

UPC



E6349981

ORDER NO. **25705**

BARREL LENGTH	24"
CAPACITY *	6

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6349981

OP. #	OPERATION NAME	READINGS	DATE	INITIALS
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>5</u>	9-8-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-8-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.022</u>	9-8-97	CK
	J) ASSEMBLE STOCK		8-26-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-26-97	CR
	M) IRON SIGHT ALIGNMENT		8-26-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-26-97	CR
640	GALLERY TEST AND TARGET	R 82 L 68	9/10/97	CT
	A) MALFUNCTIONS		9/10/97	CT
	B) PIERCED PRIMERS		9/10/97	CT
645	INSPECT FOR LIVE AMMO		9/10/97	BWT
655	FINAL INSPECTION A) HEADSPACE		9-13-97	PR
	B) TRIGGER PULL	<u>2.36</u> <u>2.32</u> <u>2.31</u> <u>2.30</u> <u>2.45</u>	9-12-97	CK
	C) FUNCTION			
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349981
10 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0873333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.451$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.459378$

THE AMR FOR THIS RIFLE IS: 1.25

CENTROIDAL DISTANCES

0 TO 1	.521242
1 TO 2	.282979
1 TO 3	.59591

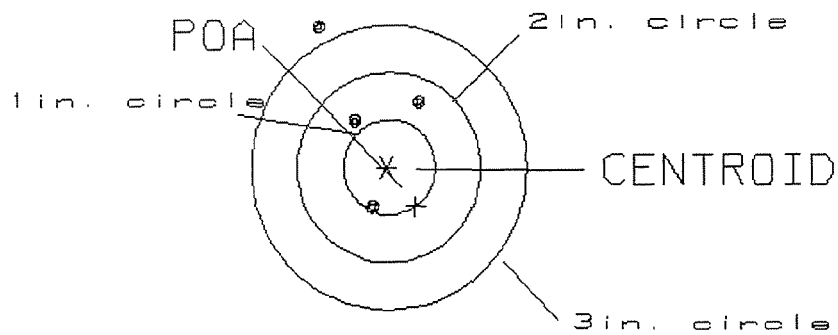
2
1 3
+ <----POA

PATTERN #: 1
 POA TO CENTROID: .521
 MIN RADIUS : .439
 MEAN RADIUS : 1.166
 MAX RADIUS : 2.435
 CENTROID X : -.318
 CENTROID Y : .413

10 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349901

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.85
 VS= 3.65
 GS= 4.09

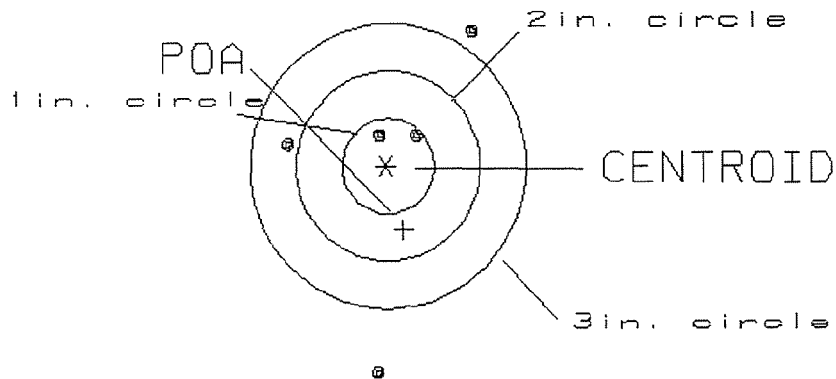
1
 3
 3

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .702
 MIN RADIUS : .295
 MEAN RADIUS : 1.144
 MAX RADIUS : 2.216
 CENTROID X : -.204
 CENTROID Y : .672

10 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349981

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.03

2

VS= 3.62

2

GS= 3.77

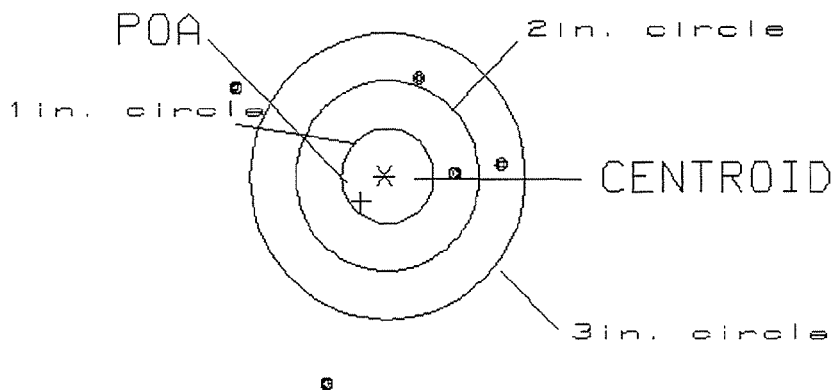
3

PATTERN #: 3
 POA TO CENTROID: .373
 MIN RADIUS : .707
 MEAN RADIUS : 1.440
 MAX RADIUS : 2.272
 CENTROID X : .260
 CENTROID Y : .268

10 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG349901

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.87

0

VS= 3.22

1

GS= 3.35

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. F6349981
DATE 9-9-97
TESTER TAD

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.50	2.57	2.42	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.29	2.66	2.58	
PULL #3	2.51	2.65	2.62	
PULL #4	2.49	2.69	2.00	
PULL #5	2.43	2.68	2.05	
TOTAL	12.22	13.25	11.67	
AVG.	2.44	2.65	2.33	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.97	3.13	
PULL #2	3.00	3.03	
PULL #3	2.98	3.04	
PULL #4	2.94	2.92	
PULL #5	2.99	3.04	
TOTAL	14.88	15.16	
AVG.	2.97	3.03	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.86	4.00		4.07
PULL #2	3.72	3.70		4.01
PULL #3	3.82	3.92		3.83
PULL #4	3.83	3.91		3.82
PULL #5	3.84	3.93		3.86
TOTAL	19.07	19.46		19.59
AVG.	3.81	3.89		3.91

Do Not Use

SERIAL NO.



E6349981

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC



Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.
E6349981

ORDER NO.
25705

48

18DR

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Patent Registered. Marque Deposee.



5705 E6349981

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

