

UPC



E6349996

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349996
20 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .00433333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .034
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .034275

THE AMR FOR THIS RIFLE IS: .988

CENTROIDAL DISTANCES

0 TO 1	.139086
1 TO 2	.433254
1 TO 3	.113442

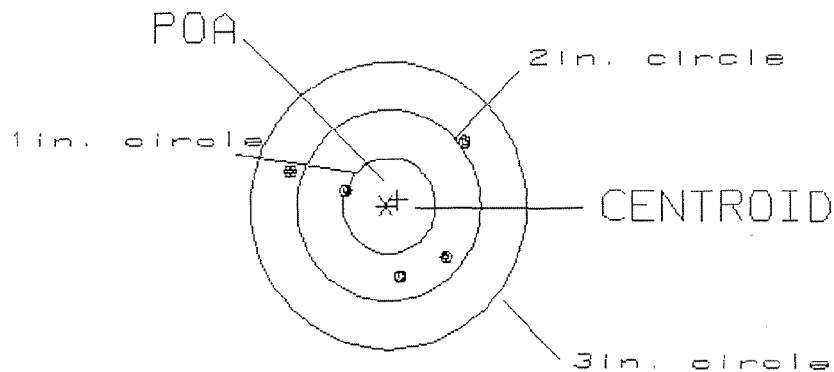
3+ 2 <----POA

PATTERN #: 1
 POA TO CENTROID: .139
 MIN RADIUS : .514
 MEAN RADIUS : .865
 MAX RADIUS : 1.160
 CENTROID X : -.124
 CENTROID Y : -.063

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349996

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.87

0

VS= 1.46

3

GS= 1.97

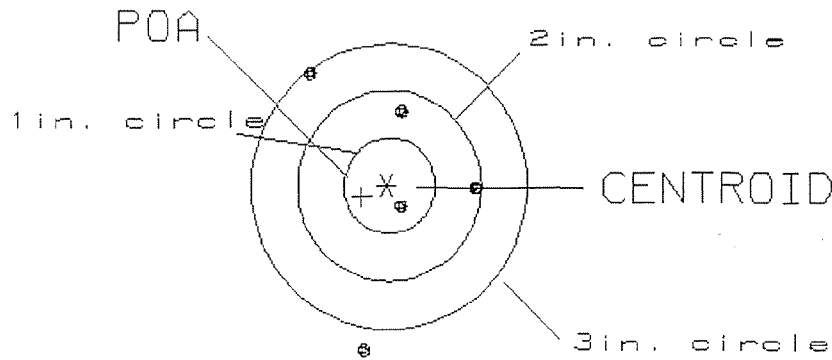
5

PATTERN #: 2
 POA TO CENTROID: .295
 MIN RADIUS : .264
 MEAN RADIUS : 1.040
 MAX RADIUS : 1.751
 CENTROID X : .271
 CENTROID Y : .115

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.80
 VS= 2.89
 GS= 2.94

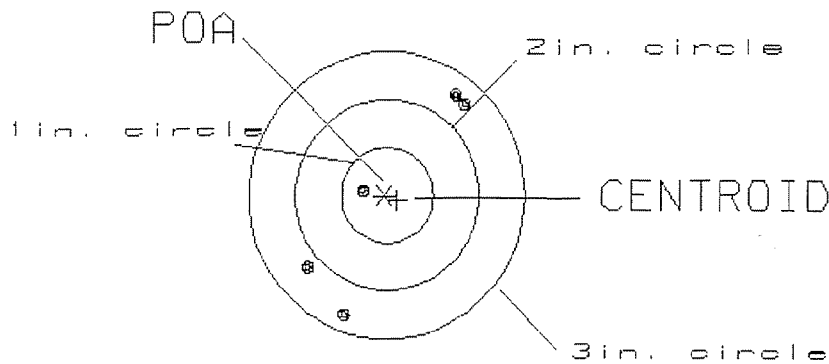
1
 3
 4

PATTERN #: 3
 POA TO CENTROID: .143
 MIN RADIUS : .220
 MEAN RADIUS : 1.059
 MAX RADIUS : 1.353
 CENTROID X : -.134
 CENTROID Y : .050

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.73

1

VS= 2.36

1

GS= 2.65

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6349996

DATE 4-26-97

TESTER AAP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.43	2.48	2.75	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.35	2.58	2.71	
PULL #3	2.56	2.59	2.70	
PULL #4	2.57	2.56	2.86	
PULL #5	2.52	2.60	2.81	
TOTAL	12.43	12.81	13.83	
AVG.	2.49	2.56	2.77	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.08	3.07	
PULL #2	3.07	3.01	
PULL #3	3.03	3.18	
PULL #4	3.06	3.04	
PULL #5	2.94	3.01	
TOTAL	15.18	15.31	
AVG.	3.04	3.06	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	4.03		3.94
PULL #2	3.97	4.04		3.98
PULL #3	4.09	4.00		3.88
PULL #4	4.05	4.15		4.12
PULL #5	4.11	4.09		4.26
TOTAL	20.26	20.31		20.18
AVG.	4.05	4.06		4.04

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6349996

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625.	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>35</u> <u>35</u> <u>35</u>	7-31-97	9w
CONT.	G) SAFETY OFF FORCE	<u>35</u> <u>35</u> <u>35</u>	7-31-97	9w
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>24</u> <u>22</u> <u>22⁵</u>	7-31-97	9w
	J) ASSEMBLE STOCK		7-28-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-25-97	CR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-28-97	CR
	M) IRON SIGHT ALIGNMENT		7-28-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-28-97	CR
640	GALLERY TEST AND TARGET	Win: <u>L 75</u> <u>R 75</u>	8-20-97	TM
	A) MALFUNCTIONS		8-20-97	TM
	B) PIERCED PRIMERS		8-20-97	TM
645	INSPECT FOR LIVE AMMO		8-20-97	TAP
655	FINAL INSPECTION A) HEADSPACE		8-25-97	CR
	B) TRIGGER PULL	<u>2.25</u> <u>2.27</u> <u>2.28</u> <u>2.26</u> <u>2.30</u>	8-25-97	CR
	C) FUNCTION		8-25-97	CR
660	PACK			

Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO
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46
ORDER NO
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08DR

5705 E6349996

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MODEL 700™ M24

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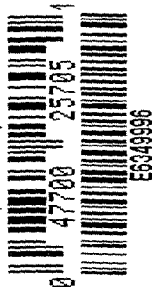
MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker

