

UPC



E6349994

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349994
11 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .209667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .117333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .240265

THE AMR FOR THIS RIFLE IS: 1.03

CENTROIDAL DISTANCES

Ø TO	1	.688387
1 TO	2	.524023
1 TO	3	.871278

3 + 2 1
 <----POA

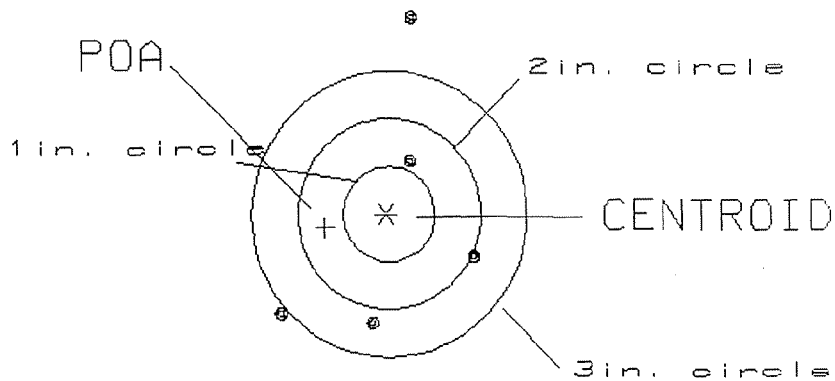
PATTERN #: 1

POA TO CENTROID: .688
 MIN RADIUS : .604
 MEAN RADIUS : 1.266
 MAX RADIUS : 2.022
 CENTROID X : .674
 CENTROID Y : .140

11 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349994

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.08
 VS= 3.14
 GS= 3.30

0
 1
 3

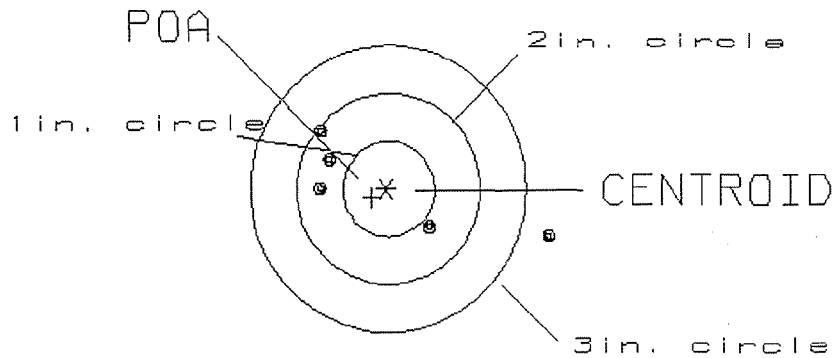
PATTERN #: 2

POA TO CENTROID: .179
 MIN RADIUS : .630
 MEAN RADIUS : .964
 MAX RADIUS : 1.762
 CENTROID X : .152
 CENTROID Y : .094

11 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349994

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.47
 VS= 1.03
 GS= 2.66

0
 4
 4

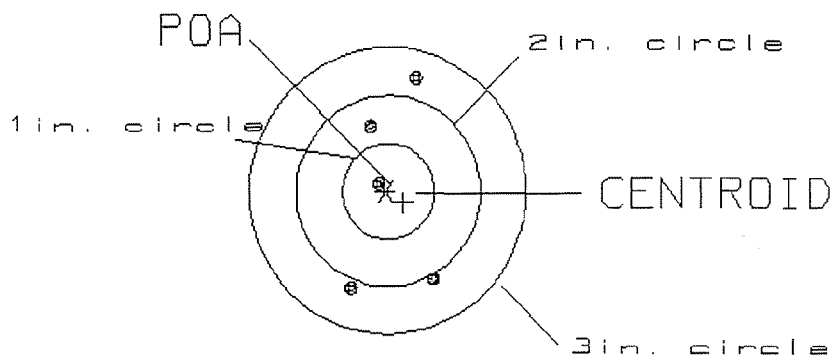
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .229
 MIN RADIUS : .199
 MEAN RADIUS : .859
 MAX RADIUS : 1.192
 CENTROID X : -.197
 CENTROID Y : .118

11 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349994

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= .93
 VS= 2.19
 GS= 2.30

1
 2
 5

Remington Test Lab, Ilion, N.Y.

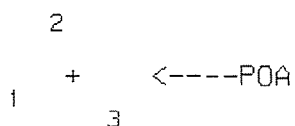
Centroidal distance calculations for Rifle # E6349994
3 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0816667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.0316667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.0875912$

THE AMR FOR THIS RIFLE IS: 1.325

CENTROIDAL DISTANCES

Ø TO	1	.426185
1 TO	2	.579275
1 TO	3	.677785

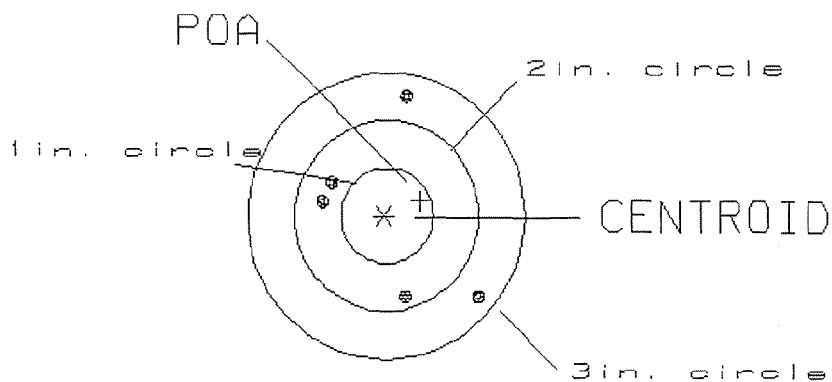


PATTERN #: 1
 POA TO CENTROID: .426
 MIN RADIUS : .658
 MEAN RADIUS : .977
 MAX RADIUS : 1.306
 CENTROID X : -.397
 CENTROID Y : -.155

