

UPC



E6349976

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349976
5 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.149333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0626667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .161949

THE AMR FOR THIS RIFLE IS: 1.183

CENTROIDAL DISTANCES

0	TO	1	.0530094
1	TO	2	.303567
1	TO	3	.108042

2 3
H <----POA

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .053

MIN RADIUS : .761

MEAN RADIUS : 1.265

MAX RADIUS : 2.190

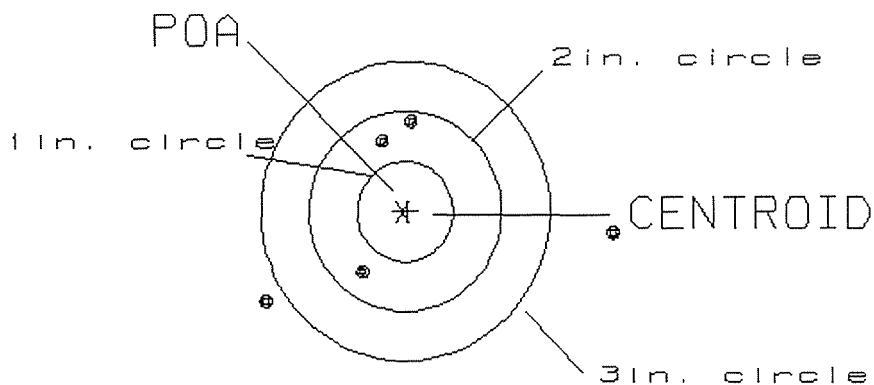
CENTROID X : -.053

CENTROID Y : -.001

5 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349976

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.68

0

VS= 1.72

3

GS= 3.74

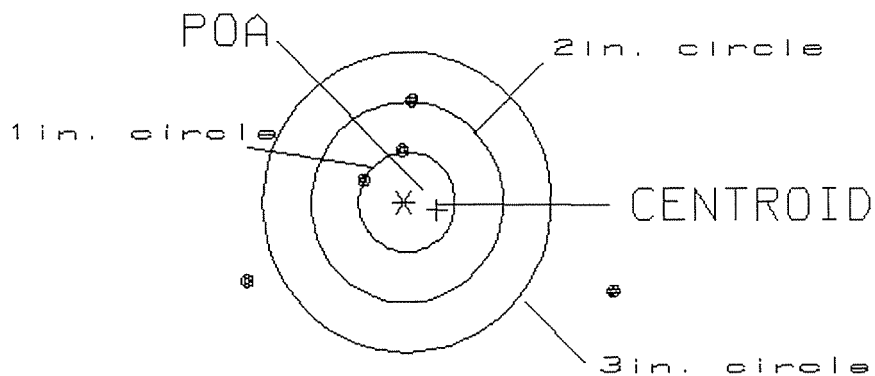
3

PATTERN #: 2
POA TO CENTROID: .354
MIN RADIUS : .477
MEAN RADIUS : 1.215
MAX RADIUS : 2.277
CENTROID X : -.345
CENTROID Y : .082

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.77

2

VS= 1.86

3

GS= 3.77

3

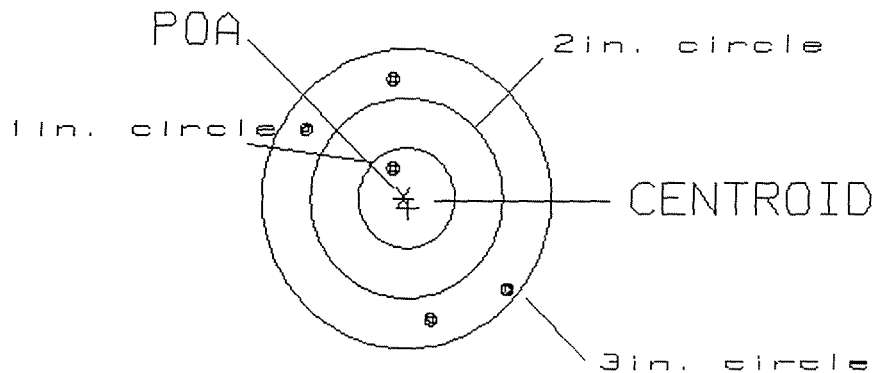
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .118
 MIN RADIUS : .348
 MEAN RADIUS : 1.070
 MAX RADIUS : 1.398
 CENTROID X : -.050
 CENTROID Y : .107

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.08

1

VS= 2.36

1

GS= 2.60

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6349976

DATE 8-28-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.41	2.47	2.55	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.37	2.47	2.55	
PULL #3	2.40	2.52	2.51	
PULL #4	2.43	2.47	2.60	
PULL #5	2.42	2.42	2.55	
TOTAL	12.03	12.35	12.76	
AVG.	2.406	2.470	2.552	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.04	3.16		
PULL #2	2.97	3.10		
PULL #3	2.93	2.97		
PULL #4	3.07	3.01		
PULL #5	2.91	2.97		
TOTAL	14.92	15.21		
AVG.	2.984	3.042		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.95	3.97		4.08
PULL #2	3.99	4.19		4.19
PULL #3	4.10	4.16		4.23
PULL #4	4.02	4.17		4.21
PULL #5	3.99	4.16		4.19
TOTAL	20.05	20.65		20.90
AVG.	4.010	4.13		4.180

GUN SERIAL # F6349976

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	9-4-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>3</u> <u>3</u>	9-4-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.021</u>	9-4-97	CK
	J) ASSEMBLE STOCK		9-2-97	RW
	K) ASSEMBLE SWIVEL STUDS		9-10-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-2-97	RW
	M) IRON SIGHT ALIGNMENT		9-2-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-2-97	RW
640	GALLERY TEST AND TARGET	R79 L7X	9-5-97	BWT
	A) MALFUNCTIONS		9-5-97	BWT
	B) PIERCED PRIMERS		9-5-97	BWT
645	INSPECT FOR LIVE AMMO		9-5-97	IKT
655	FINAL INSPECTION A) HEADSPACE		9-10-97	CK
	B) TRIGGER PULL	<u>2.45</u> <u>2.62</u> <u>2.50</u> <u>2.38</u> <u>2.56</u>	9-9-97	CK
	C) FUNCTION		9-9-97	CK
660	PACK			

Do Not Use

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SERIAL NO.



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ORDER 25705
MODEL 700™ M24
UPC



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Remington®
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Im. Off. Marca Registrada. Marque Déposée.



5705 E6349976

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

