

UPC



0 47700 25705 1

E6349998

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349998

3 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .117

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.172

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .208022

THE AMR FOR THIS RIFLE IS: .769

CENTROIDAL DISTANCES

0 TO 1	.518047
1 TO 2	.138177
1 TO 3	1.20182

+ 2 K----POA

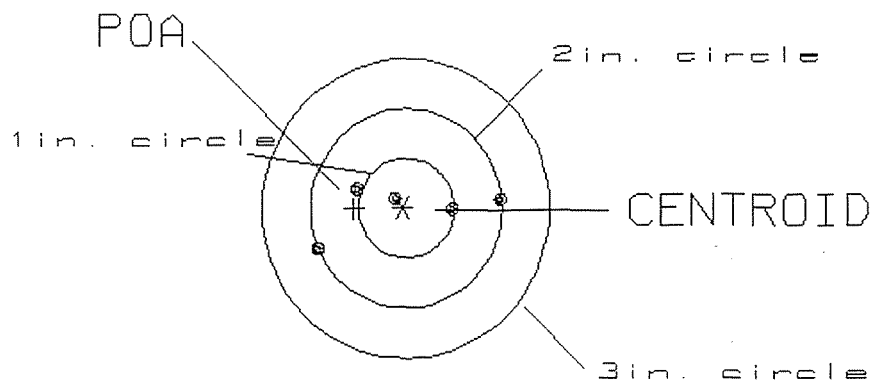
3

PATTERN #: 010
 POA TO CENTROID: .518
 MIN RADIUS : .159
 MEAN RADIUS : .652
 MAX RADIUS : 1.023
 CENTROID X : .518
 CENTROID Y : .007

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349998

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.92
 VS= .65
 GS= 1.98

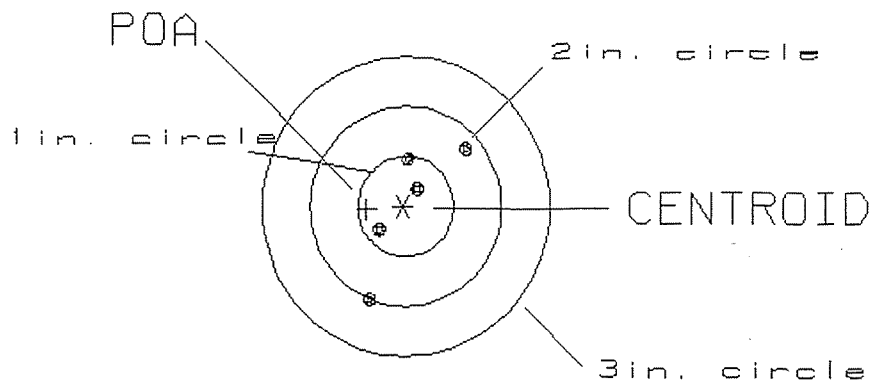
1
 4
 5

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .382
 MIN RADIUS : .192
 MEAN RADIUS : .587
 MAX RADIUS : 1.049
 CENTROID X : .381
 CENTROID Y : .025

2 Sep 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.03
 VS= 1.51
 GS= 1.83

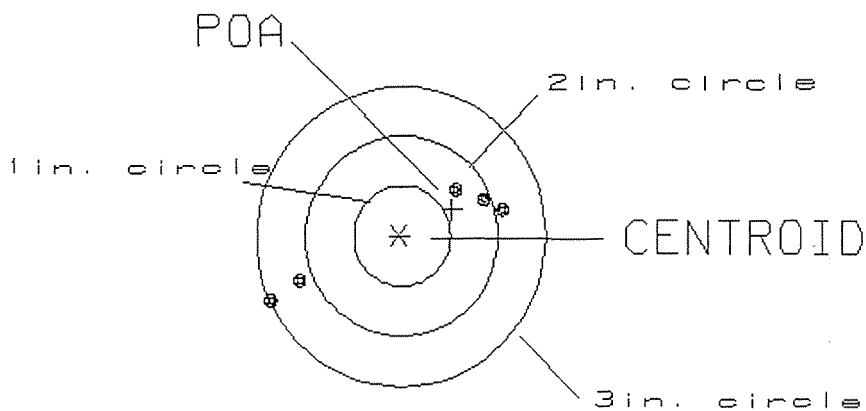
3
 4
 5

PATTERN #: 3
 POA TO CENTROID: .609
 MIN RADIUS : .720
 MEAN RADIUS : 1.068
 MAX RADIUS : 1.477
 CENTROID X : -.548
 CENTROID Y : -.265

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349998

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.38
 VS= 1.05
 GS= 2.51

0
 2
 5

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349998
18 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0786667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0756667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .109151

THE AMR FOR THIS RIFLE IS: 1.327

CENTROIDAL DISTANCES

0	TO	1	.165529
1	TO	2	.476877
1	TO	3	.315051

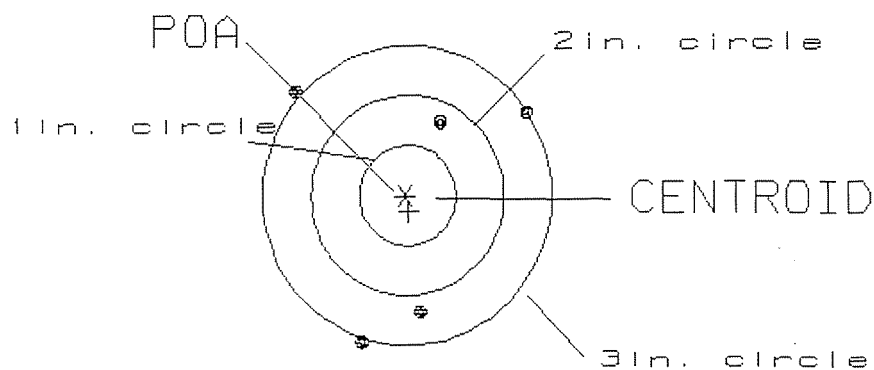
1
+
3
2 <----POA

PATTERN #: 1
 POA TO CENTROID: .166
 MIN RADIUS : .773
 MEAN RADIUS : 1.313
 MAX RADIUS : 1.594
 CENTROID X : -.034
 CENTROID Y : .162

18 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349998

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.43
 VS= 2.54
 GS= 2.90

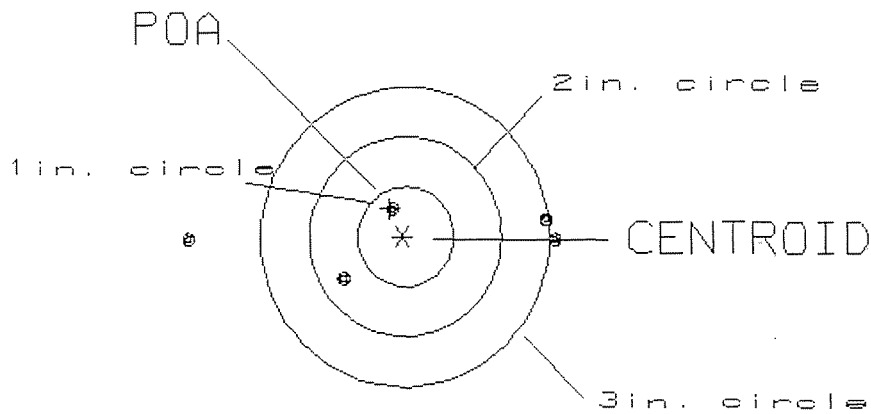
0
 1
 2

PATTERN #: 2
 POA TO CENTROID: .315
 MIN RADIUS : .317
 MEAN RADIUS : 1.263
 MAX RADIUS : 2.252
 CENTROID X : .140
 CENTROID Y : -.282

