

UPC

E6349987



ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # E 6349987

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	<u>6-5-97</u>
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	<u>6-5-97</u>
	H) TRIGGER PULL TEST & RETAINABILITY		
	I) FIRING PIN INDENT	<u>.021</u> <u>.0215</u> <u>.021</u>	<u>6-5-97</u>
	J) ASSEMBLE STOCK		<u>6-3-97</u>
	K) ASSEMBLE SWIVEL STUDS		<u>RP 6-24-97</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>6-3-97</u>
	M) IRON SIGHT ALIGNMENT		<u>6-3-97</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-3-97</u>
640	GALLERY TEST AND TARGET	<u>Windage 85 R 65 L</u>	<u>6-14-97 Ru</u>
	A) MALFUNCTIONS		<u>6-14-97</u>
	B) PIERCED PRIMERS		<u>6-14-97</u>
645	INSPECT FOR LIVE AMMO		<u>6-14-97</u>
655	FINAL INSPECTION		
	A) HEADSPACE		<u>RP 6-24-97</u>
	B) TRIGGER PULL	<u>2.48</u> <u>2.39</u> <u>2.39</u> <u>2.35</u> <u>2.42</u>	<u>6-19-97</u>
	FUNCTION		<u>RP 6-24-97</u>
660	PACK		

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349987
19 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0663333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.077
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .101632

THE AMR FOR THIS RIFLE IS: .9683

CENTROIDAL DISTANCES

0 TO 1	.177654
1 TO 2	.223779
1 TO 3	.0866833

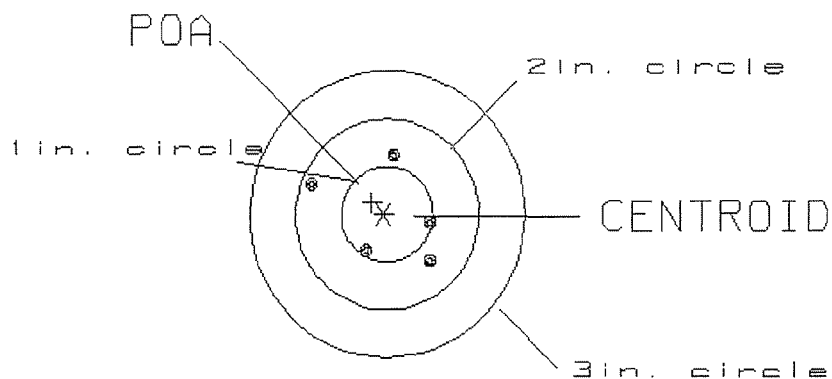
$z^+ \beta$ <----POA

PATTERN #: 1
 POA TO CENTROID: .178
 MIN RADIUS : .454
 MEAN RADIUS : .628
 MAX RADIUS : .857
 CENTROID X : .131
 CENTROID Y : -.120

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349987.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.30

1

VS= 1.10

5

GS= 1.52

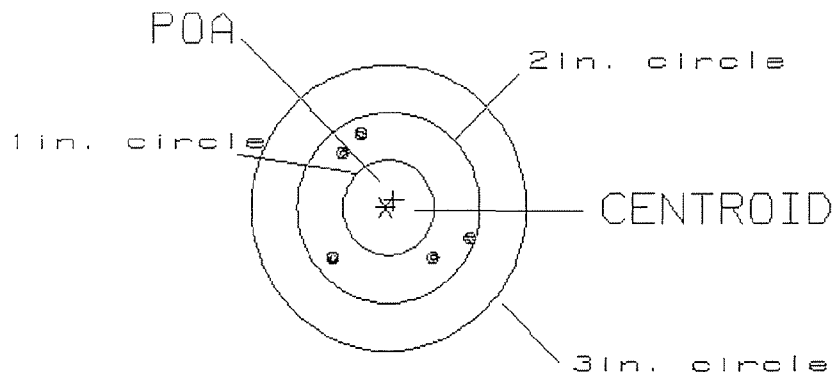
5

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .115
 MIN RADIUS : .739
 MEAN RADIUS : .821
 MAX RADIUS : .966
 CENTROID X : -.088
 CENTROID Y : -.074

19 Jun 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.46

0

VS= 1.36

5

GS= 1.69

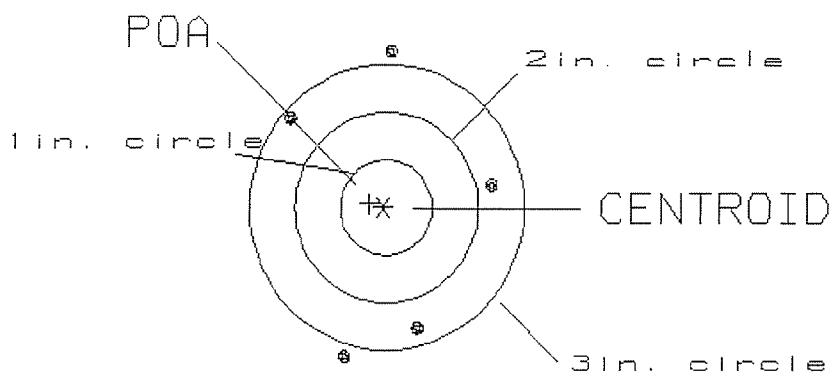
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PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .160
 MIN RADIUS : 1.200
 MEAN RADIUS : 1.456
 MAX RADIUS : 1.669
 CENTROID X : .156
 CENTROID Y : -.037

19 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.26

0

VS= 3.23

0

GS= 3.29

3

Reshot 6-19-97

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349987
18 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.078
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.160333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .1783

THE AMR FOR THIS RIFLE IS: 1.348

CENTROIDAL DISTANCES

Ø TO	1	.35808
1 TO	2	.546642
1 TO	3	.451136

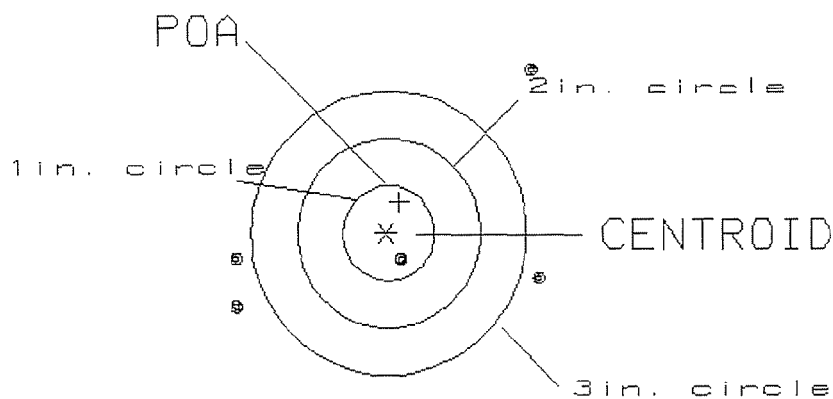
2 + <----POA
1 3

PATTERN #: 010
 POA TO CENTROID: .358
 MIN RADIUS : .263
 MEAN RADIUS : 1.538
 MAX RADIUS : 2.304
 CENTROID X : -.139
 CENTROID Y : -.330

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349987

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.26

1

VS= 2.46

1

GS= 4.01

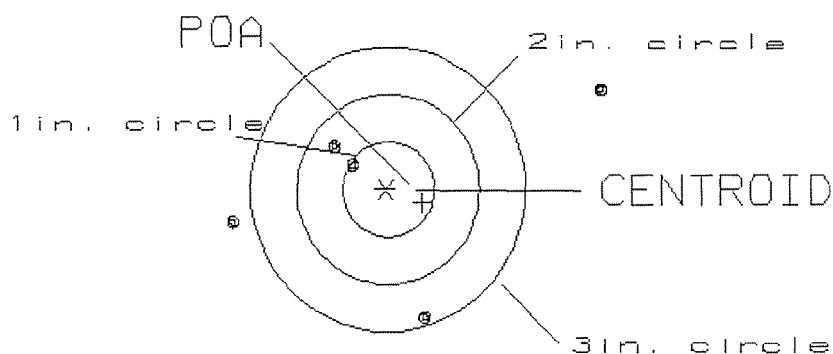
1

PATTERN #: [2]
 POA TO CENTROID: .432
 MIN RADIUS : .483
 MEAN RADIUS : 1.351
 MAX RADIUS : 2.499
 CENTROID X : -.406
 CENTROID Y : .147

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349987

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.92

1

VS= 2.38

2

GS= 4.16

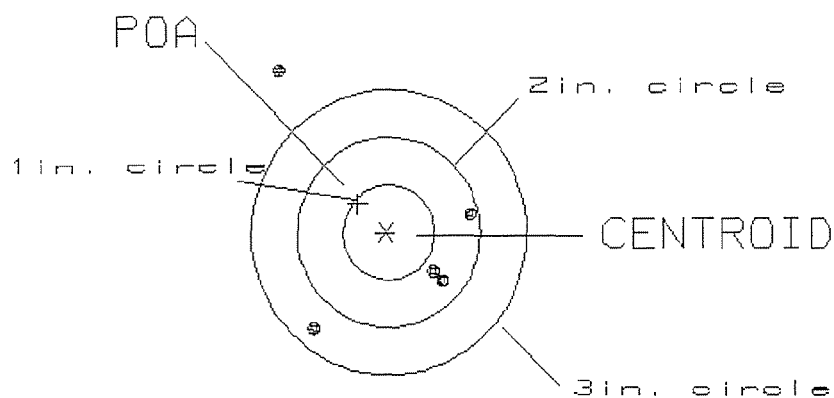
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PATTERN #: 3
 POA TO CENTROID: .431
 MIN RADIUS : .624
 MEAN RADIUS : 1.155
 MAX RADIUS : 2.096
 CENTROID X : .311
 CENTROID Y : -.298

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349987

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.08

0

VS= 2.78

3

GS= 2.88

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6349987

DATE 5-16-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.53	2.28	2.27	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.50	2.25	2.30	
PULL #3	2.49	2.24	2.30	
PULL #4	2.52	2.24	2.32	
PULL #5	2.48	2.25	2.31	
TOTAL	12.52	11.26	11.50	
AVG.	2.50	2.25	2.30	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.99	3.02	
PULL #2	3.17	2.89	
PULL #3	3.17	3.05	
PULL #4	3.11	3.04	
PULL #5	3.15	3.15	
TOTAL	15.59	15.15	
AVG.	3.12	3.03	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	4.03		4.05
PULL #2	4.03	3.84		4.08
PULL #3	4.05	4.03		3.99
PULL #4	4.00	4.05		4.05
PULL #5	4.09	4.08		4.06
TOTAL	20.26	20.03		20.23
AVG.	4.05	4.01		4.05

Do Not Use

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SERIAL NO



E6349987

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

VERY IMPORTANT
INSTRUCTION BOOK
enclosed to assure
safe use of this
weapon

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO
E6349987

46
ORDER NO
25705

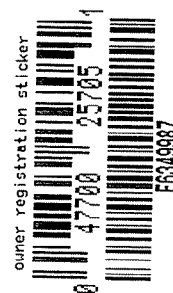
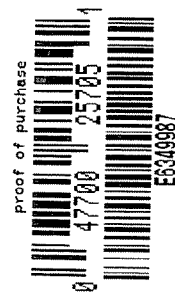
26PR

5705 E6349987

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM