

UPC



E6349985

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349985
9 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .485
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0183333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .485346

THE AMR FOR THIS RIFLE IS: 1.156

CENTROIDAL DISTANCES

Ø TO	1	.532768
1 TO	2	.663146
1 TO	3	.816854

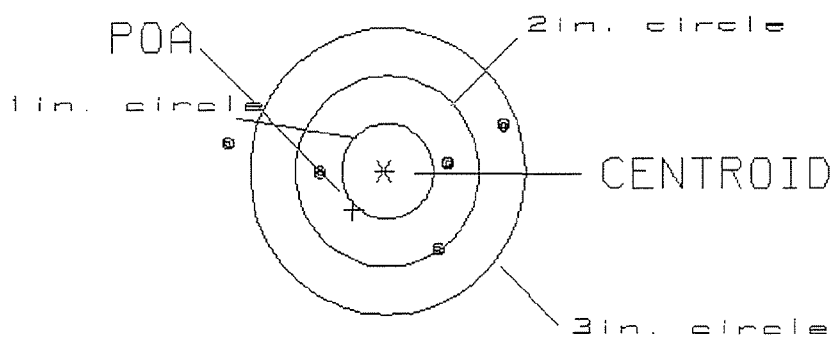
1
+ <--2--POA
3

PATTERN #: 1
 POA TO CENTROID: .533
 MIN RADIUS : .656
 MEAN RADIUS : 1.082
 MAX RADIUS : 1.778
 CENTROID X : .339
 CENTROID Y : .411

9 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG349905

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.98

0

VS= 1.24

3

GS= 2.98

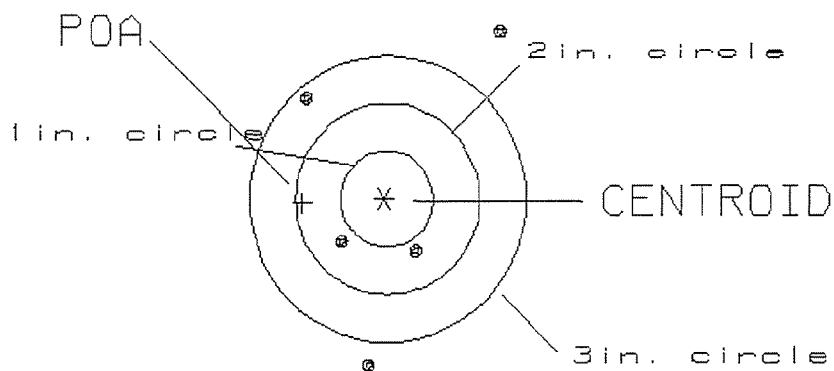
4

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .891
 MIN RADIUS : .655
 MEAN RADIUS : 1.329
 MAX RADIUS : 2.151
 CENTROID X : .890
 CENTROID Y : .042

9 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349985

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.17
 VS= 3.54
 GS= 3.81

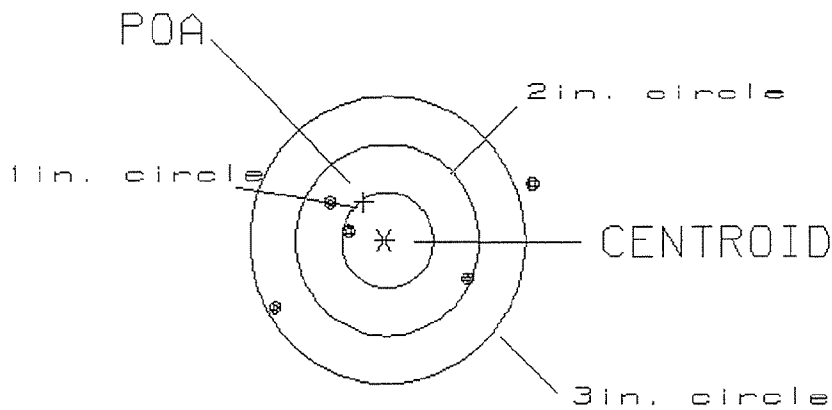
0
 2
 3

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .457
 MIN RADIUS : .453
 MEAN RADIUS : 1.057
 MAX RADIUS : 1.648
 CENTROID X : .226
 CENTROID Y : -.398

9 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349985

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.79
 VS= 1.37
 GS= 3.11

1
 3
 4

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349985
3 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.015
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .221333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .221841

THE AMR FOR THIS RIFLE IS: 1.764

CENTROIDAL DISTANCES

0 TO 1	.0843445
1 TO 2	.527004
1 TO 3	.112018

2

1

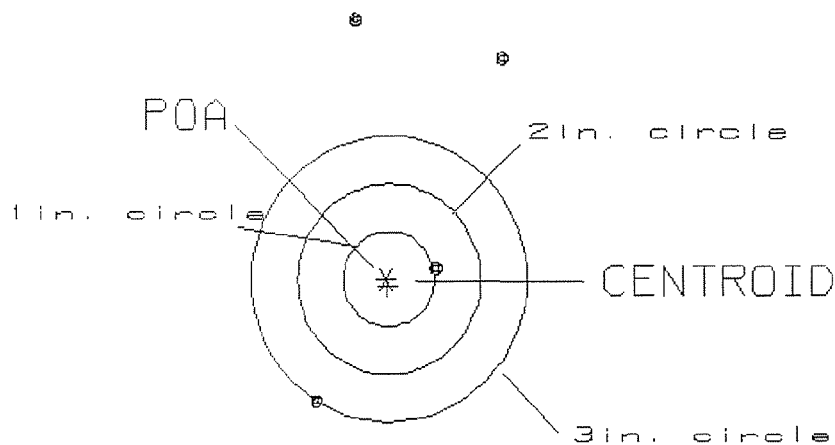
<----POA

PATTERN #: 1
 POA TO CENTROID: .084
 MIN RADIUS : .541
 MEAN RADIUS : 2.240
 MAX RADIUS : 3.784
 CENTROID X : -.015
 CENTROID Y : .083

3 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349985

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.05

VS= 6.45

GS= 6.45

0

1

1

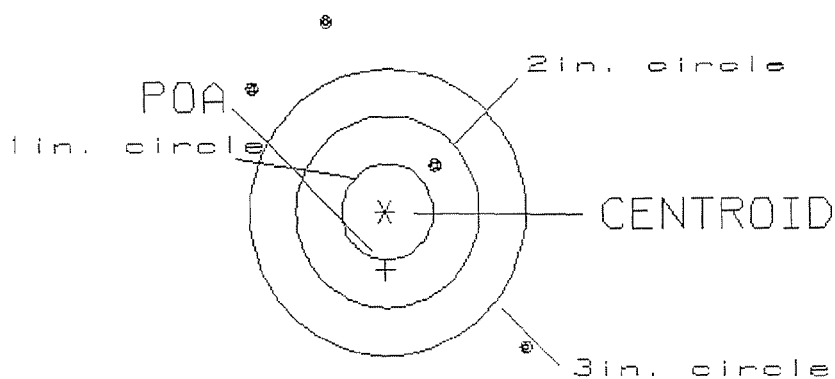
PATTERN #: # 2

POA TO CENTROID: .610
 MIN RADIUS : .688
 MEAN RADIUS : 1.834
 MAX RADIUS : 2.333
 CENTROID X : -.013
 CENTROID Y : .610

3 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349985

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.03

0

VS= 4.33

1

GS= 4.39

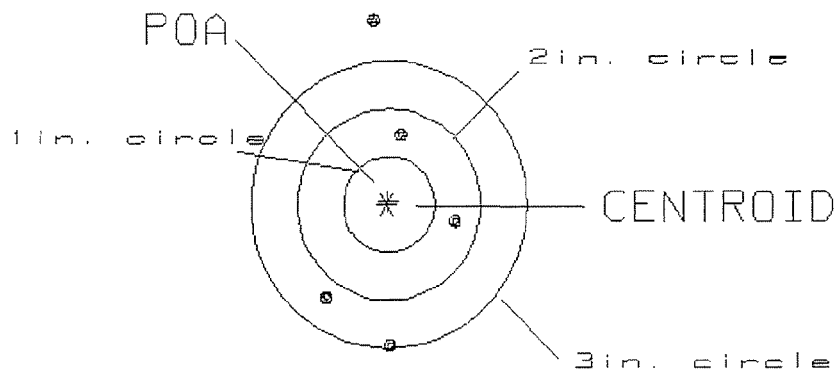
1

PATTERN #: 134
 POA TO CENTROID: .034
 MIN RADIUS : .723
 MEAN RADIUS : 1.218
 MAX RADIUS : 1.920
 CENTROID X : -.017
 CENTROID Y : -.029

3 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349985

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.40
 VS= 3.40
 GS= 3.41

0
 2
 4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6349985

DATE 8-1-87

TESTER AAP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.40	2.35	2.37	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.46	2.45	2.38	
PULL #3	2.50	2.26	2.47	
PULL #4	2.30	2.35	2.30	
PULL #5	2.33	2.35	2.45	
TOTAL	11.99	11.77	11.97	
AVG.	2.40	2.35	2.39	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.15	2.96		
PULL #2	2.96	2.90		
PULL #3	2.95	2.99		
PULL #4	2.95	2.92		
PULL #5	2.92	2.98		
TOTAL	14.93	14.75		
AVG.	2.99	2.95		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.11	4.14		4.08
PULL #2	4.04	4.04		3.97
PULL #3	3.90	4.00		3.84
PULL #4	3.98	4.12		3.85
PULL #5	4.16	4.14		3.99
TOTAL	20.19	20.44		19.73
AVG.	4.04	4.09		3.95

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349985

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	8-16-97	C/K
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	8-11-97	C/K
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.028</u> <u>.023</u>	8-16-97	CK
	J) ASSEMBLE STOCK		8-5-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-10-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-5-97	CR
	M) IRON SIGHT ALIGNMENT		8-5-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-5-97	CR
640	GALLERY TEST AND TARGET	Q 80 L 70	9397 9-8-97	KT/TM
	A) MALFUNCTIONS		9397 9-8-97	KT/TM
	B) PIERCED PRIMERS		9397 9-8-97	KT/TM
645	INSPECT FOR LIVE AMMO		9397 9-8-97	BWT/AD
655	FINAL INSPECTION A) HEADSPACE		9-10-97	RP
	B) TRIGGER PULL	<u>2.67</u> <u>2.62</u> <u>2.61</u> <u>2.66</u> <u>2.69</u>	9/9/97	TM
	C) FUNCTION		9-10-97	RP
660	PACK			

Do Not Use

SERIAL NO.



E6349985

ORDER 25705
MODEL 700TM M24
UPC



0 47700 25705 1

Do Not Use

Remington®

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

SERIAL NO.
E6349985

46

ORDER NO.
25705

15DR

Reg. U.S. Pat. & Tm. Off. Marco Registered Marque Deposee.

5705 E6349985

ORDER 25705
MODEL 700TM M24
UPC



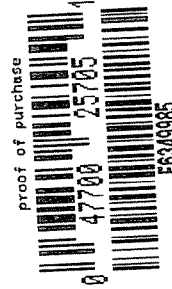
0 47700 25705 1

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

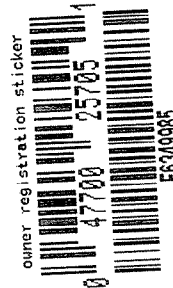
GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSHOPS

proof of purchase



owner registration sticker



46 FORM