

UPC

E6349972



ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

Do Not Use

Do Not Use

SERIAL NO.



E6349972

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC



VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

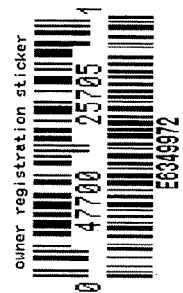
SERIAL NO. E6349972
ORDER NO. 25705
26PR

5705 E6349972

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # E 6349972

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		5/12/91	WJT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		5/12/91	WJT
618	Polish Barrel		5/12/91	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE
625 CONT.	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>3</u>	<u>6-4-97</u>
	G) SAFETY OFF FORCE	<u>4</u> <u>3⁵</u> <u>3⁵</u>	<u>6-4-97</u>
	H) TRIGGER PULL TEST & RETAINABILITY		
	I) FIRING PIN INDENT	<u>,0205</u> <u>,020</u> <u>,0205</u>	<u>6-4-97</u>
	J) ASSEMBLE STOCK		
	K) ASSEMBLE SWIVEL STUDS		<u>6-16-97¹⁰</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>6-5-97</u>
	M) IRON SIGHT ALIGNMENT		<u>6-5-97</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-5-97</u>
640	GALLERY TEST AND TARGET	<u>Right 70</u> <u>Left 80</u>	<u>6-11 9w</u>
	A) MALFUNCTIONS		<u>6-11 9w</u>
	B) PIERCED PRIMERS		<u>6-11 9w</u>
645	INSPECT FOR LIVE AMMO		<u>6-11 9w</u>
655	FINAL INSPECTION		<u>6-16-97¹⁰</u>
	A) HEADSPACE		
	B) TRIGGER PULL	<u>2.86</u> <u>2.96</u> <u>2.93</u> <u>2.97</u> <u>2.94</u>	<u>6-13-97</u>
	FUNCTION		<u>6-16-97¹⁰</u>
660	PACK		

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349972
11 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -1.33667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .05
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 1.3376

THE AMR FOR THIS RIFLE IS: 1.105

CENTROIDAL DISTANCES

Ø TO	1	1.2232
1 TO	2	.201221
1 TO	3	.196217

$\begin{matrix} 2 \\ 3 \end{matrix} 1$ + <----POA

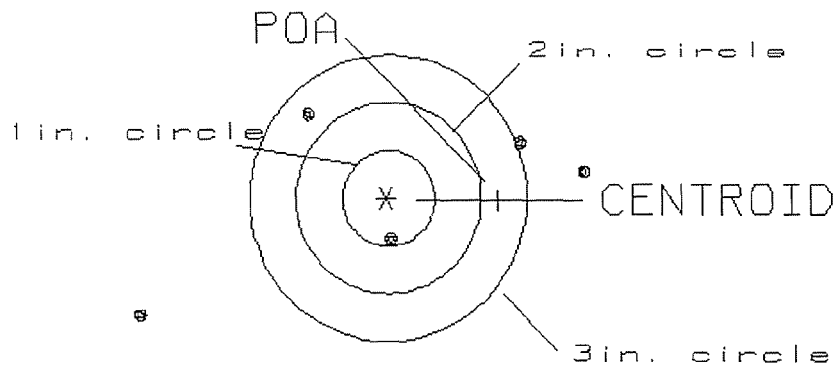
PATTERN #: 1

POA TO CENTROID: 1.223
 MIN RADIUS : .458
 MEAN RADIUS : 1.655
 MAX RADIUS : 2.947
 CENTROID X : -1.223
 CENTROID Y : .022

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349972

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 4.80

1

VS= 2.11

1

GS= 5.04

2

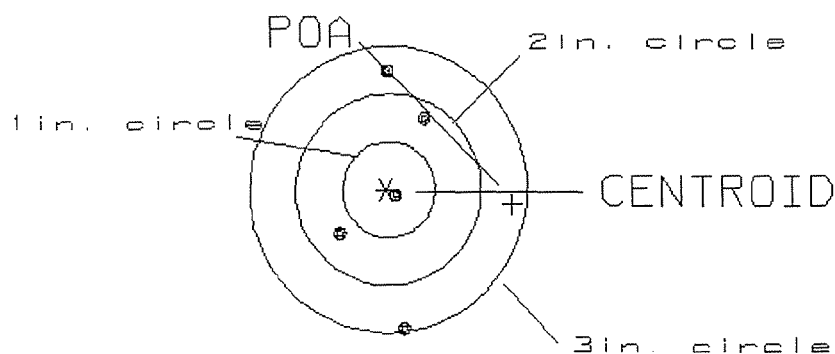
PATTERN #: ☐ 2 ☐

POA TO CENTROID: 1.383
 MIN RADIUS : .065
 MEAN RADIUS : .843
 MAX RADIUS : 1.437
 CENTROID X : -1.374
 CENTROID Y : .155

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349972

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .89

1

VS= 2.64

3

GS= 2.65

5

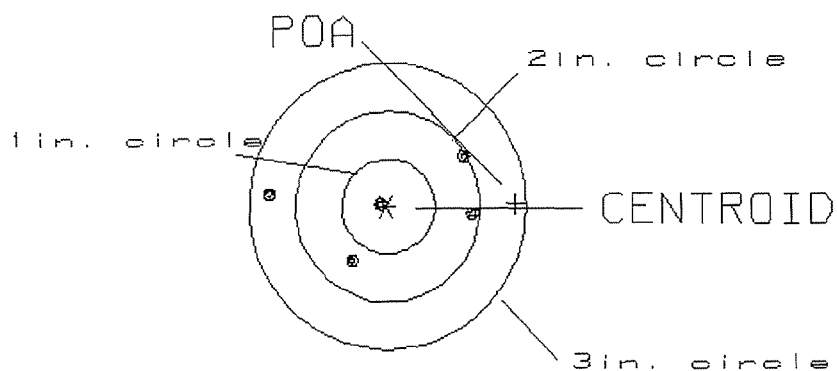
PATTERN #: ☐ 3 ☐

POA TO CENTROID: 1.413
 MIN RADIUS : .099
 MEAN RADIUS : .817
 MAX RADIUS : 1.274
 CENTROID X : -1.413
 CENTROID Y : -.027

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349972

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.21

1

VS= 1.17

3

GS= 2.22

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6349972

DATE 5-19-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.29	2.46	2.48	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.11	2.49	2.28	
PULL #3	2.36	2.23	2.50	
PULL #4	2.29	2.41	2.36	
PULL #5	2.32	2.21	2.41	
TOTAL	11.37	11.80	12.03	
AVG.	2.27	2.36	2.41	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.11	3.20	
PULL #2	3.05	3.01	
PULL #3	3.11	2.72	
PULL #4	3.12	3.16	
PULL #5	3.01	3.12	
TOTAL	15.40	15.21	
AVG.	3.08	3.04	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	4.16		4.04
PULL #2	3.99	4.06		3.97
PULL #3	3.99	3.99		4.05
PULL #4	3.99	4.00		4.05
PULL #5	3.97	4.04		4.11
TOTAL	19.98	20.25		20.22
AVG.	4.00	4.05		4.04