

UPC



E6349980

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349980
14 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0346667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.18$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.183308$

THE AMR FOR THIS RIFLE IS: $.895$

CENTROIDAL DISTANCES

0 TO 1	.191207
1 TO 2	.101828
1 TO 3	.0800562

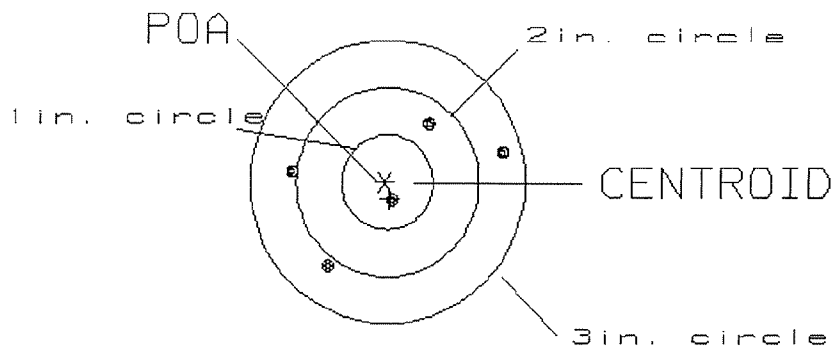
$\sum^2$
+ <----POA

PATTERN #: 1
 POA TO CENTROID: .191
 MIN RADIUS : .195
 MEAN RADIUS : .891
 MAX RADIUS : 1.287
 CENTROID X : -.052
 CENTROID Y : .184

14 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349980

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.33

1

VS= 1.47

2

GS= 2.34

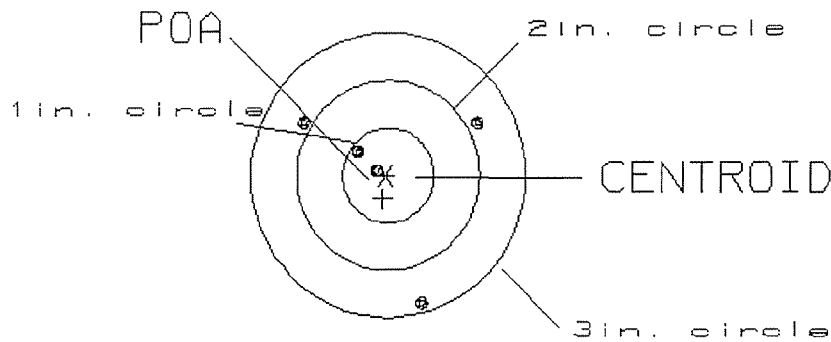
5

PATTERN #: 2
 POA TO CENTROID: .249
 MIN RADIUS : .087
 MEAN RADIUS : .817
 MAX RADIUS : 1.436
 CENTROID X : .028
 CENTROID Y : .247

14 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349900

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.85

2

VS= 1.96

2

GS= 2.31

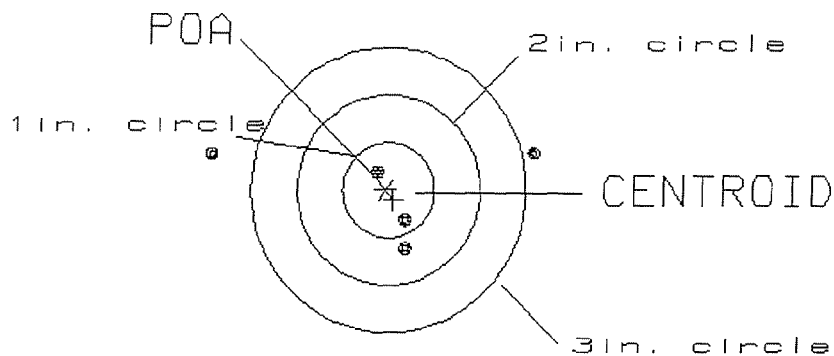
5

PATTERN #: 3
 POA TO CENTROID: .135
 MIN RADIUS : .211
 MEAN RADIUS : .977
 MAX RADIUS : 1.963
 CENTROID X : -.080
 CENTROID Y : .109

14 Aug 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.54

2

VS= 1.03

3

GS= 3.54

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6349980

DATE 7-29-97

TESTER T.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.58	2.64	2.56	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.54	2.66	2.55	
PULL #3	2.55	2.68	2.51	
PULL #4	2.58	2.65	2.50	
PULL #5	2.58	2.61	2.52	
TOTAL	12.83	13.24	12.64	
AVG.	2.566	2.648	2.528	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.01	3.05	
PULL #2	3.17	3.07	
PULL #3	3.15	3.06	
PULL #4	3.00	3.06	
PULL #5	3.21	3.13	
TOTAL	15.54	15.37	
AVG.	3.108	3.074	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.93	4.09		4.08
PULL #2	3.90	4.12		4.28
PULL #3	4.12	4.14		4.19
PULL #4	4.14	4.12		3.99
PULL #5	4.16	4.05		4.20
TOTAL	20.25	20.52		20.74
AVG.	4.050	4.104		4.148

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6349980

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-31-97	QW
CONT.	G) SAFETY OFF FORCE	<u>25</u> <u>25</u> <u>25</u>	7-31-97	QW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>21</u> <u>24</u> <u>23</u>	7-31-97	QW
	J) ASSEMBLE STOCK		7-29-97	CK
	K) ASSEMBLE SWIVEL STUDS		8-20-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-29-97	CK
	M) IRON SIGHT ALIGNMENT		7-29-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-29-97	CK
640	GALLERY TEST AND TARGET	R 47 L 103	8-14-97	KT
	A) MALFUNCTIONS		8-14-97	KT
	B) PIERCED PRIMERS		8-14-97	KT
645	INSPECT FOR LIVE AMMO		8/14-97	QW
655	FINAL INSPECTION A) HEADSPACE		8-20-97	CK
	B) TRIGGER PULL	<u>2.43</u> <u>2.39</u> <u>2.36</u> <u>2.32</u> <u>2.28</u>	8-19-97	CK
	C) FUNCTION		8-20-97	CK
660	PACK			

Do Not Use

SERIAL NO.



E6349980

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

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0 47700 25705 1

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
E6349980

ORDER NO.
25705

26WR

5705 E6349980

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

