

UPC



E6350004

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350004
3 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .165333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .107667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .1973

THE AMR FOR THIS RIFLE IS: .601

CENTROIDAL DISTANCES

0 TO	1	.739024
1 TO	2	.734832
1 TO	3	.921078

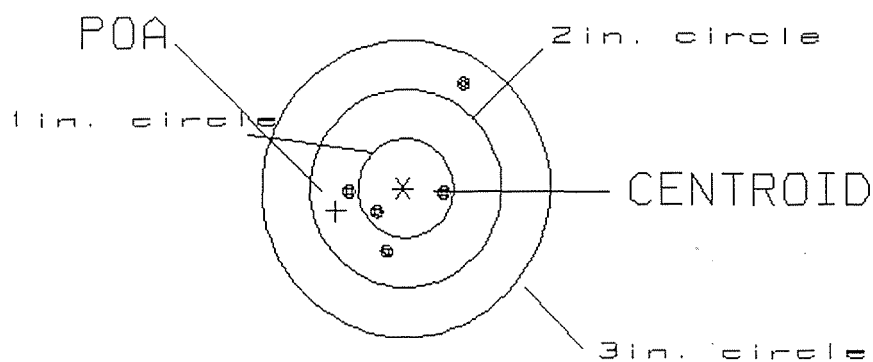
2
3 + <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .739
 MIN RADIUS : .351
 MEAN RADIUS : .657
 MAX RADIUS : 1.213
 CENTROID X : .701
 CENTROID Y : .234

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350004

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.23
 VS= 1.68
 GS= 1.88

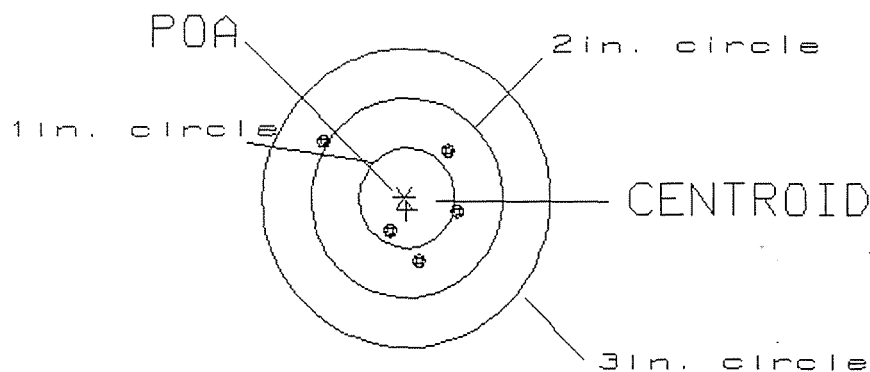
2
 4
 5

PATTERN #: 2
 POA TO CENTROID: .129
 MIN RADIUS : .364
 MEAN RADIUS : .634
 MAX RADIUS : 1.033
 CENTROID X : -.026
 CENTROID Y : .127

2 Sep 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.33
 VS= 1.18
 GS= 1.53

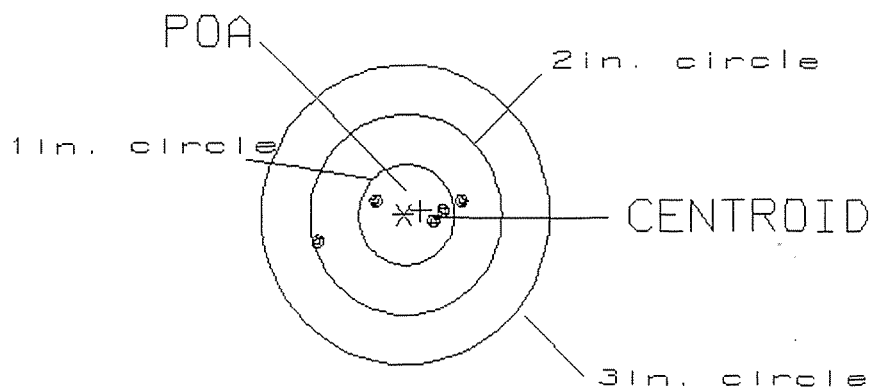
1
 4
 5

PATTERN #: 3
POA TO CENTROID: .183
MIN RADIUS : .287
MEAN RADIUS : .512
MAX RADIUS : .982
CENTROID X : -.179
CENTROID Y : -.038

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350004

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.49

3

VS= .44

5

GS= 1.56

5

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350004
14 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.137$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0606667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.149831$

THE AMR FOR THIS RIFLE IS: 1.362

CENTROIDAL DISTANCES

0	TO	1	.199625
1	TO	2	.846655
1	TO	3	.39489

2

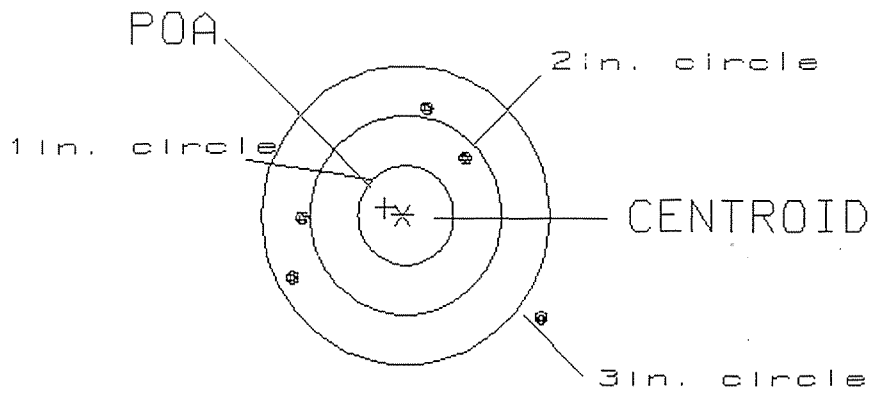
+ 1 <----POA
3

PATTERN #: 1
 POA TO CENTROID: .200
 MIN RADIUS : .894
 MEAN RADIUS : 1.218
 MAX RADIUS : 1.765
 CENTROID X : .185
 CENTROID Y : -.075

14 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350004

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.58
 VS= 2.11
 GS= 2.68

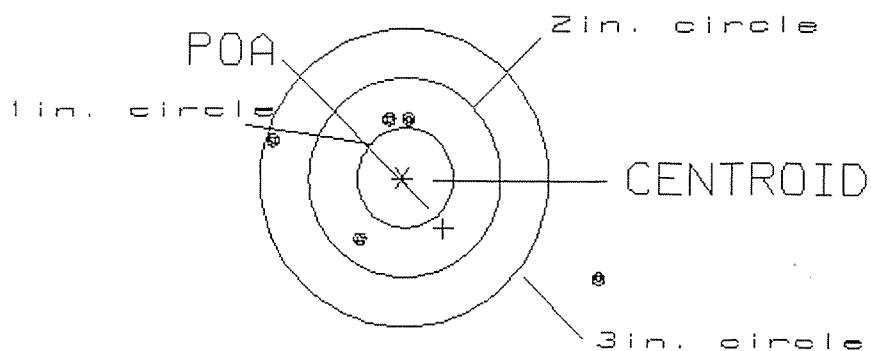
0
 1
 4

PATTERN #: 2
 POA TO CENTROID: .664
 MIN RADIUS : .609
 MEAN RADIUS : 1.150
 MAX RADIUS : 2.276
 CENTROID X : -.428
 CENTROID Y : .509

14 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350004

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.42

0

VS= 1.66

3

GS= 3.71

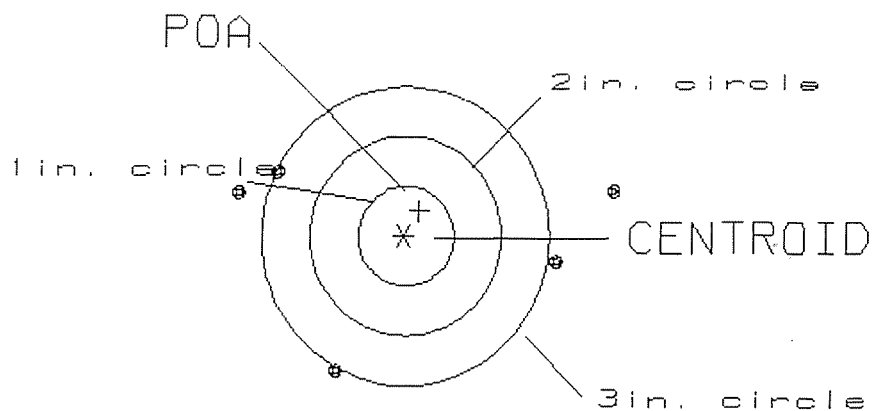
4

PATTERN #: 3
 POA TO CENTROID: .303
 MIN RADIUS : 1.514
 MEAN RADIUS : 1.718
 MAX RADIUS : 2.252
 CENTROID X : -.168
 CENTROID Y : -.252

14 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350004

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.89
 VS= 2.04
 GS= 3.89

0
 0
 0

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6350004

DATE 7-30-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.54	2.59	2.53	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.50	2.63	2.60	
PULL #3	2.42	2.61	2.54	
PULL #4	2.44	2.55	2.52	
PULL #5	2.48	2.56	2.47	
TOTAL	12.38	12.84	12.66	
AVG.	2.476	2.568	2.532	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.99	3.17	
PULL #2	2.99	3.20	
PULL #3	3.02	3.17	
PULL #4	3.12	2.84	
PULL #5	3.11	3.18	
TOTAL	15.23	15.56	
AVG.	3.046	3.112	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.14	4.26		3.98
PULL #2	4.09	4.22		4.28
PULL #3	4.13	4.24		4.20
PULL #4	4.07	4.29		4.30
PULL #5	4.22	4.24		4.25
TOTAL	20.65	21.25		21.01
AVG.	4.130	4.250		4.202

GUN SERIAL # E4350004

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>3</u>	7-31-97	9W
CONT.	G) SAFETY OFF FORCE	<u>25</u> <u>25</u> <u>25</u>	7-31-97	7W
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>225</u> <u>24</u> <u>23</u>	7-31-97	9W
	J) ASSEMBLE STOCK		7-30-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-11-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-30-97	CR
	M) IRON SIGHT ALIGNMENT		7-30-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-30-97	CR
640	GALLERY TEST AND TARGET	R 60 L 90 9-2-97 TM	8-14-97 8-20-97	KT TM
	A) MALFUNCTIONS	9-2-97 TM	8-14-97 8-20-97	KT TM
	B) PIERCED PRIMERS	9-2-97	8-14-97 8-20-97	KT TM
645	INSPECT FOR LIVE AMMO	9-2-97 TAD	8-14-97 8-20-97	9W TAD
655	FINAL INSPECTION A) HEADSPACE		9-11-97	CK
	B) TRIGGER PULL	<u>2.64</u> <u>2.61</u> <u>2.59</u> <u>2.60</u> <u>2.62</u>	8-25-97	CR
	C) FUNCTION		9-11-97	CK
660	PACK			

Do Not Use

SERIAL NO.



E6350004

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MODEL 700™ M24
UPC



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Do Not Use

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.



5705 E6350004

VERY
Instru
enclos
safe
firearm

SERIAL NO.
E635

ORDER NO.
46

25

15

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