18 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349998

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.83

1

VS= .65

2

GS= 3.83

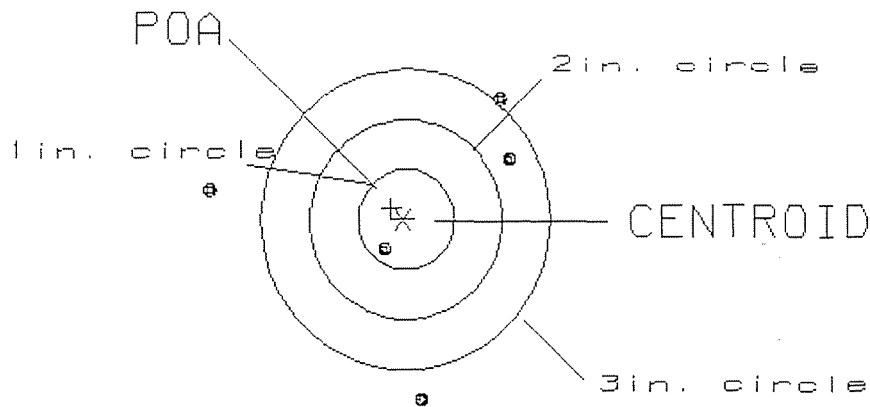
3

PATTERN #: 3
 POA TO CENTROID: .168
 MIN RADIUS : .404
 MEAN RADIUS : 1.405
 MAX RADIUS : 2.029
 CENTROID X : .130
 CENTROID Y : -.107

18 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349998

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.09

1

VS= 2.99

1

GS= 3.13

2

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E 1349998

DATE 7-30-97

TESTER J.W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.65	2.44	2.53	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.56	2.57	2.61	
PULL #3	2.63	2.61	2.56	
PULL #4	2.50	2.54	2.55	
PULL #5	2.54	2.52	2.52	
TOTAL	12.88	12.68	12.77	
AVG.	2.576	2.538	2.554	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.08	3.25	
PULL #2	3.17	3.22	
PULL #3	3.09	3.20	
PULL #4	2.89	3.23	
PULL #5	3.03	3.26	
TOTAL	15.26	16.16	
AVG.	3.052	3.232	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.08	4.07		3.98
PULL #2	3.86	4.06		3.99
PULL #3	3.97	3.98		4.07
PULL #4	3.92	3.96		3.85
PULL #5	3.94	3.85		4.05
TOTAL	19.77	19.92		19.94
AVG.	3.954	3.984		3.988

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E 6349998

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

M2400124718

625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	8-6-97	AC
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	8-6-97	AC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.022</u>	8-6-97	AC
	J) ASSEMBLE STOCK		7-30-97	RW
	K) ASSEMBLE SWIVEL STUDS		9-12-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-30-97	RW
	M) IRON SIGHT ALIGNMENT		7-30-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-30-97	RW
640	GALLERY TEST AND TARGET	WIN: L <u>94</u> R <u>56</u>	8-18-97 9-2-97	1KT TAD
	A) MALFUNCTIONS		8-18-97 9-2-97	1KT TRD
	B) PIERCED PRIMERS		8-18-97 9-2-97	1KT TAD
645	INSPECT FOR LIVE AMMO		8-18-97 9-2-97	TW AC
655	FINAL INSPECTION A) HEADSPACE		9-12-97	CK
	B) TRIGGER PULL	<u>2.68</u> <u>2.70</u> <u>2.56</u> <u>2.63</u> <u>2.47</u>	9-6-97	CK
	C) FUNCTION		9-12-97	CK
660	PACK			

Do Not Use

SERIAL NO.



E6349998

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
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Do Not Use

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Im. Off. Marca Registrada. Marque Déposée.



5705 E6349998

VER
Instr
encl
safe
firea

SERIAL
E63

ORDER
46

25

18

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