3 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349994

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.70

0

VS= 2.14

3

GS= 2.27

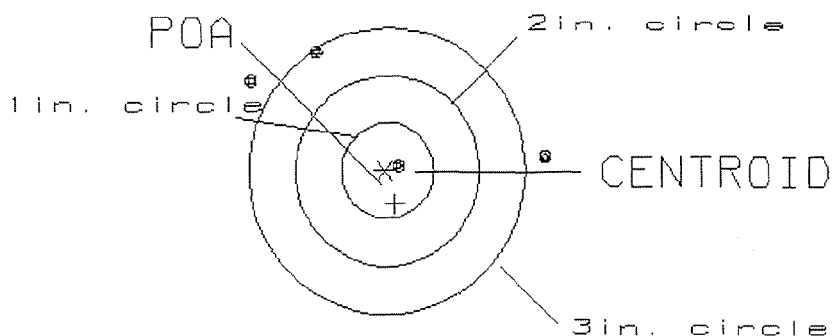
5

PATTERN #: 2
 POA TO CENTROID: .369
 MIN RADIUS : .162
 MEAN RADIUS : 1.542
 MAX RADIUS : 2.578
 CENTROID X : -.115
 CENTROID Y : .351

3 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349994

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.13

1

VS= 3.81

1

GS= 4.03

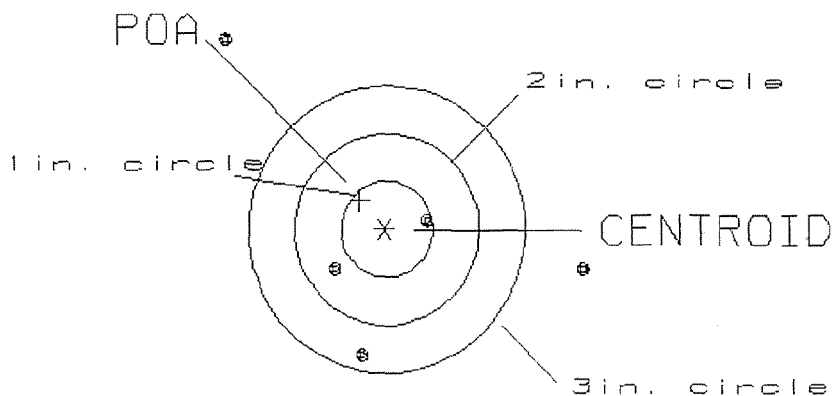
1

PATTERN #: 030
 POA TO CENTROID: .395
 MIN RADIUS : .501
 MEAN RADIUS : 1.457
 MAX RADIUS : 2.643
 CENTROID X : .267
 CENTROID Y : -.291

3 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349994

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.91
 VS= 3.25
 GS= 4.58

0
 2
 3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50#+ .50#
3.00#+ .75#
4.00#+1.00#

SERIAL NO. E6349994

DATE 8-1-97

TESTER J.W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.61	2.40	2.32	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.32	2.56	2.30	
PULL #3	2.70	2.53	2.29	
PULL #4	2.69	2.46	2.38	
PULL #5	2.51	2.46	2.36	
TOTAL	12.83	12.41	11.65	
AVG.	2.566	2.482	2.33	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.87	2.96		
PULL #2	2.89	2.92		
PULL #3	2.92	3.03		
PULL #4	2.88	2.94		
PULL #5	2.87	3.01		
TOTAL	14.43	14.86		
AVG.	2.886	2.972		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.10	4.14		4.07
PULL #2	4.31	4.20		4.19
PULL #3	4.23	4.13		4.32
PULL #4	4.27	4.01		4.13
PULL #5	4.26	3.93		4.07
TOTAL	21.17	20.41		20.78
AVG.	4.234	4.082		4.156

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

F6349994

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>5</u>	8-11-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	8-11-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.024</u> <u>.024</u> <u>.0225</u>	8-11-97	CK
	J) ASSEMBLE STOCK		8-5-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-5-97	CR
	M) IRON SIGHT ALIGNMENT		8-5-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-5-97	CR
640	GALLERY TEST AND TARGET	L 80 R 70	9/3/97	ISWT
			9-11-97	TAD
	A) MALFUNCTIONS		9/3/97	ISWT
			9-11-97	TAD
	B) PIERCED PRIMERS		9/3/97	ISWT
			9-11-97	TAD
645	INSPECT FOR LIVE AMMO		9/3/97	KT
			9-11-97	AC
655	FINAL INSPECTION A) HEADSPACE		9-15-97	PR
	B) TRIGGER PULL	<u>2.63</u> <u>2.59</u> <u>2.59</u> <u>2.59</u> <u>2.54</u>	9-12-97	CK
	C) FUNCTION			
660	PACK			

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assist
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
E6349994

48 ORDER NO.
25705

22DR

5705 E6349994



ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



E6349994

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

