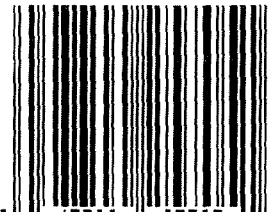


UPC



0 47700 25705 1

E6349971

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349971
3 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0923333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .155333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .180704

THE AMR FOR THIS RIFLE IS: 1.056

CENTROIDAL DISTANCES

0 TO 1	.133135
1 TO 2	.194165
1 TO 3	.504026

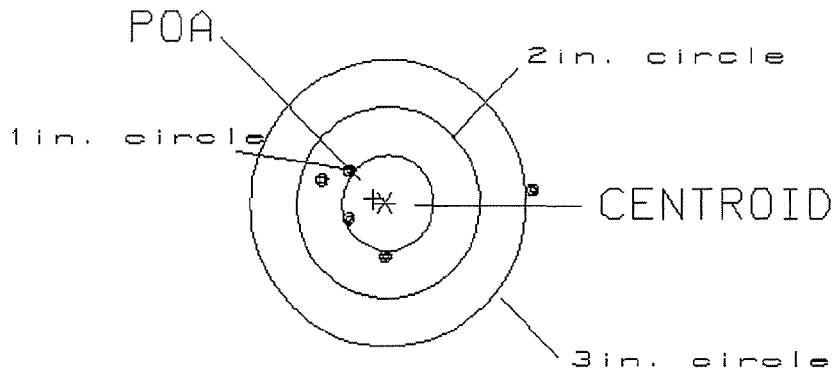
3
+1² <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .133
 MIN RADIUS : .428
 MEAN RADIUS : .804
 MAX RADIUS : 1.602
 CENTROID X : .126
 CENTROID Y : -.043

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349971

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.36
 VS= .98
 GS= 2.36

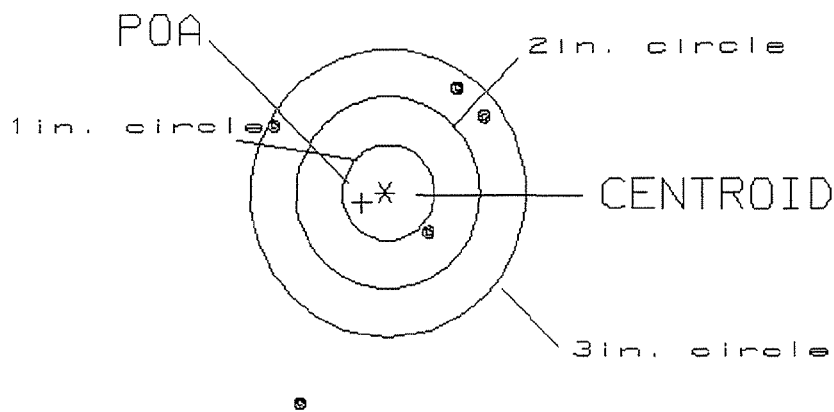
1
 4
 4

PATTERN #: 2
 POA TO CENTROID: .274
 MIN RADIUS : .606
 MEAN RADIUS : 1.417
 MAX RADIUS : 2.389
 CENTROID X : .254
 CENTROID Y : .103

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349971

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.29

0

VS= 3.29

1

GS= 3.71

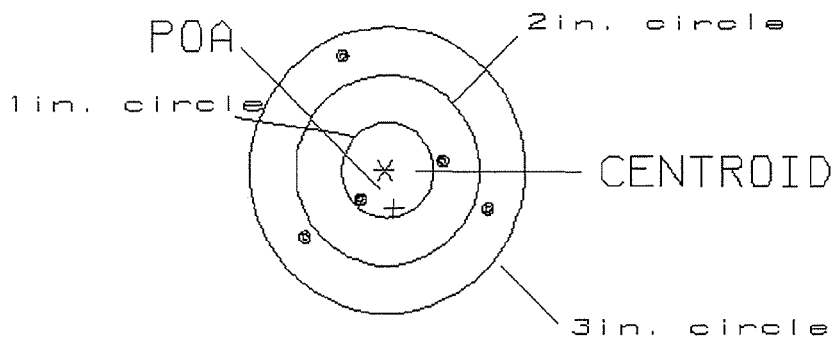
4

PATTERN #: 3
 POA TO CENTROID: .418
 MIN RADIUS : .449
 MEAN RADIUS : .946
 MAX RADIUS : 1.319
 CENTROID X : -.103
 CENTROID Y : .406

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349971

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.02
 VS= 1.90
 GS= 2.27

1
 2
 5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6349971

DATE 7-29-97

TESTER T.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.60	2.31	2.49	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.64	2.31	2.49	
PULL #3	2.59	2.40	2.56	
PULL #4	2.55	2.30	2.60	
PULL #5	2.37	2.32	2.26	
TOTAL	12.75	11.64	12.40	
AVG.	2.550	2.328	2.480	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.95	3.02		
PULL #2	2.94	3.06		
PULL #3	2.80	3.16		
PULL #4	2.95	3.20		
PULL #5	2.99	3.26		
TOTAL	14.63	15.70		
AVG.	2.926	3.140		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.93	4.23		3.88
PULL #2	3.95	4.25		3.90
PULL #3	4.11	4.23		4.19
PULL #4	4.06	4.21		4.03
PULL #5	4.04	4.32		4.02
TOTAL	20.09	21.24		20.02
AVG.	4.018	4.248		4.004

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E634 99 71

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	8-6-97	A
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>4</u>	8-6-97	A
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	8-6-97	A
	J) ASSEMBLE STOCK		7-31-97	C/K
	K) ASSEMBLE SWIVEL STUDS		7-12-97	C/K
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-31-97	C/K
	M) IRON SIGHT ALIGNMENT		7-31-97	C/K
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-31-97	C/K
640	GALLERY TEST AND TARGET	WIN: <u>L 87</u> <u>R 64</u>	7-2-97	AC
	A) MALFUNCTIONS		9-2-97	AC
	B) PIERCED PRIMERS		9-2-97	AC
645	INSPECT FOR LIVE AMMO		9-2-97	TAD
655	FINAL INSPECTION A) HEADSPACE		7-12-97	C/K
	B) TRIGGER PULL	<u>2.50</u> <u>2.53</u> <u>2.46</u> <u>2.55</u> <u>2.61</u>	9-6-97	C/K
	C) FUNCTION		7-12-97	C/K
660	PACK			

Do Not Use

SERIAL NO.



E6349971

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

ORDER 25705
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0 47700 25705 1

Do Not Use

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marks Registered Marque Deposee.



5705 E6349971

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.
E6349971

46
ORDER NO.

25705

18DR

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

