

UPC

E6349983



ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Do Not Use

Do Not Use

NO.

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC



VERY IMPORTANT!
Instruction enclosed to assure safe use of firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. E6349983	46	ORDER NO. 25705	26PR
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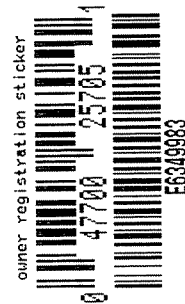
5705 E6349983

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # E 6349983

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	<u>6-3-97</u>
	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2.5</u>	<u>6-3-97</u>
	H) TRIGGER PULL TEST & RETAINABILITY		
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.0225</u>	<u>6-3-97</u>
	J) ASSEMBLE STOCK		<u>5-30-97</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-23-97</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-30-97</u>
	M) IRON SIGHT ALIGNMENT		<u>5-30-97</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>5-30-97</u>
640	GALLERY TEST AND TARGET	<i>Right 93 Left 57</i>	<i>FW</i> <u>6-17-97</u>
	A) MALFUNCTIONS	<i>Bolt release Sticks</i>	<i>FW</i> <u>6-17-97</u>
	B) PIERCED PRIMERS		<i>FW</i> <u>6-17-97</u>
645	INSPECT FOR LIVE AMMO		<i>NE</i> <u>6-17-97</u>
655	FINAL INSPECTION		
	A) HEADSPACE		<u>6-23-97</u>
	B) TRIGGER PULL	<u>2.64</u> <u>2.68</u> <u>2.70</u> <u>2.77</u> <u>2.67</u>	<u>6-18-97</u>
	FUNCTION		<u>6-23-97</u>
660	PACK		

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349983
17 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.262
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .026
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .263287

THE AMR FOR THIS RIFLE IS: 1.238

CENTROIDAL DISTANCES

0 TO 1 .427338
1 TO 2 1.06347
1 TO 3 1.11854

3
+ 1 <----POA
2

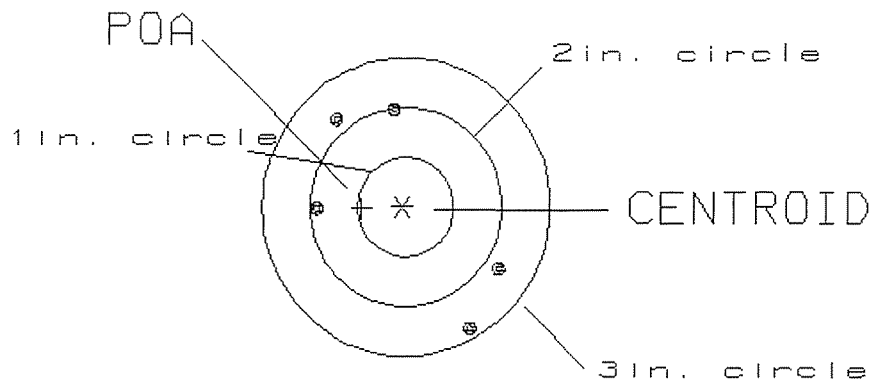
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .428
 MIN RADIUS : .917
 MEAN RADIUS : 1.101
 MAX RADIUS : 1.358
 CENTROID X : .427
 CENTROID Y : .017

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349983

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.94

0

VS= 2.13

2

GS= 2.45

5

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .664

MIN RADIUS : .732

MEAN RADIUS : 1.313

MAX RADIUS : 1.870

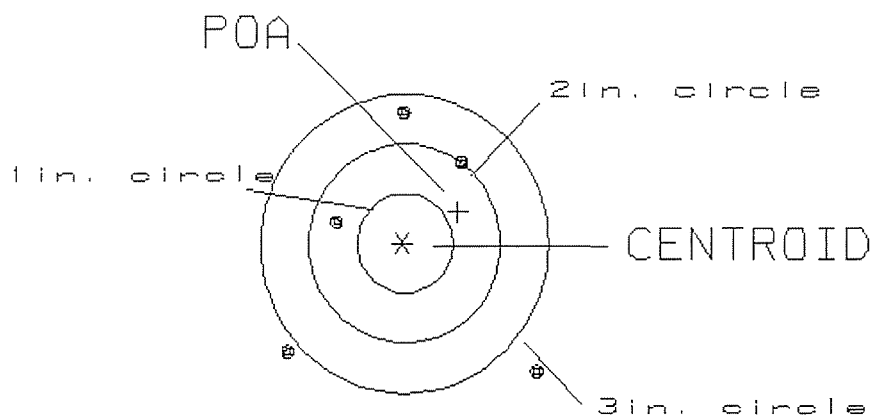
CENTROID X : -.582

CENTROID Y : -.319

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349983

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.57

0

VS= 2.62

2

GS= 2.98

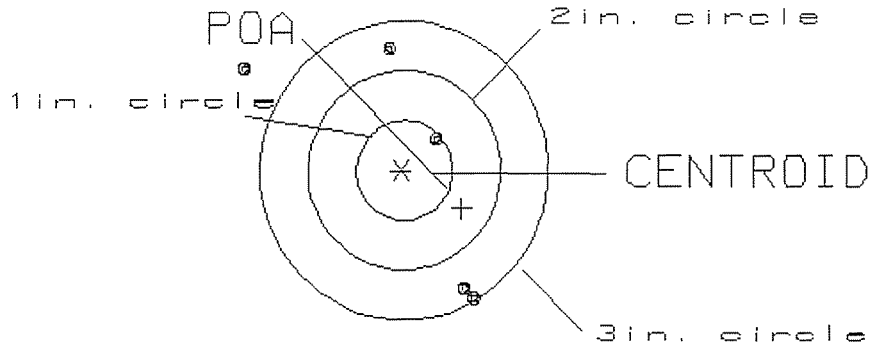
3

PATTERN #: 3
 POA TO CENTROID: .736
 MIN RADIUS : .483
 MEAN RADIUS : 1.300
 MAX RADIUS : 1.948
 CENTROID X : -.631
 CENTROID Y : .380

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349983

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.44
 VS= 2.48
 GS= 3.37

1
 1
 3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50#+ .50#
3.00#+ .75#
4.00#+1.00#

SERIAL NO. E634998J

DATE 5-20-97

TESTER C. K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.44	2.54	2.45	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.43	2.49	2.50	
PULL #3	2.55	2.48	2.46	
PULL #4	2.59	2.47	2.45	
PULL #5	2.56	2.47	2.49	
TOTAL	12.57	12.45	12.35	
AVG.	2.514	2.49	2.47	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.98	2.96	
PULL #2	2.99	2.99	
PULL #3	3.00	2.97	
PULL #4	2.99	2.99	
PULL #5	3.00	3.00	
TOTAL	14.96	14.91	
AVG.	2.992	2.982	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.97	3.80		4.18
PULL #2	3.98	3.94		4.04
PULL #3	4.01	3.92		4.04
PULL #4	4.03	3.97		4.03
PULL #5	4.01	3.93		4.00
TOTAL	20.	19.56		20.29
AVG.	4.0	3.912		4.058