

UPC



E6350011

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY \* 6

\*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350011  
11 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .431333  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .054  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .4347

THE AMR FOR THIS RIFLE IS: 1.057

# CENTROIDAL DISTANCES

|        |         |
|--------|---------|
| 0 TO 1 | .827049 |
| 1 TO 2 | .584584 |
| 1 TO 3 | .610966 |

+ 3 <-+--POA

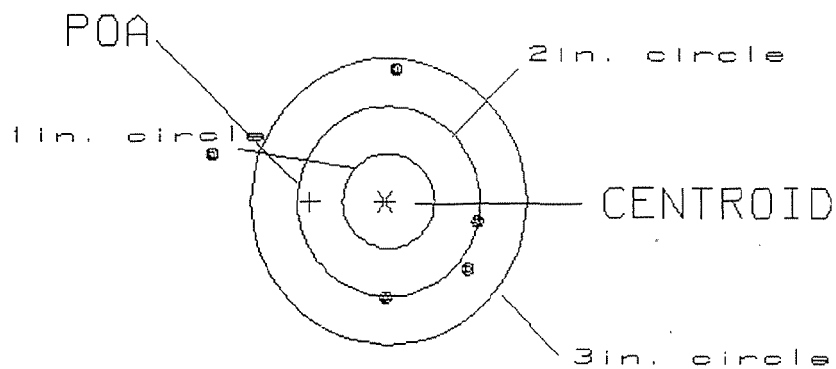
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .827  
 MIN RADIUS : .967  
 MEAN RADIUS : 1.279  
 MAX RADIUS : 1.967  
 CENTROID X : .827  
 CENTROID Y : .009

11 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6350011

# CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 2.87

0

VS= 2.33

2

GS= 3.04

4

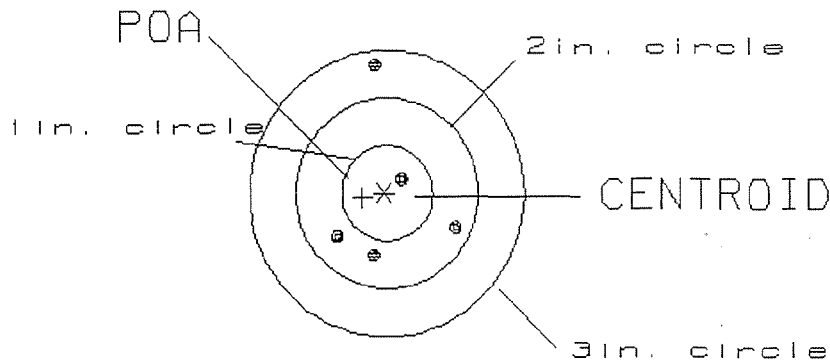
PATTERN #: 2

POA TO CENTROID: .249  
 MIN RADIUS : .225  
 MEAN RADIUS : .774  
 MAX RADIUS : 1.356  
 CENTROID X : .244  
 CENTROID Y : .052

11 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6350011

# CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 1.32  
 VS= 2.05  
 GS= 2.05

1  
 4  
 5

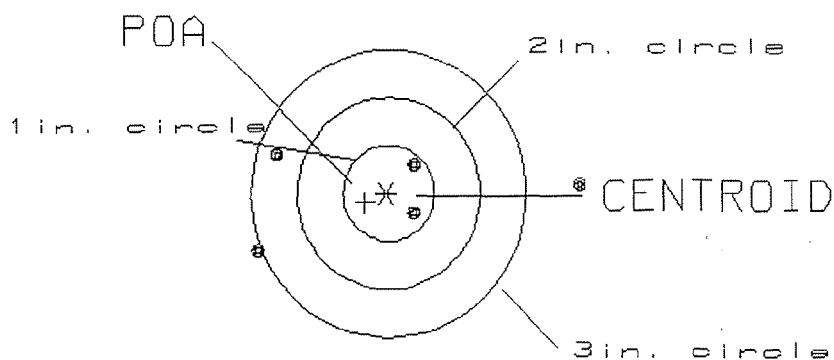
PATTERN #: 3

POA TO CENTROID: .245  
 MIN RADIUS : .355  
 MEAN RADIUS : 1.118  
 MAX RADIUS : 2.037  
 CENTROID X : .223  
 CENTROID Y : .101

11 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/EG350011

# CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 3.44

2

VS= 1.03

2

GS= 3.53

3

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350011  
10 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS:  $-.0513333$   
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS:  $-.0803333$   
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS:  $.0953339$

THE AMR FOR THIS RIFLE IS:  $1.432$

### CENTROIDAL DISTANCES

|        |         |
|--------|---------|
| 0 TO 1 | .310048 |
| 1 TO 2 | .421561 |
| 1 TO 3 | .361487 |

1  $\begin{matrix} +3 \\ 2 \end{matrix}$  <----POA

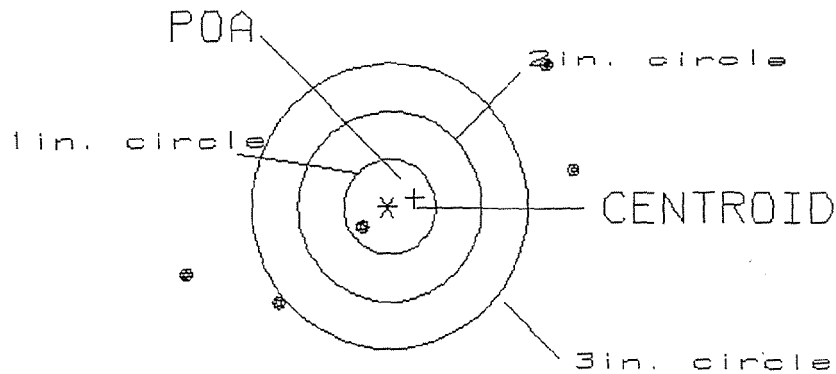
PATTERN #: 1

POA TO CENTROID: .310  
 MIN RADIUS : .387  
 MEAN RADIUS : 1.726  
 MAX RADIUS : 2.301  
 CENTROID X : -.297  
 CENTROID Y : -.089

10 Sep 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire\_Patt/E6350011

# CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 4.20  
 VS= 2.56  
 GS= 4.49

1  
 1  
 1



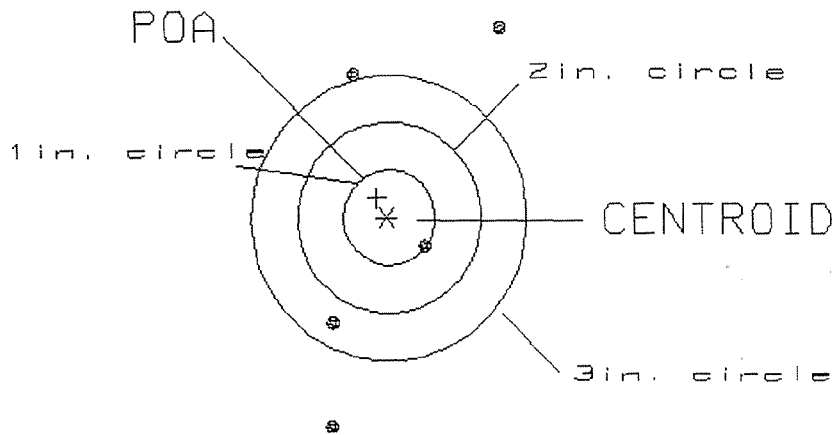
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .233  
 MIN RADIUS : .444  
 MEAN RADIUS : 1.535  
 MAX RADIUS : 2.294  
 CENTROID X : .108  
 CENTROID Y : -.206

10 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6350011

# CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 1.74  
 VS= 4.14  
 GS= 4.49

1  
 1  
 2

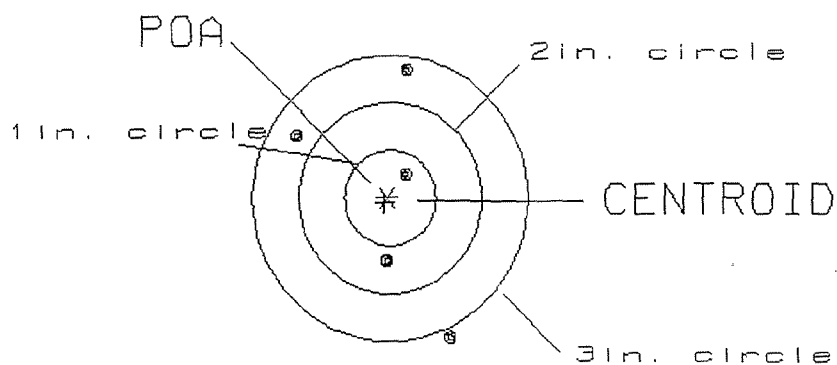
PATTERN #: 3

POA TO CENTROID: .064  
 MIN RADIUS : .289  
 MEAN RADIUS : 1.036  
 MAX RADIUS : 1.644  
 CENTROID X : .035  
 CENTROID Y : .054

10 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6350011

# CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 1.68  
 VS= 2.85  
 GS= 2.90

1  
 2  
 4

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350011  
25 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS:  $-.0473333$   
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS:  $.0923333$   
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS:  $.103759$

THE AMR FOR THIS RIFLE IS:  $1.556$

### CENTROIDAL DISTANCES

|        |         |
|--------|---------|
| Ø TO 1 | .352892 |
| 1 TO 2 | .236241 |
| 1 TO 3 | .588303 |

1  
2  
+ <----POA  
3

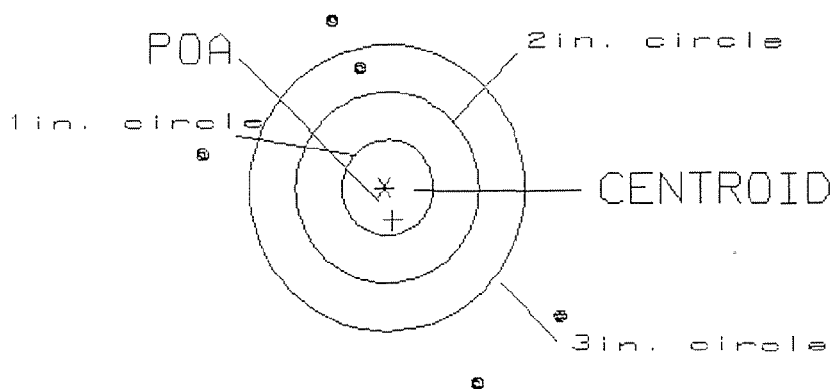
PATTERN #: 1

POA TO CENTROID: .353  
 MIN RADIUS : 1.296  
 MEAN RADIUS : 1.965  
 MAX RADIUS : 2.359  
 CENTROID X : -.087  
 CENTROID Y : .342

25 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6350011

# CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 3.99

0

VS= 3.74

0

GS= 4.34

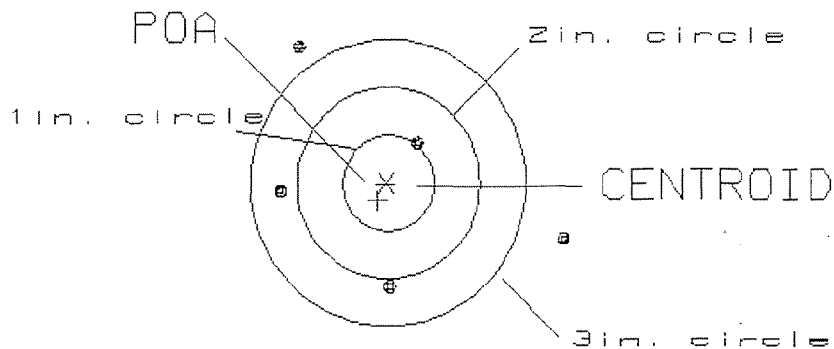
1

PATTERN #: 2  
 POA TO CENTROID: .198  
 MIN RADIUS : .518  
 MEAN RADIUS : 1.300  
 MAX RADIUS : 2.010  
 CENTROID X : .084  
 CENTROID Y : .179

25 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6350011

# CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 3.12

0

VS= 2.45

1

GS= 3.50

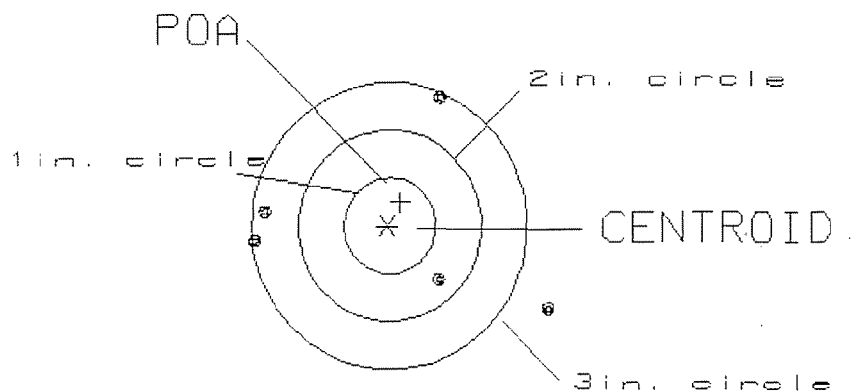
3

PATTERN #: 3  
 POA TO CENTROID: .281  
 MIN RADIUS : .728  
 MEAN RADIUS : 1.402  
 MAX RADIUS : 1.969  
 CENTROID X : -.139  
 CENTROID Y : -.244

25 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6350011

# CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 3.20

0

VS= 2.24

1

GS= 3.32

4

SWS TRIGGER PULL TESTAVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350011DATE 7-31-97TESTER T.M.

