

UPC



E6349970

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349970
3 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .426
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .191
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .466859

THE AMR FOR THIS RIFLE IS: 1.176

CENTROIDAL DISTANCES

Ø TO	1	.37726
1 TO	2	.086764
1 TO	3	.272132

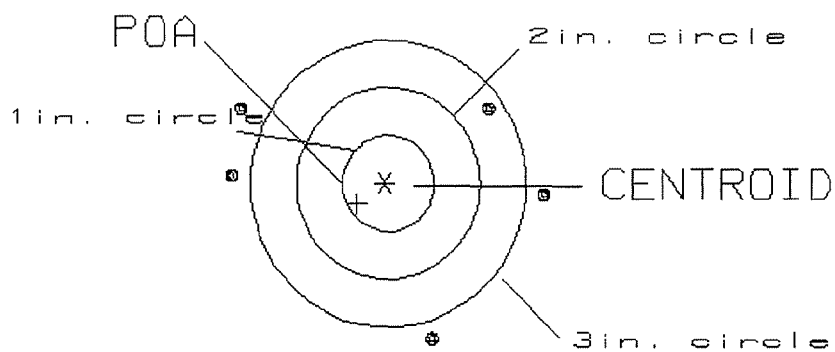
+ 1 2 3
 <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .377
 MIN RADIUS : 1.330
 MEAN RADIUS : 1.622
 MAX RADIUS : 1.774
 CENTROID X : .310
 CENTROID Y : .215

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E634997D

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.34

0

VS= 2.41

0

GS= 3.38

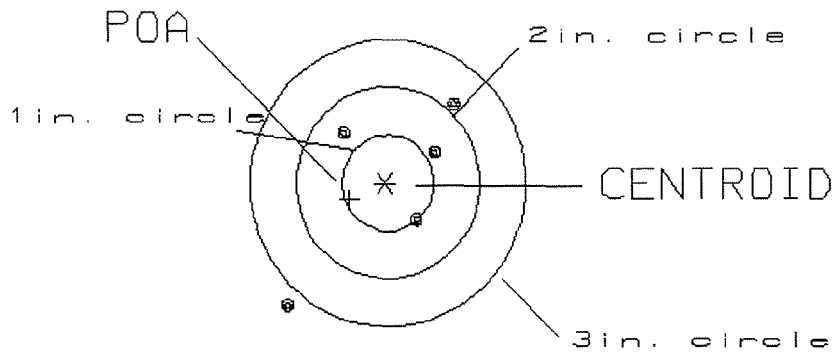
1

PATTERN #: 2
 POA TO CENTROID: .427
 MIN RADIUS : .500
 MEAN RADIUS : .919
 MAX RADIUS : 1.701
 CENTROID X : .388
 CENTROID Y : .177

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E634997D

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.84
 VS= 2.08
 GS= 2.77

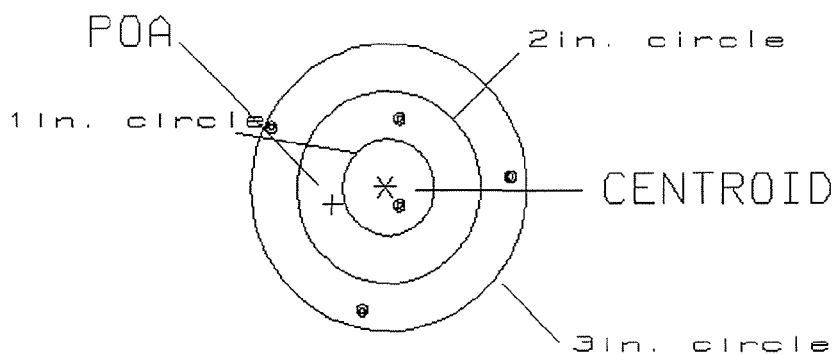
1
 3
 4

PATTERN #: 3
 POA TO CENTROID: .607
 MIN RADIUS : .220
 MEAN RADIUS : .986
 MAX RADIUS : 1.435
 CENTROID X : .580
 CENTROID Y : .181

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E634997D

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.59

1

VS= 1.93

2

GS= 2.63

5

Do Not Use

Do Not Use

LOT #14

SERIAL NO.



E6349970

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC



Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

SERIAL NO. E6349970
ORDER NO. 25705
15DR

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marques Deposees

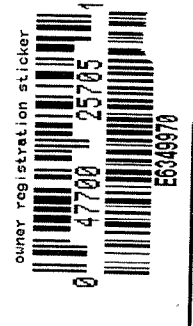
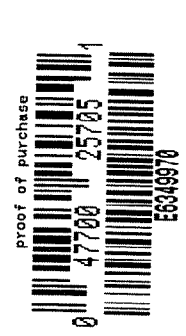
5705 E6349970

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 634 9970

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>4</u> <u>4</u>	8-5-97	AC
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	8-5-97	AC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	8-5-97	AC
	J) ASSEMBLE STOCK		8-1-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-12-97	CR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-1-97	CR
	M) IRON SIGHT ALIGNMENT		8-1-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-1-97	CR
640	GALLERY TEST AND TARGET	Win: L <u>92</u> R <u>59</u>	8-2-97	TAD
	A) MALFUNCTIONS		9-2-97	TAD
	B) PIERCED PRIMERS		9-2-97	TAD
645	INSPECT FOR LIVE AMMO		9-2-97	AC
655	FINAL INSPECTION A) HEADSPACE		9-12-97	CR
	B) TRIGGER PULL	<u>2.62</u> <u>2.64</u> <u>2.60</u> <u>2.51</u> <u>2.60</u>	9-6-97	CR
	C) FUNCTION		9-12-97	CR
660	PACK			

SWS TRIGGER PULL TESTAVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6349970DATE 7-30-97TESTER J.W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.64	2.71	2.45		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.49	2.47	2.40		
PULL #3	2.55	2.79	2.41		
PULL #4	2.60	2.73	2.44		
PULL #5	2.53	2.70	2.42		
TOTAL	12.81	13.41	12.12		
AVG.	2.562	2.68	2.424		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.99	3.18		
PULL #2	3.10	3.19		
PULL #3	2.86	3.16		
PULL #4	3.04	3.23		
PULL #5	2.90	2.78		
TOTAL	14.89	15.54		
AVG.	2.978	3.108		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.18	4.06		3.91
PULL #2	4.06	4.12		3.93
PULL #3	4.06	4.15		3.92
PULL #4	4.24	4.16		3.89
PULL #5	4.13	4.26		3.87
TOTAL	20.67	20.75		19.52
AVG.	4.134	4.15		3.904