><br><u>9W</u>         |
| 645          | INSPECT FOR LIVE AMMO                                                 | <u>OK TAD</u>                                                            | <u>8-23-97</u><br><u>K+</u>      |
| 655          | FINAL INSPECTION                                                      |                                                                          |                                  |
|              | A) HEADSPACE                                                          |                                                                          | <u>8-20-97</u>                   |
|              | B) TRIGGER PULL                                                       | <u>2.36</u> <u>2.25</u> <u>2.34</u> <u>2.38</u> <u>2.39</u>              | <u>8-19-97</u><br><u>CR</u>      |
|              | FUNCTION                                                              |                                                                          | <u>8-20-97</u>                   |
| 660          | PACK                                                                  |                                                                          |                                  |

Do Not Use

Do Not Use

SERIAL NO.



E6349968

ORDER 25705  
MODEL 700™ M24  
UPC



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MODEL 700™ M24  
UPC



**VERY IMPORTANT:**  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

**Remington®**

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

Reg. U.S. Pat. & Tr. Off. Marca Registrada Marque Deposee.

SERIAL NO.  
**E6349968**

46  
ORDER NO.  
**25705**

**26WR**

5705 E6349968

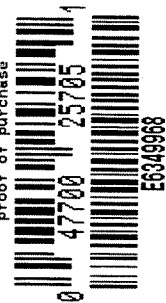
**MODEL 700™ M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker