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.54             | 2.40                     | 2.52                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.68             | 2.34                     | 2.30                           |                                                                        |
| PULL #3 | 2.40             | 2.37                     | 2.51                           |                                                                        |
| PULL #4 | 2.42             | 2.40                     | 2.58                           |                                                                        |
| PULL #5 | 2.55             | 2.40                     | 2.49                           |                                                                        |
| TOTAL   | 12.59            | 11.91                    | 12.40                          |                                                                        |
| AVG.    | 2.518            | 2.382                    | 2.480                          |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.11             | 3.16                     |  |          |
| PULL #2 | 3.11             | 3.11                     |  |          |
| PULL #3 | 3.12             | 3.13                     |  |          |
| PULL #4 | 3.15             | 3.14                     |  |          |
| PULL #5 | 3.13             | 3.07                     |  |          |
| TOTAL   | 15.62            | 15.61                    |  |          |
| AVG.    | 3.124            | 3.122                    |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 3.98             | 4.17                     |                                | 4.04                                 |
| PULL #2 | 4.10             | 4.19                     |                                | 3.99                                 |
| PULL #3 | 4.09             | 4.07                     |                                | 3.90                                 |
| PULL #4 | 4.12             | 4.07                     |                                | 4.13                                 |
| PULL #5 | 4.14             | 4.13                     |                                | 3.90                                 |
| TOTAL   | 20.43            | 20.63                    |                                | 19.96                                |
| AVG.    | 4.086            | 4.126                    |                                | 3.992                                |

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6350011

| OP. #        | OPERATION NAME                                                 | READINGS | DATE | INITIAL |
|--------------|----------------------------------------------------------------|----------|------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                   |          |      |         |
| 600          | PROOF                                                          |          |      |         |
| 607          | CHECK HEADSPACE                                                |          |      |         |
| 610          | DIS-ASSEMBLE GUN                                               |          |      |         |
| 612          | MAGNAFLUX BARREL<br>ACTION                                     |          |      |         |
|              | MAGNAFLUX BOLT                                                 |          |      |         |
| 615          | ROLLMARK CALIBER                                               |          |      |         |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                   |          |      |         |
| 618          | POLISH BARREL                                                  |          |      |         |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                              |          |      |         |
|              | (BOLT)                                                         |          |      |         |
| 625          | FINAL ASSEMBLY<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY          |          |      |         |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |          |      |         |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |          |      |         |
|              | D) OIL FIRING PIN<br>ASSEMBLY                                  |          |      |         |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         |          |      |         |



| OP. # | OPERATION NAME                                                           | READINGS                                                    | DATE               | INITIAL    |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|--------------------|------------|
| 625   | F) SAFETY ON FORCE                                                       | <u>5</u> <u>4</u> <u>4</u>                                  | 8-5-97             | A          |
| CONT. | G) SAFETY OFF FORCE                                                      | <u>3</u> <u>2</u> <u>2</u>                                  | 8-5-97             | AC         |
|       | H) TRIGGER PULL<br>TEST AND<br>RETAINABILITY                             |                                                             |                    |            |
|       | I) FIRING PIN INDENT                                                     | <u>.022</u> <u>.022</u> <u>.024</u>                         |                    |            |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 8-1-97             | CR         |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             |                    |            |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 8-1-97             | CR         |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 8-1-97             | CR         |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND<br>PLACE IN NUMBERED<br>CONTAINER |                                                             | 8-1-97             | CR         |
| 640   | GALLERY TEST AND<br>TARGET                                               | R 62 L 88                                                   | 8-25-97<br>9-11-97 | K-T<br>TAD |
|       | A) MALFUNCTIONS                                                          |                                                             | 8/25/97<br>9-11-97 | K-T<br>TAD |
|       | B) PIERCED PRIMERS                                                       |                                                             | 8/25/97<br>9-11-97 | K-T<br>TAD |
| 645   | INSPECT FOR LIVE<br>AMMO                                                 |                                                             | 8/25/97<br>9-11-97 | JW<br>AC   |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 9-16-97            | RW         |
|       | B) TRIGGER PULL                                                          | <u>2.62</u> <u>2.57</u> <u>2.55</u> <u>2.58</u> <u>2.50</u> | 7-12-97            | CR         |
|       | C) FUNCTION                                                              |                                                             |                    |            |
| 660   | PACK                                                                     |                                                             |                    |            |

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

**Remington®**

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. E6350011

48 ORDER NO. 25705

22DR

5705 E6350011



ORDER 25705

MODEL 700™ M24

UPC



Do Not Use

ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



**MODEL 700™ M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

