

E6349991

UPC



E6349991

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES J. IN CHARGE

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349991
4 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .23
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .383
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .446754

THE AMR FOR THIS RIFLE IS: 1.122

CENTROIDAL DISTANCES

0 TO 1	.989001
1 TO 2	1.44544
1 TO 3	1.10388

2 3

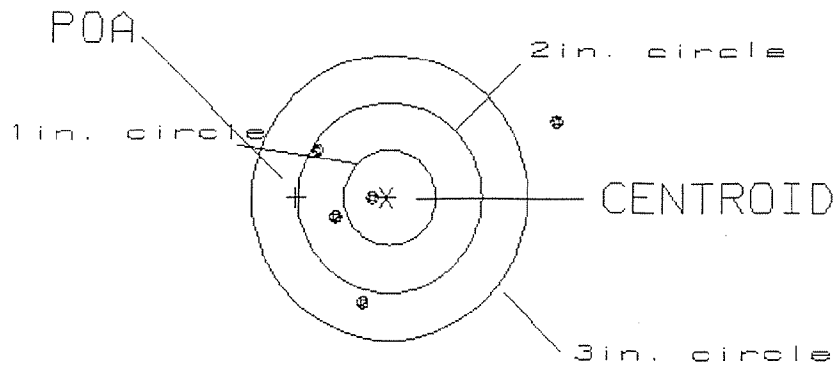
+ <--4-POA

PATTERN #: 1
 POA TO CENTROID: .989
 MIN RADIUS : .234
 MEAN RADIUS : .970
 MAX RADIUS : 1.964
 CENTROID X : .989
 CENTROID Y : .001

3 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349991

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.58
 VS= 1.67
 GS= 2.77

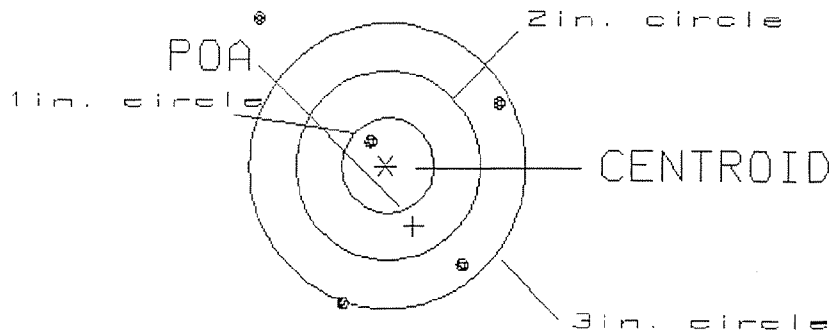
1
 3
 4

PATTERN #: 2
 POA TO CENTROID: .708
 MIN RADIUS : .309
 MEAN RADIUS : 1.322
 MAX RADIUS : 2.094
 CENTROID X : -.309
 CENTROID Y : .637

3 Sep 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/E6349991

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.55
 VS= 3.08
 GS= 3.39

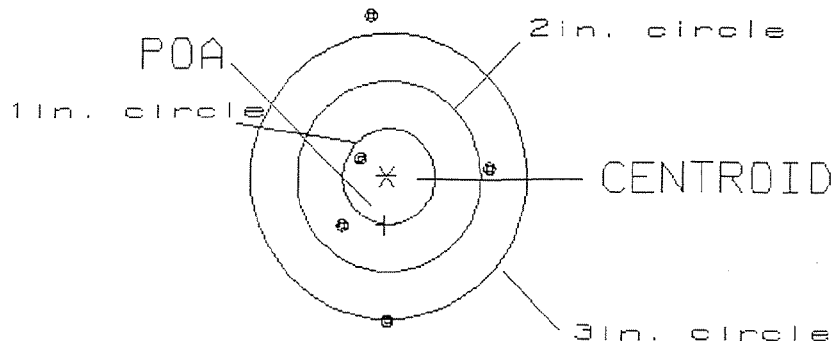
1
 1
 3

PATTERN #: 3
 POA TO CENTROID: .512
 MIN RADIUS : .394
 MEAN RADIUS : 1.073
 MAX RADIUS : 1.680
 CENTROID X : .010
 CENTROID Y : .511

3 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.58

1

VS= 3.19

2

GS= 3.20

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6349991

DATE 7-26-97

TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.58	2.43	2.39	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.62	2.33	2.52	
PULL #3	2.67	2.35	2.52	
PULL #4	2.72	2.34	2.61	
PULL #5	2.62	2.38	2.53	
TOTAL	13.21	11.83	12.57	
AVG.	2.64	2.37	2.51	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.14	3.14	
PULL #2	3.11	3.07	
PULL #3	3.12	3.08	
PULL #4	3.09	3.09	
PULL #5	3.10	3.08	
TOTAL	15.56	15.46	
AVG.	3.11	3.09	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	4.04		3.95
PULL #2	4.04	4.11		3.90
PULL #3	4.02	4.11		4.04
PULL #4	4.05	4.11		3.90
PULL #5	3.99	4.11		4.13
TOTAL	20.19	20.48		19.92
AVG.	4.04	4.05		3.98

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349991

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-31-91	92
CONT.	G) SAFETY OFF FORCE	<u>35</u> <u>35</u> <u>35</u>	7-31-91	92
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>23</u> <u>23⁵</u> <u>22⁵</u>	7-31-92	92
	J) ASSEMBLE STOCK		7-29-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-12-92	CR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-29-97	CR
	M) IRON SIGHT ALIGNMENT		7-29-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-29-97	CR
640	GALLERY TEST AND TARGET	L 55 R 88	9-3-97	TAD
	A) MALFUNCTIONS		9-3-97	TAD
	B) PIERCED PRIMERS		9-3-97	TAD
645	INSPECT FOR LIVE AMMO		9-3-97	TAD AC
655	FINAL INSPECTION A) HEADSPACE		9-12-97	CK
	B) TRIGGER PULL	<u>2.58</u> <u>2.42</u> <u>2.43</u> <u>2.34</u> <u>2.36</u>	9-6-92	CK
	C) FUNCTION		9-12-97	CK
660	PACK			

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Patente Deposada

SERIAL NO.
E6349991

48
ORDER NO.
25705

18DR

5705 E6349991



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SERIAL NO.

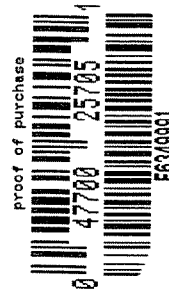


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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM