

UPC



E6349982

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # E 6349982

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake		5-12	Thp

OP. #	OP. NAME	READINGS	DATE	INITIALS
625 CONT.	F) SAFETY ON FORCE	<u>34.5</u> <u>6</u> <u>5.5</u>	5-19-97	JW
	G) SAFETY OFF FORCE	<u>3.5</u> <u>4</u> <u>3.5</u>	5-19-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY		5-12-97	JW
	I) FIRING PIN INDENT	<u>21</u> <u>20.5</u> <u>21</u>	5-19-97	JW
	J) ASSEMBLE STOCK		5/19/97	RP
	K) ASSEMBLE SWIVEL STUDS		6-18-97	RW
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-22-97	JW
	M) IRON SIGHT ALIGNMENT		5-22-97	JW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-22-97	JW
640	GALLERY TEST AND TARGET	L-58 R-92	6-6-97	AF
	A) MALFUNCTIONS	Bolt sticks in front of Rec.	"	AF
	B) PIERCED PRIMERS		"	AF
645	INSPECT FOR LIVE AMMO		6-6-97	JW
655	FINAL INSPECTION			
	A) HEADSPACE		6-18-97	RW
	B) TRIGGER PULL	<u>2.47</u> <u>2.03</u> <u>2.48</u> <u>2.49</u> <u>2.27</u>	6-8-97	CK
	FUNCTION		6-18-97	RW
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349982
17 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.015$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.207333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.207875$

THE AMR FOR THIS RIFLE IS: 1.073

CENTROIDAL DISTANCES

Ø TO	1	.465214
1 TO	2	.348283
1 TO	3	.846226

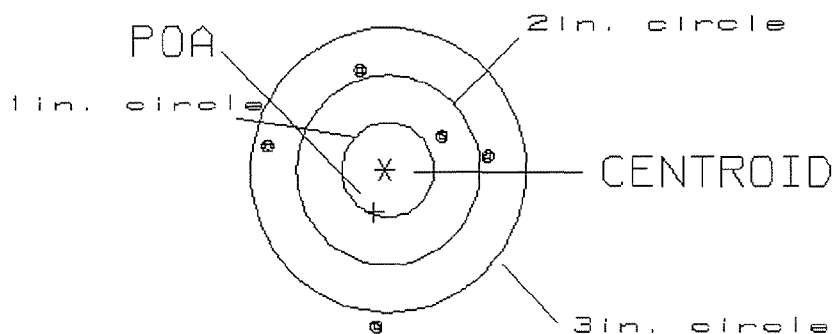
1
2
3 + <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .465
 MIN RADIUS : .637
 MEAN RADIUS : 1.159
 MAX RADIUS : 1.691
 CENTROID X : .118
 CENTROID Y : .450

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349982.1.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.39
 VS= 2.70
 GS= 2.71

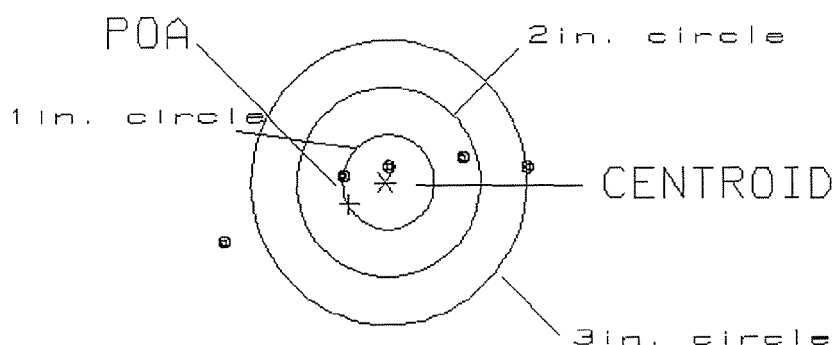
0
 1
 4

PATTERN #: 2
 POA TO CENTROID: .457
 MIN RADIUS : .152
 MEAN RADIUS : 1.001
 MAX RADIUS : 1.925
 CENTROID X : .392
 CENTROID Y : .235

17 Jun 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.32
 VS= .87
 GS= 3.41

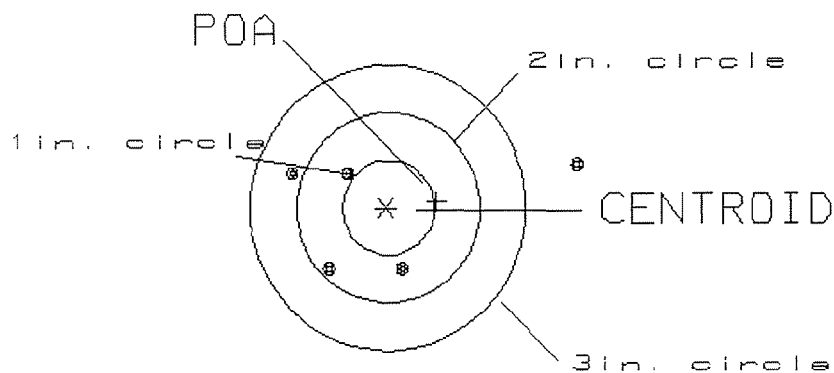
1
 3
 3

PATTERN #: 030
 POA TO CENTROID: .558
 MIN RADIUS : .594
 MEAN RADIUS : 1.059
 MAX RADIUS : 2.068
 CENTROID X : -.555
 CENTROID Y : -.063

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349982.1.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.10

0

VS= 1.06

3

GS= 3.10

4

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349982
16 Jun 1997

Resht 6-17-97

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0733333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0813333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.109512$

THE AMR FOR THIS RIFLE IS: 1.526

CENTROIDAL DISTANCES

0 TO	1	.290512
1 TO	2	.620668
1 TO	3	.746647

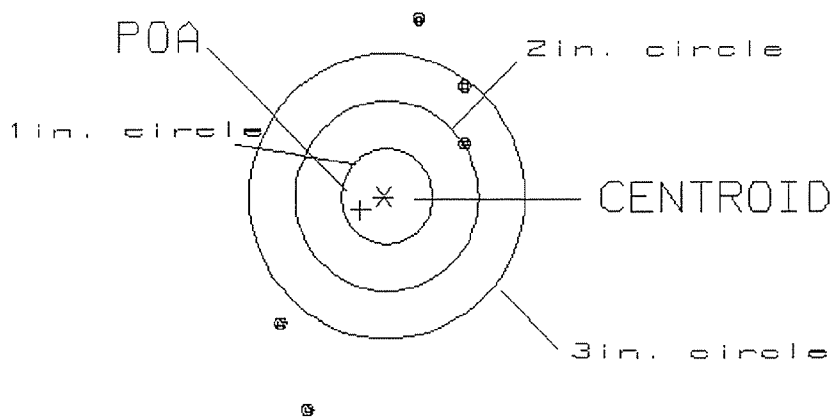
3
+ 1 <----POA
2

PATTERN #: 1
 POA TO CENTROID: .291
 MIN RADIUS : 1.041
 MEAN RADIUS : 1.714
 MAX RADIUS : 2.425
 CENTROID X : .254
 CENTROID Y : .141

16 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349982.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.02

0

VS= 4.15

0

GS= 4.31

2

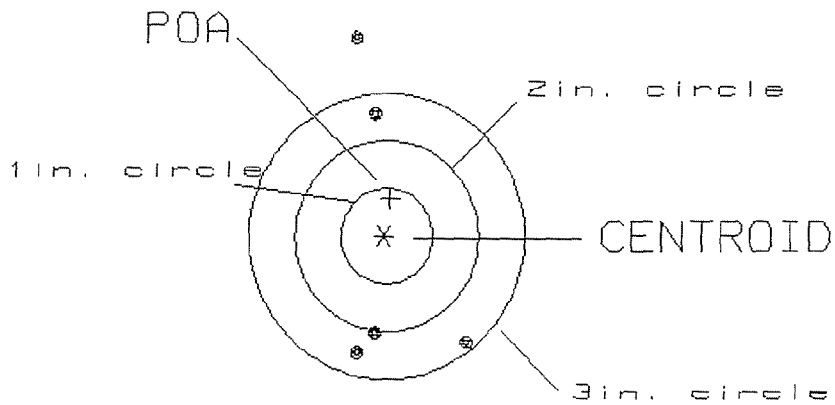
PATTERN #: 2

POA TO CENTROID: .395
 MIN RADIUS : .976
 MEAN RADIUS : 1.394
 MAX RADIUS : 2.064
 CENTROID X : -.069
 CENTROID Y : -.389

16 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349982.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.12
 VS= 3.30
 GS= 3.32

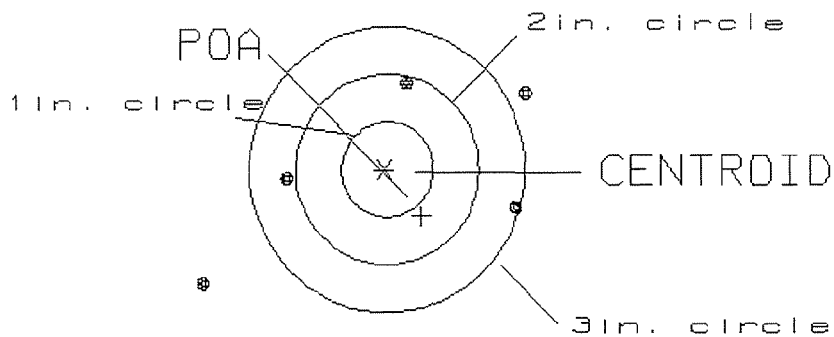
0
 1
 4

PATTERN #: 3
 POA TO CENTROID: .637
 MIN RADIUS : .918
 MEAN RADIUS : 1.470
 MAX RADIUS : 2.288
 CENTROID X : -.405
 CENTROID Y : .492

16 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349982.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.41

0

VS= 2.10

1

GS= 3.96

3

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349982
6 Jun 1997

Reshot

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.345667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.107333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.361947$

THE AMR FOR THIS RIFLE IS: 1.437

CENTROIDAL DISTANCES

0 TO	1	.401263
1 TO	2	.168027
1 TO	3	.327686

2 1 3⁺ <----POA

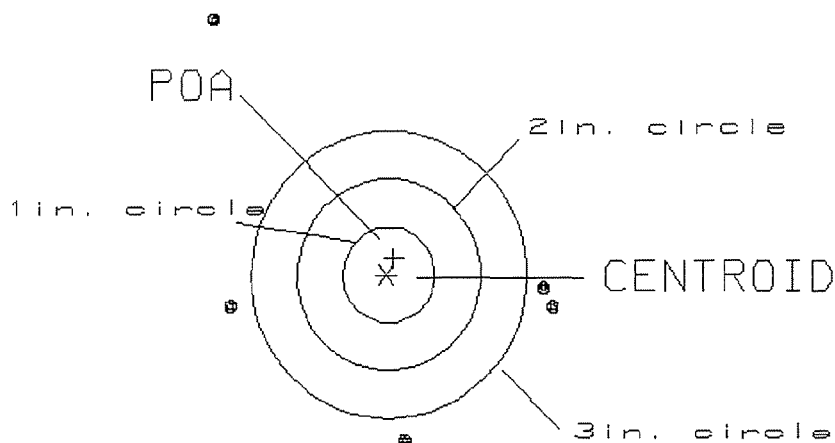
PATTERN #: 3

POA TO CENTROID: .191
 MIN RADIUS : 1.674
 MEAN RADIUS : 2.073
 MAX RADIUS : 3.270
 CENTROID X : -.081
 CENTROID Y : -.173

6 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6349982

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.73

0

VS= 4.42

0

GS= 4.89

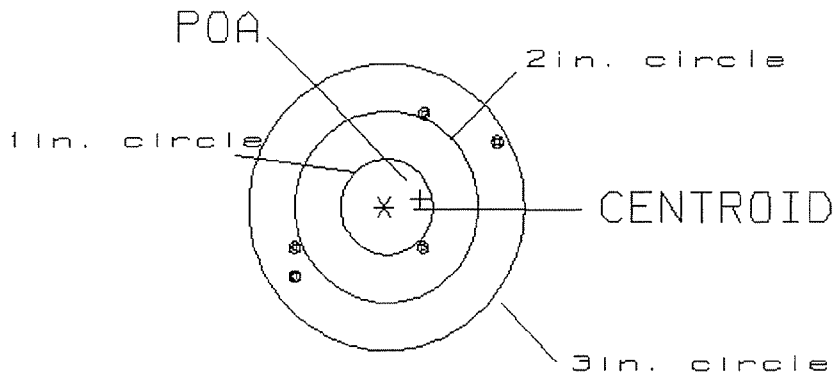
0

PATTERN #: 1
 POA TO CENTROID: .401
 MIN RADIUS : .548
 MEAN RADIUS : 1.053
 MAX RADIUS : 1.352
 CENTROID X : -.394
 CENTROID Y : -.076

6 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6349982

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.19

0

VS= 1.69

1

GS= 2.60

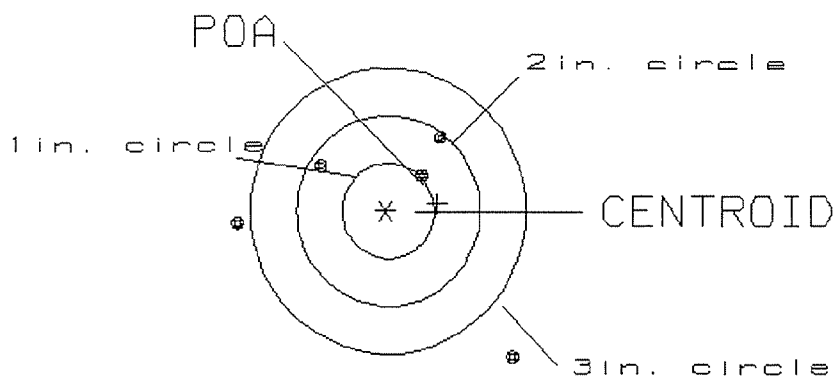
5

PATTERN #: 2
 POA TO CENTROID: .566
 MIN RADIUS : .516
 MEAN RADIUS : 1.186
 MAX RADIUS : 2.016
 CENTROID X : -.562
 CENTROID Y : -.073

6 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/ef349982

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.93

0

VS= 2.25

3

GS= 3.26

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6349982

DATE 5-12-97

TESTER J.W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.30	2.34	2.33	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.36	2.28	2.18	
PULL #3	2.35	2.34	2.25	
PULL #4	2.36	2.31	2.15	
PULL #5	2.32	2.37	2.76	
TOTAL	11.69	11.64	11.67	
AVG.	2.338	2.328	2.334	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.99	3.11		
PULL #2	3.04	3.07		
PULL #3	3.33	3.00		
PULL #4	3.30	3.16		
PULL #5	3.03	2.94		
TOTAL	15.69	15.28		
AVG.	3.138	3.056		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.15	3.99		3.92
PULL #2	4.03	3.95		3.91
PULL #3	3.85	4.44		3.91
PULL #4	3.90	3.83		3.84
PULL #5	3.85	4.36		3.90
TOTAL	19.78	20.57		19.48
AVG.	3.956	4.114		3.896

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
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46 ORDER NO.
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26PR



5705 E6349982

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MODEL 700™ M24

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SERIAL NO.



E6349982

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

