

UPC



E6350010

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350010
12 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .456333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.284
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .537491
THE AMR FOR THIS RIFLE IS: .999

CENTROIDAL DISTANCES

0 TO 1	.819733
1 TO 2	.587667
1 TO 3	.400551

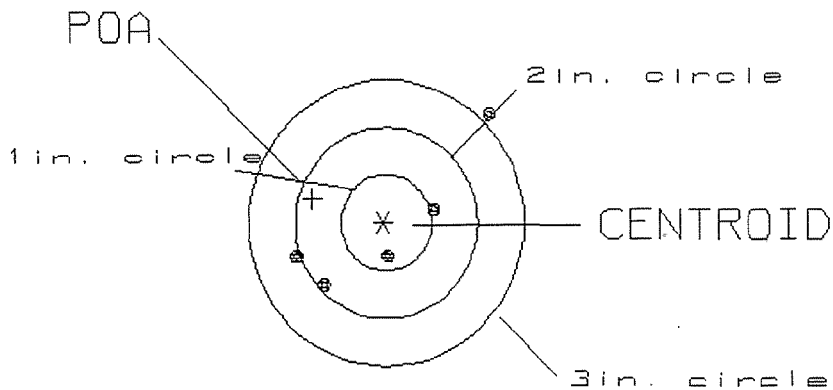
+ <----POA
2 3 1

PATTERN #: 1
 POA TO CENTROID: .819
 MIN RADIUS : .304
 MEAN RADIUS : .872
 MAX RADIUS : 1.606
 CENTROID X : .781
 CENTROID Y : -.249

12 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350010

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.09

2

VS= 1.63

3

GS= 2.57

4

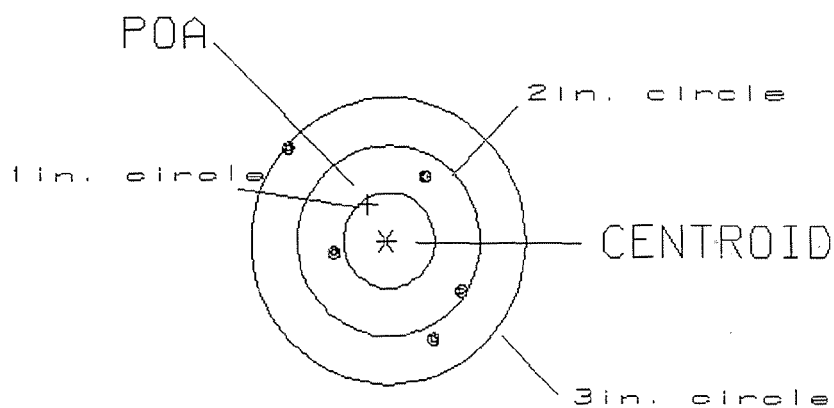
PATTERN #: 2

POA TO CENTROID: .429
 MIN RADIUS : .600
 MEAN RADIUS : 1.000
 MAX RADIUS : 1.473
 CENTROID X : .207
 CENTROID Y : -.375

12 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350010

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.92

0

VS= 2.02

3

GS= 2.61

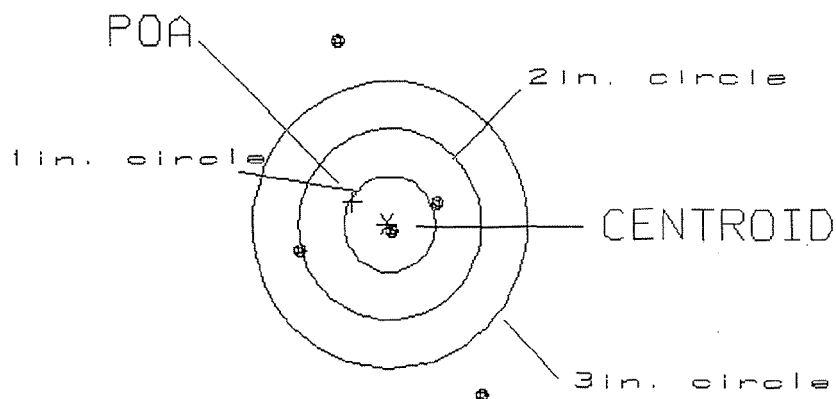
5

PATTERN #: 3
 POA TO CENTROID: .444
 MIN RADIUS : .097
 MEAN RADIUS : 1.125
 MAX RADIUS : 2.024
 CENTROID X : .381
 CENTROID Y : -.228

12 Sep 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/E6350010

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.96
 VS= 3.67
 GS= 3.99

1
 3
 3

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350010
4 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .00133333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.013
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0130682
THE AMR FOR THIS RIFLE IS: 2.03

CENTROIDAL DISTANCES

0 TO	1	.298007
1 TO	2	.274643
1 TO	3	.660303

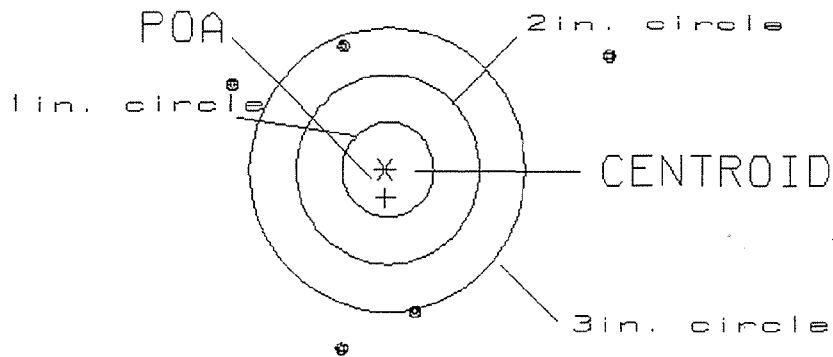
1	
2	<----POA
3	

PATTERN #: 1
 POA TO CENTROID: .298
 MIN RADIUS : 1.404
 MEAN RADIUS : 1.884
 MAX RADIUS : 2.692
 CENTROID X : -.002
 CENTROID Y : .298

4 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350010

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 4.14
 VS= 3.16
 GS= 4.20

0
 0
 2

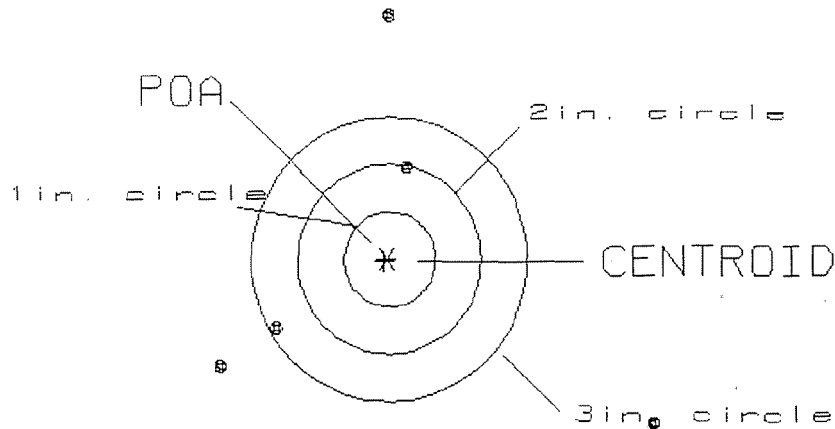
PATTERN #: 2

POA TO CENTROID: .038
 MIN RADIUS : .963
 MEAN RADIUS : 2.087
 MAX RADIUS : 3.359
 CENTROID X : .028
 CENTROID Y : .025

4 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350010

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 4.67

0

US= 4.36

1

GS= 5.25

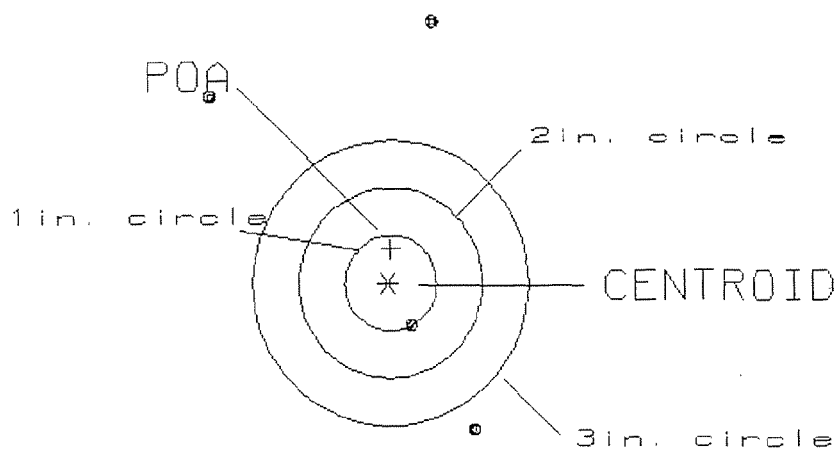
2

PATTERN #: 3
 POA TO CENTROID: .363
 MIN RADIUS : .452
 MEAN RADIUS : 2.119
 MAX RADIUS : 2.794
 CENTROID X : -.022
 CENTROID Y : -.362

4 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350010

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.93

1

VS= 5.48

1

GS= 5.48

1

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6350010

DATE 8-6-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.52	2.68	2.52		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.58	2.41	2.57		
PULL #3	2.55	2.59	2.65		
PULL #4	2.55	2.63	2.59		
PULL #5	2.56	2.60	2.59		
TOTAL	12.76	12.91	12.92		
AVG.	2.552	2.582	2.584		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.22	3.13		
PULL #2	3.00	3.12		
PULL #3	3.20	3.03		
PULL #4	3.12	3.13		
PULL #5	3.19	3.19		
TOTAL	15.73	15.60		
AVG.	3.146	3.120		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.22	4.12		4.19
PULL #2	4.18	3.95		4.19
PULL #3	4.31	4.01		4.03
PULL #4	4.28	4.15		4.27
PULL #5	4.31	4.09		3.88
TOTAL	21.30	20.32		20.56
AVG.	4.260	4.064		4.112

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350010

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-8-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-8-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.024</u> <u>.023</u>	9-8-97	CK
	J) ASSEMBLE STOCK		9-2-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-2-97	CR
	M) IRON SIGHT ALIGNMENT		9-2-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-2-97	CR
640	GALLERY TEST AND TARGET	R86 L64	9/4/97 9-12-97	BWT AC
	A) MALFUNCTIONS		9-4-97 9-12-97	BWT AC
	B) PIERCED PRIMERS		9-4-97 9-12-97	BWT AC
645	INSPECT FOR LIVE AMMO		9-4-97 9-12-97	MT DRD
655	FINAL INSPECTION A) HEADSPACE		9-13-97	RW
	B) TRIGGER PULL	<u>2.71</u> <u>2.73</u> <u>2.58</u> <u>2.72</u> <u>2.60</u>	9-12-97	CK
	C) FUNCTION			
660	PACK			

Do Not Use

SERIAL NO.



E6350010

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

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MODEL 700™ M24
UPC



0 47700 25705 1

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
E6350010

46 ORDER NO.
25705

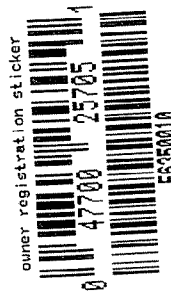
18DR

5705 E6350010

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM