

UPC



E6349986

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

ISRAELI GUNS

IS-B-YLS

GUN SERIAL #

E 634 9986

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		5/12/97	WJT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		5/12/97	WJT
618	Polish Barrel		5/12/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE
625 CONT.	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	6-2-97 QW
	G) SAFETY OFF FORCE	<u>2.5</u> <u>3</u> <u>2.5</u>	6-2-97 QW
	H) TRIGGER PULL TEST & RETAINABILITY		
	I) FIRING PIN INDENT	<u>52</u> <u>21</u> <u>22</u>	6-2-97 QW
	J) ASSEMBLE STOCK		
	K) ASSEMBLE SWIVEL STUDS		6-16-97
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		6-4-97
	M) IRON SIGHT ALIGNMENT		6-4-97
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		6-4-97
640	GALLERY TEST AND TARGET	L-69 R-81	6/11 NF
	A) MALFUNCTIONS		" NF
	B) PIERCED PRIMERS		" NF
645	INSPECT FOR LIVE AMMO		6/11 QW
655	FINAL INSPECTION		
	A) HEADSPACE		6-16-97
	B) TRIGGER PULL	<u>2.32</u> <u>2.37</u> <u>2.39</u> <u>2.43</u> <u>2.42</u>	6-13-97
	FUNCTION		6-16-97
660	PACK		

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349986
11 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0933333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.293667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .308142
THE AMR FOR THIS RIFLE IS: 1.037

CENTROIDAL DISTANCES

0 TO 1	.677322
1 TO 2	1.07707
1 TO 3	1.40029

1 + <----POA
3
2

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .677

MIN RADIUS : .575

MEAN RADIUS : .748

MAX RADIUS : .998

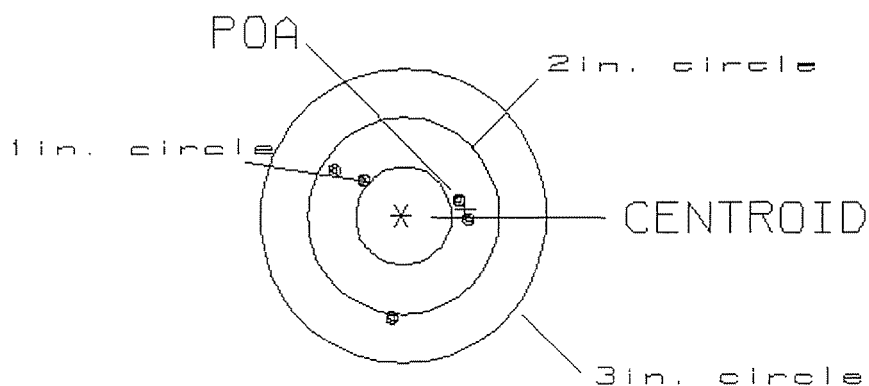
CENTROID X : -.674

CENTROID Y : -.067

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349986

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.40

0

VS= 1.46

5

GS= 1.60

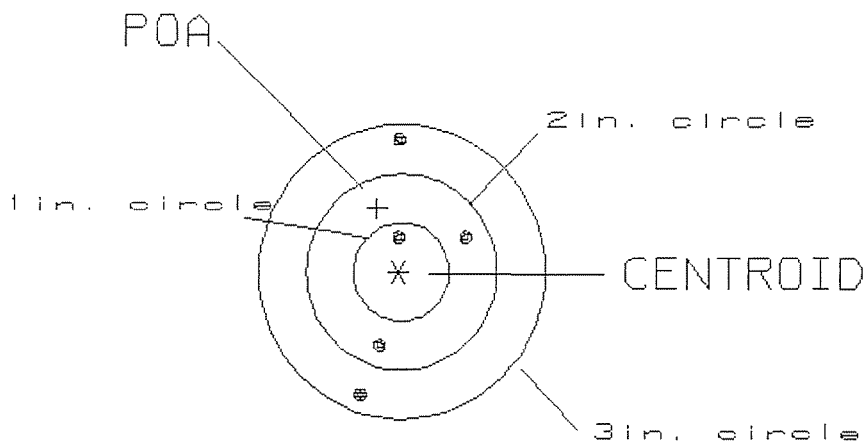
5

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .691
 MIN RADIUS : .359
 MEAN RADIUS : .901
 MAX RADIUS : 1.314
 CENTROID X : .231
 CENTROID Y : -.651

11 Jun 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.07
 VS= 2.55
 GS= 2.59

1
 3
 5

REMINGTON CENTERFIRE ACCURACY TEST

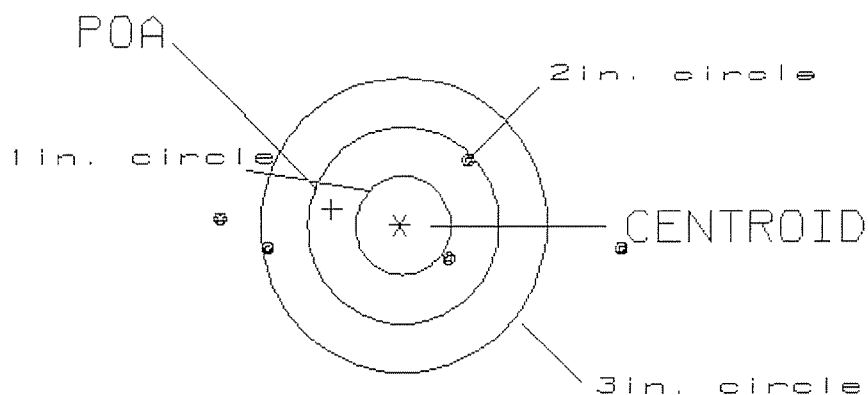
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .741
 MIN RADIUS : .582
 MEAN RADIUS : 1.463
 MAX RADIUS : 2.307
 CENTROID X : .723
 CENTROID Y : -.163

11 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 4.27
 VS= 1.08
 GS= 4.28

0
 2
 3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6349986

DATE 5-19-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.48	2.26	2.35	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.49	2.54	2.33	
PULL #3	2.51	2.56	2.26	
PULL #4	2.49	2.61	2.66	
PULL #5	2.50	2.64	2.62	
TOTAL	12.47	12.61	12.22	
AVG.	2.49	2.52	2.44	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.06	2.95	
PULL #2	3.01	2.88	
PULL #3	2.98	2.86	
PULL #4	3.02	3.02	
PULL #5	2.87	2.85	
TOTAL	14.94	14.56	
AVG.	2.99	2.91	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.98	3.93		4.19
PULL #2	3.69	4.06		3.93
PULL #3	3.99	4.15		4.18
PULL #4	3.62	4.06		4.18
PULL #5	4.17	4.14		3.81
TOTAL	19.45	20.34		20.29
AVG.	3.89	4.07		4.06

Do Not Use

SERIAL NO.



E6349986

ORDER 25705
MODEL 700TM M24
UPC



0 47700 25705 1

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0 47700 25705 1

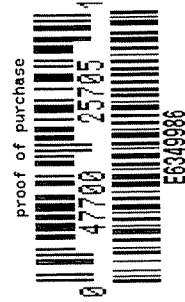
Do Not Use

Remington®	
MODEL 700 TM M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*	
Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.	
5705 E6349986	
VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.	
SERIAL NO. E6349986	ORDER NO. 25705
46	26PR

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM