

UPC



E6349995

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHARGE

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349995
22 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.114$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.0783333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.138319$

THE AMR FOR THIS RIFLE IS: 1.07

CENTROIDAL DISTANCES

0 TO 1	.140186
1 TO 2	.302476
1 TO 3	.517769

2
+1 <----POA
3

REMINGTON CENTERFIRE ACCURACY TEST

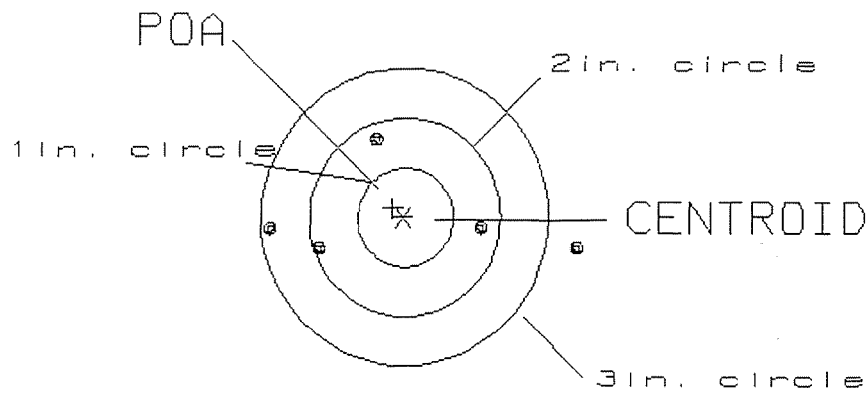
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .140
 MIN RADIUS : .831
 MEAN RADIUS : 1.180
 MAX RADIUS : 1.848
 CENTROID X : .104
 CENTROID Y : -.094

22 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6349995

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.26

0

VS= 1.06

3

GS= 3.27

4

REMINGTON CENTERFIRE ACCURACY TEST

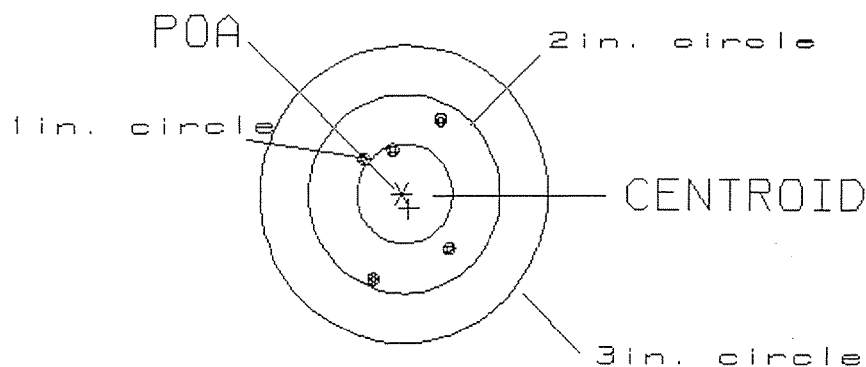
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .169
 MIN RADIUS : .432
 MEAN RADIUS : .695
 MAX RADIUS : .921
 CENTROID X : -.072
 CENTROID Y : .152

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .89
 VS= 1.60
 GS= 1.75

1
 5
 5

REMINGTON CENTERFIRE ACCURACY TEST

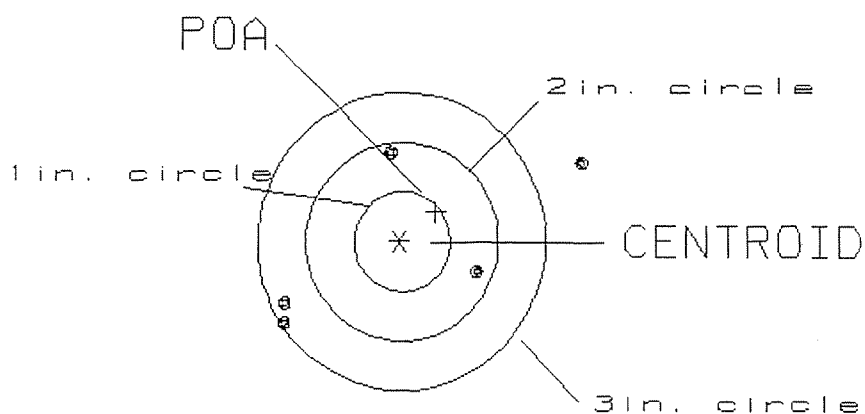
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .476
 MIN RADIUS : .829
 MEAN RADIUS : 1.334
 MAX RADIUS : 2.047
 CENTROID X : -.374
 CENTROID Y : -.293

22 Aug 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.15

0

VS= 1.71

2

GS= 3.55

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6349995

DATE 7-28-97

TESTER T.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.35	2.26	2.54	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.34	2.30	2.49	
PULL #3	2.34	2.30	2.48	
PULL #4	2.36	2.24	2.39	
PULL #5	2.32	2.32	2.40	
TOTAL	11.71	11.42	12.30	
AVG.	2.342	2.284	2.460	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.04	3.29	
PULL #2	3.04	3.08	
PULL #3	3.06	3.09	
PULL #4	2.99	3.16	
PULL #5	2.88	3.15	
TOTAL	15.01	15.77	
AVG.	3.002	3.154	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.07	4.15		4.12
PULL #2	4.19	4.19		4.10
PULL #3	4.19	4.20		4.12
PULL #4	4.09	4.24		4.33
PULL #5	4.12	4.20		4.33
TOTAL	20.66	20.98		21.00
AVG.	4.132	4.196		4.200

M-24

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E 60349995

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400124673

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	8-7-97	AC
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>3</u> <u>3</u>	8-7-97	AC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.022</u>	8-8-97	
	J) ASSEMBLE STOCK		7-31-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-27-97	KP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-31-97	CR
	M) IRON SIGHT ALIGNMENT		7-31-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-31-97	CR
640	GALLERY TEST AND TARGET	WIN: <u>L 65</u> <u>R 85</u>	8-22-97	TM
	A) MALFUNCTIONS		8-22-97	TM
	B) PIERCED PRIMERS		8-22-97	TM
645	INSPECT FOR LIVE AMMO		8-22-97	TRD
655	FINAL INSPECTION A) HEADSPACE		8-27-97	TRP
	B) TRIGGER PULL	<u>226</u> <u>223</u> <u>230</u> <u>225</u> <u>226</u>	8-24-97	TM
	C) FUNCTION		8-27-97	RP
660	PACK			

Do Not Use

Do Not Use

SERIAL NO



E6349995

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
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Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO
E6349995

46 ORDER NO
25705

5705 E6349995

08DR

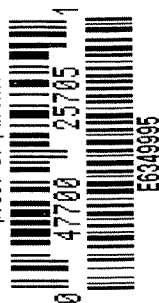
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker

