

UPC



E6349999

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349999
15 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.00666667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.121333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .121516

THE AMR FOR THIS RIFLE IS: 1.01

CENTROIDAL DISTANCES

0 TO 1	.240104
1 TO 2	.499616
1 TO 3	.429076

2 + 1 <----POA
3

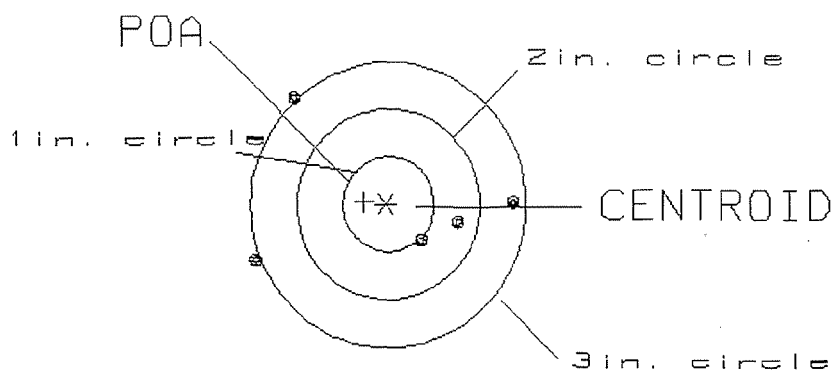
PATTERN #: 1

POA TO CENTROID: .240
 MIN RADIUS : .526
 MEAN RADIUS : 1.140
 MAX RADIUS : 1.536
 CENTROID X : .239
 CENTROID Y : -.023

15 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349999

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.77

0

VS= 1.74

2

GS= 2.84

3

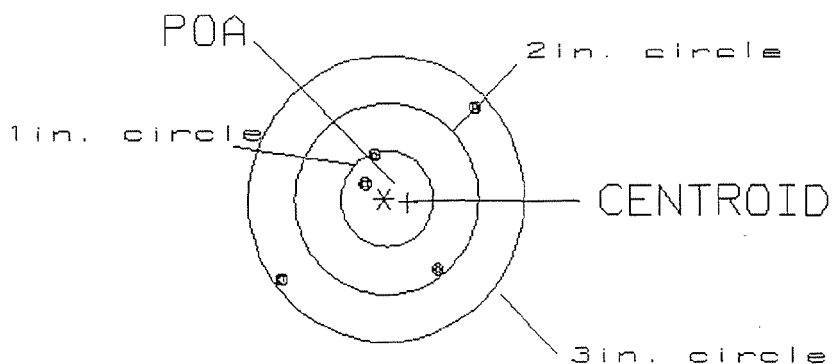
PATTERN #: 2

POA TO CENTROID: .260
 MIN RADIUS : .285
 MEAN RADIUS : .907
 MAX RADIUS : 1.465
 CENTROID X : -.257
 CENTROID Y : .037

15 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349999

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.18

2

VS= 1.83

3

GS= 2.95

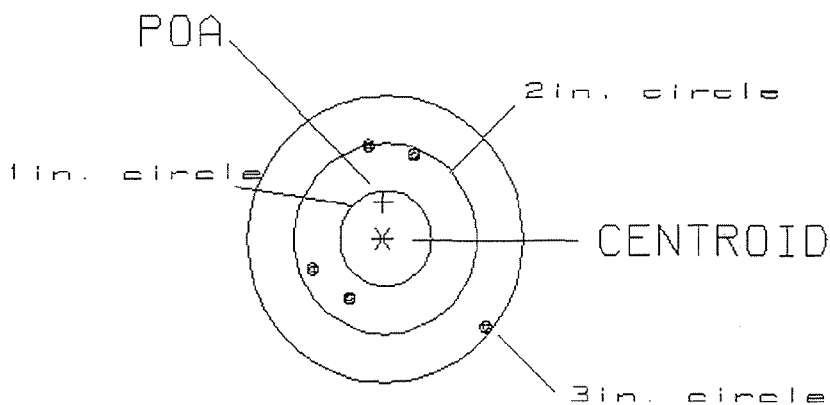
5

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .378
 MIN RADIUS : .711
 MEAN RADIUS : .983
 MAX RADIUS : 1.396
 CENTROID X : -.002
 CENTROID Y : -.378

15 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349999

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.92

0

VS= 1.87

4

GS= 2.24

5

MOD. _____ GA. _____ GUN # E6349999
 CAL. _____

#	DATE	MALFUNCTION/DEFECT	ASSEM. #
TEST	1st	R I S	
	2nd		
	3rd		
	4th		
		FUNCTION	Rev 1

TEST INIT. ACTION TO CORRECT		ASSEM. #
PROOF		
TEST		
TGT		
PROOF		
TEST		
TGT		
PROOF	ENGINEER	
TEST		
TGT		
PROOF	ENGINEER	
TEST		
TGT		

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6349999

DATE 8-1-97

TESTER AAP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.31	2.83	2.80		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.82	2.73	2.75		
PULL #3	2.77	2.79	2.96		
PULL #4	2.74	2.76	2.57		
PULL #5	2.89	2.81	2.92		
TOTAL	13.53	13.92	14.00		
AVG.	2.71	2.78	2.80		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.96	3.17		
PULL #2	3.06	3.05		
PULL #3	3.13	3.20		
PULL #4	3.14	3.20		
PULL #5	3.20	3.25		
TOTAL	15.49	15.82		
AVG.	3.10	3.17		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.94	4.11		3.97
PULL #2	4.13	4.11		4.09
PULL #3	4.15	4.24		4.11
PULL #4	4.01	3.88		3.88
PULL #5	4.07	3.62		4.13
TOTAL	20.30	19.96		20.18
AVG.	4.06	3.99		4.04

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349999

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	8-2-97	CR
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	8-2-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	8-12-97	CR
	J) ASSEMBLE STOCK		8-8-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-8-97	CR
	M) IRON SIGHT ALIGNMENT		8-8-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-8-97	CR
640	GALLERY TEST AND TARGET	Win: L <u>80</u> R <u>70</u> L <u>79</u> R <u>71</u>	9-4-97 9/12/97 TM 9/14/97 KT	
	A) MALFUNCTIONS		9/14/97 KT	
	B) PIERCED PRIMERS		9/14/97 CT	
645	INSPECT FOR LIVE AMMO		9/14/97 KT	
655	FINAL INSPECTION A) HEADSPACE		9/14/97 BWT	
	B) TRIGGER PULL	<u>2.70</u> <u>2.70</u> <u>2.65</u> <u>2.67</u> <u>2.67</u>	9/14/97 TM	
	C) FUNCTION			
660	PACK			

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

REG. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee

SERIAL NO.
E6349999

46

ORDER NO.
25705

22DR

5705 E6349999



ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



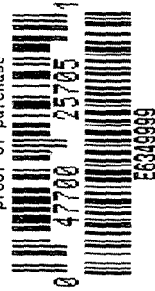
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker

