

UPC



E6349984

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349984
19 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.134667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.135667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.191156$

THE AMR FOR THIS RIFLE IS: $.9267$

CENTROIDAL DISTANCES

0 TO	1	.546795
1 TO	2	.559893
1 TO	3	.535584

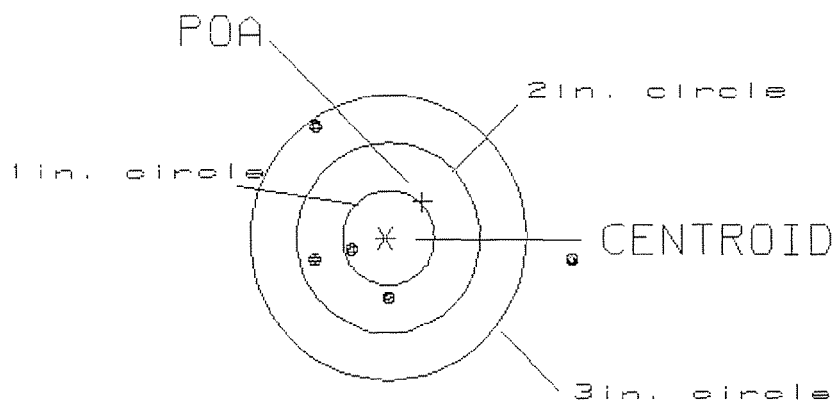
3_2 <----POA
1

PATTERN #: 1
 POA TO CENTROID: .547
 MIN RADIUS : .408
 MEAN RADIUS : 1.051
 MAX RADIUS : 2.003
 CENTROID X : -.397
 CENTROID Y : -.376

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG349984

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.84

1

VS= 1.77

3

GS= 3.15

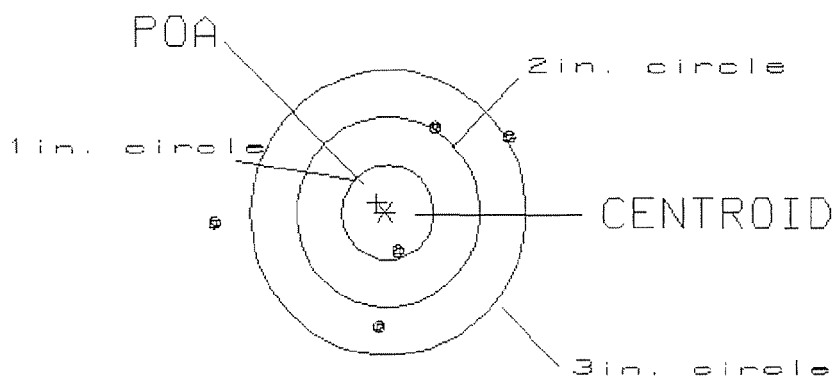
4

PATTERN #: 2
 POA TO CENTROID: .132
 MIN RADIUS : .428
 MEAN RADIUS : 1.231
 MAX RADIUS : 1.918
 CENTROID X : .089
 CENTROID Y : -.098

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.26

1

VS= 2.08

1

GS= 3.39

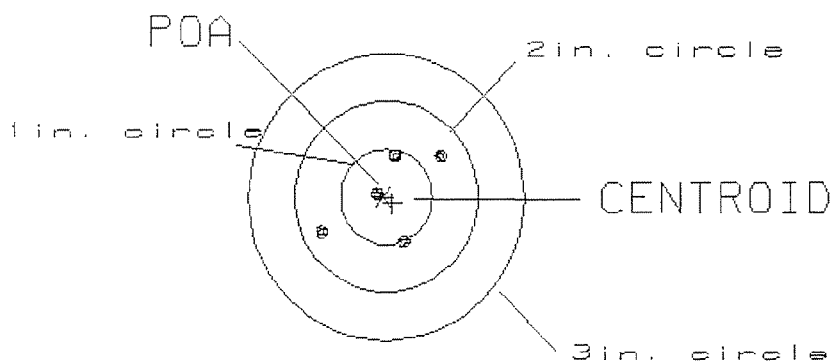
3

PATTERN #: 3
 POA TO CENTROID: .117
 MIN RADIUS : .153
 MEAN RADIUS : .498
 MAX RADIUS : .759
 CENTROID X : -.096
 CENTROID Y : .067

19 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG349984

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.25

3

VS= .86

5

GS= 1.46

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349984

DATE 7-30-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.53	2.32	2.36		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.44	2.25	2.48		
PULL #3	2.42	2.30	2.60		
PULL #4	2.43	2.27	2.65		
PULL #5	2.45	2.28	2.64		
TOTAL	12.27	11.42	12.73		
AVG.	2.454	2.284	2.546		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.97	3.10		
PULL #2	3.13	3.20		
PULL #3	3.06	3.17		
PULL #4	3.12	3.10		
PULL #5	3.12	3.16		
TOTAL	15.40	15.73		
AVG.	3.080	3.146		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.19	4.36		4.16
PULL #2	4.26	4.38		3.94
PULL #3	4.20	4.28		4.18
PULL #4	4.19	4.05		3.93
PULL #5	4.18	4.17		4.04
TOTAL	21.02	21.24		20.25
AVG.	4.204	4.248		4.050

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	8-6-97	A
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	8-6-97	A
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.025</u> <u>.022</u>	8-6-97	A
	J) ASSEMBLE STOCK		7-31-97	CK
	K) ASSEMBLE SWIVEL STUDS		8/27/97	TCP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-31-97	CK
	M) IRON SIGHT ALIGNMENT		7-31-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-31-97	CK
640	GALLERY TEST AND TARGET	WIN: <u>L 80</u> <u>R 70</u>	8/19/97	TM
	A) MALFUNCTIONS		8/19/97	TM
	B) PIERCED PRIMERS		8/19/97	TM
645	INSPECT FOR LIVE AMMO		8/19/97	TM
655	FINAL INSPECTION A) HEADSPACE		8/27/97	RP
	B) TRIGGER PULL	<u>2.50</u> <u>2.48</u> <u>2.49</u> <u>2.39</u> <u>2.41</u>	8/24/97	TM
	C) FUNCTION		8/27/97	RP
660	PACK			

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

F6349984

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

Do Not Use

VERY IMPORTANT!
INSTRUCTION BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
RIFLE.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tr. Off. Marks Registered Marque Depozet.

SERIAL NO
E6349984

46 ORDER NO
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08DR

5705 E6349984

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MODEL 700™ M24

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SERIAL NO



E6349984

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker

