

UPC



E6350007

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350007
2 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .116
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .193667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .225749

THE AMR FOR THIS RIFLE IS: 1.031

CENTROIDAL DISTANCES

0 TO	1	.39659
1 TO	2	.433361
1 TO	3	.242769

1
3
2+ <----POA

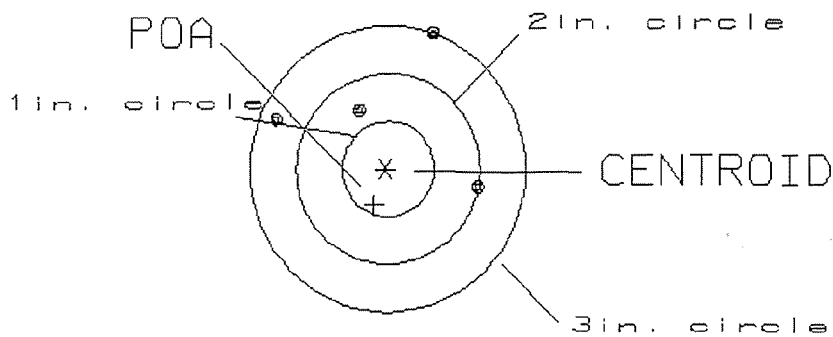
PATTERN #: 1

POA TO CENTROID: .397
 MIN RADIUS : .672
 MEAN RADIUS : 1.354
 MAX RADIUS : 2.302
 CENTROID X : .120
 CENTROID Y : .378

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350007

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.19
 VS= 3.71
 GS= 3.74

0
 2
 4

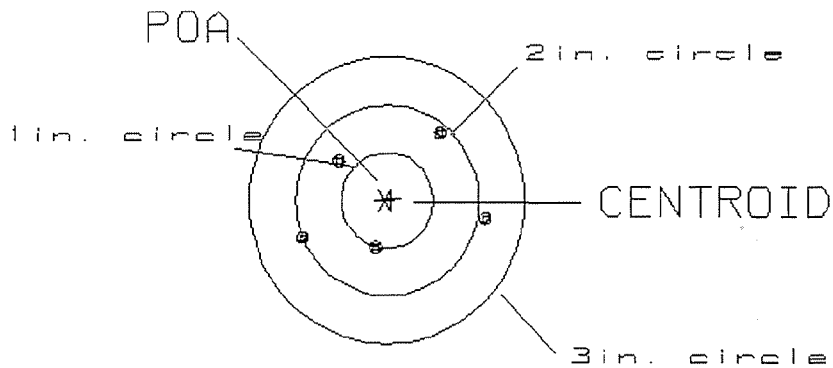
PATTERN #: 2

POA TO CENTROID: .072
 MIN RADIUS : .548
 MEAN RADIUS : .834
 MAX RADIUS : 1.043
 CENTROID X : -.071
 CENTROID Y : -.011

2 Sep 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/E6350007

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.96
 VS= 1.29
 GS= 1.97

0
 3
 5

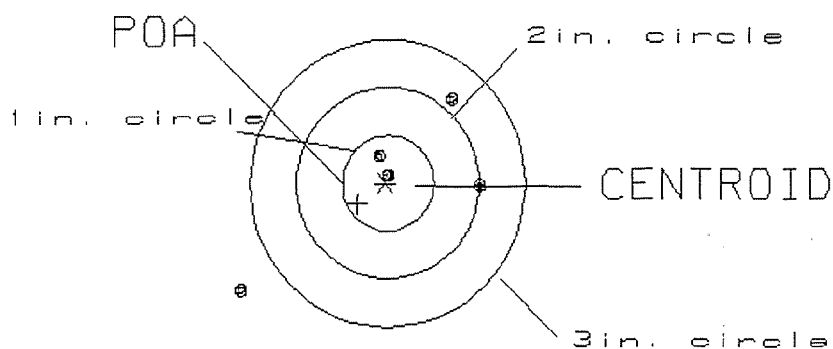
PATTERN #: 3

POA TO CENTROID: .368
 MIN RADIUS : .118
 MEAN RADIUS : .906
 MAX RADIUS : 2.000
 CENTROID X : .299
 CENTROID Y : .214

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350007

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.67

2

VS= 2.00

2

GS= 3.07

4

SWS TRIGGER PULL TESTAVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350007DATE 8-6-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.42	2.42	2.42	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.44	2.42	2.40	
PULL #3	2.45	2.41	2.44	
PULL #4	2.43	2.40	2.46	
PULL #5	2.44	2.44	2.45	
TOTAL	12.18	12.09	12.17	
AVG.	2.436	2.418	2.434	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.99	3.01	
PULL #2	3.01	2.99	
PULL #3	2.95	3.05	
PULL #4	3.07	3.01	
PULL #5	3.06	3.03	
TOTAL	15.08	15.09	
AVG.	3.016	3.018	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.11	3.97		4.11
PULL #2	4.19	4.13		4.09
PULL #3	4.16	4.13		3.99
PULL #4	4.02	4.17		4.10
PULL #5	4.18	4.14		4.12
TOTAL	20.66	20.54		20.41
AVG.	4.132	4.108		4.082

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6850007

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	8-12-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	8-12-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	8-12-97	CK
	J) ASSEMBLE STOCK		8-6-97	CK
	K) ASSEMBLE SWIVEL STUDS		9/10/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-6-97	CK
	M) IRON SIGHT ALIGNMENT		8-6-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-6-97	CK
640	GALLERY TEST AND TARGET	R 79 L 71	8-2-97	ICK
	A) MALFUNCTIONS		9/2/97	ICK
	B) PIERCED PRIMERS		9-2-97	ICK
645	INSPECT FOR LIVE AMMO		9/4/97	BWT
655	FINAL INSPECTION A) HEADSPACE		9/10/97	RP
	B) TRIGGER PULL	<u>2.51</u> <u>2.45</u> <u>2.46</u> <u>2.44</u> <u>2.49</u>	9/9/97	TM
	C) FUNCTION		9/10/97	RP
660	PACK			

Do Not Use

Do Not Use

SERIAL NO.



E6350007

ORDER 25705
MODEL 700™ M24
UPC



011 47700 25705 1

ORDER 25705
MODEL 700™ M24
UPC



011 47700 25705 1

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tr. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
E6350007

46 ORDER NO.
25705

12DR

5705 E6350007

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

