

UPC



E6349988

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN GUARDER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349988
18 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .136333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0386667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .141711

THE AMR FOR THIS RIFLE IS: .9457

CENTROIDAL DISTANCES

Ø TO	1	.288392
1 TO	2	.297108
1 TO	3	.161821

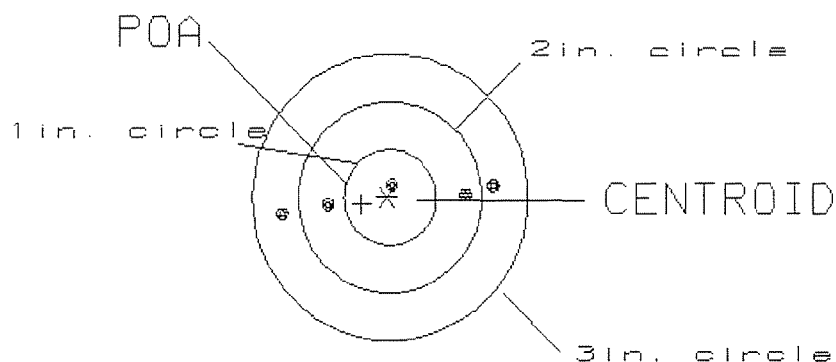
2 3 1 <----POA

PATTERN #: 1
 POA TO CENTROID: .289
 MIN RADIUS : .080
 MEAN RADIUS : .787
 MAX RADIUS : 1.195
 CENTROID X : .279
 CENTROID Y : .073

18 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349988

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.30

1

VS= .24

3

GS= 2.31

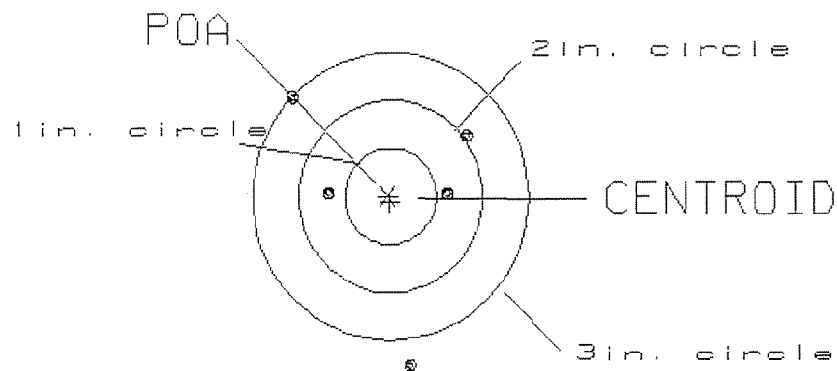
5

PATTERN #: 2
 POA TO CENTROID: .068
 MIN RADIUS : .615
 MEAN RADIUS : 1.126
 MAX RADIUS : 1.786
 CENTROID X : -.018
 CENTROID Y : .065

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.97

0

VS= 2.64

2

GS= 3.15

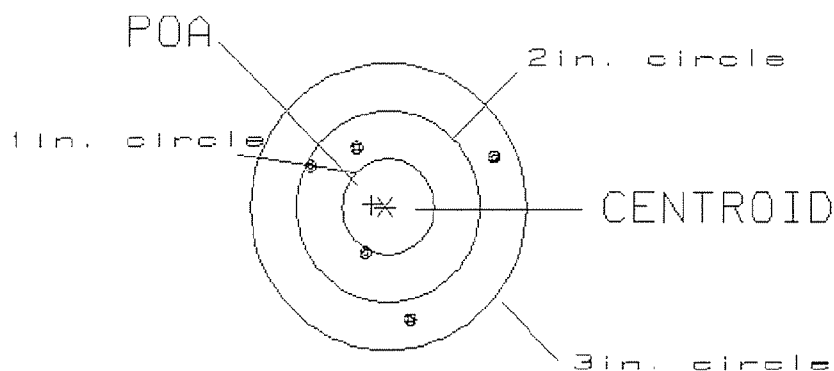
3

PATTERN #: 3
 POA TO CENTROID: .150
 MIN RADIUS : .500
 MEAN RADIUS : .924
 MAX RADIUS : 1.268
 CENTROID X : .148
 CENTROID Y : -.022

18 Aug 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.04

1

VS= 1.77

3

GS= 2.04

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6349988

DATE 7-29-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.47	2.70	2.48	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.47	2.72	2.64	
PULL #3	2.50	2.70	2.31	
PULL #4	2.49	2.67	2.68	
PULL #5	2.51	2.70	2.68	
TOTAL	12.44	13.49	12.79	
AVG.	2.488	2.698	2.558	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.07	3.14		
PULL #2	2.97	3.16		
PULL #3	3.08	2.94		
PULL #4	3.06	3.08		
PULL #5	3.03	3.05		
TOTAL	15.21	15.37		
AVG.	3.042	3.074		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.03	3.91		4.23
PULL #2	4.12	3.98		4.23
PULL #3	3.94	3.84		4.12
PULL #4	4.13	3.90		4.29
PULL #5	4.05	3.91		4.07
TOTAL	20.27	19.54		20.94
AVG.	4.054	3.908		4.188

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6349988

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-31-97	9W
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	7-31-97	9W
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>23</u> <u>24</u> <u>23</u>	7-31-97	9W
	J) ASSEMBLE STOCK		7-29-97	C/K
	K) ASSEMBLE SWIVEL STUDS		7-29-97	C/K
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-29-97	C/K
	M) IRON SIGHT ALIGNMENT		7-29-97	C/K
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-29-97	C/K
640	GALLERY TEST AND TARGET	R 67 L 83	8-18-97	ICP
	A) MALFUNCTIONS		8-18-97	ICP
	B) PIERCED PRIMERS		8-18-97	ICP
645	INSPECT FOR LIVE AMMO		8-18-97	9W
655	FINAL INSPECTION A) HEADSPACE		8-18-97 8-21-97	C/K
	B) TRIGGER PULL	<u>2.74</u> <u>2.59</u> <u>2.57</u> <u>2.57</u> <u>2.49</u>	8-21-97	C/K
	C) FUNCTION		8-21-97	C/K
660	PACK			

Do Not Use

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
E6349988

46 ORDER NO.
25705

26WR

5705 E6349988



ORDER 25705

MODEL 700™ M24

UPC



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MODEL 700™ M24

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SERIAL NO.



E6349988

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

