

UPC



E6350013

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350013
26 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .142
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0186667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .143222

THE AMR FOR THIS RIFLE IS: 1.064

CENTROIDAL DISTANCES

0 TO 1	.379685
1 TO 2	.316267
1 TO 3	.518775

2 1
+ <----POA
3

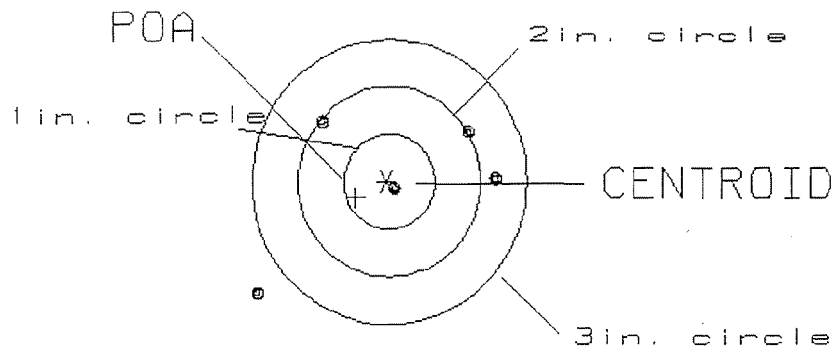
PATTERN #: 1

POA TO CENTROID: .380
 MIN RADIUS : .103
 MEAN RADIUS : 1.029
 MAX RADIUS : 1.823
 CENTROID X : .340
 CENTROID Y : .169

26 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350013.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.59
 VS= 1.76
 GS= 2.87

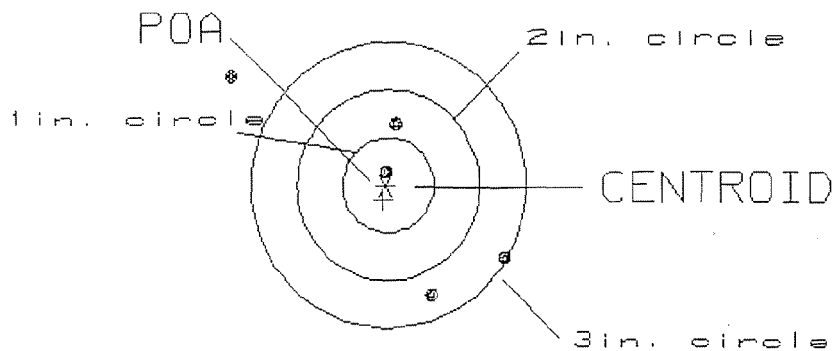
1
 2
 4

PATTERN #: 2
 POA TO CENTROID: .158
 MIN RADIUS : .163
 MEAN RADIUS : 1.122
 MAX RADIUS : 2.076
 CENTROID X : .024
 CENTROID Y : .156

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.05
 VS= 2.28
 GS= 3.57

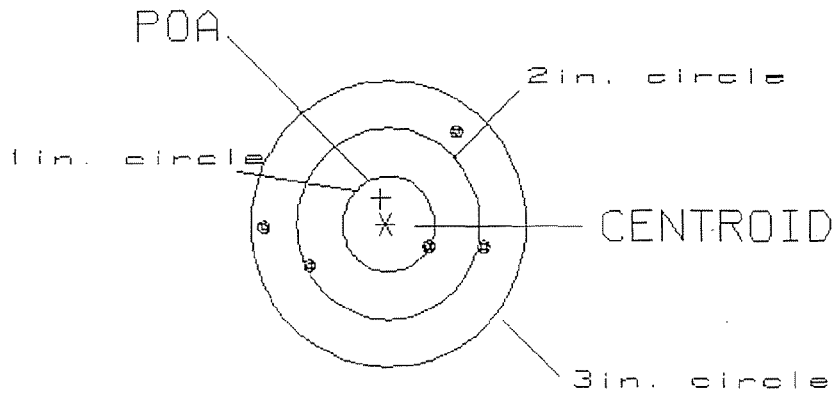
1
 2
 4

PATTERN #: 3
 POA TO CENTROID: .276
 MIN RADIUS : .548
 MEAN RADIUS : 1.041
 MAX RADIUS : 1.351
 CENTROID X : .062
 CENTROID Y : -.269

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.37

0

VS= 1.43

2

GS= 2.38

5

Do Not Use

Do Not Use

Load #9

SERIAL NO



E6350013

ORDER 25705
MODEL 700™ M24
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VERY IMPORTANT!
INSTRUCTION BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
WEAPON.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee

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46
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08DR

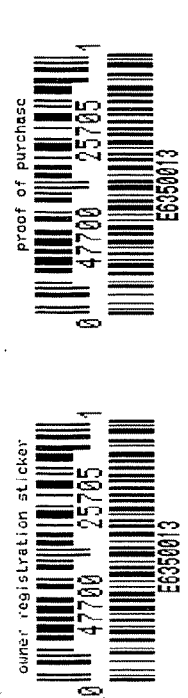
5705 E6350013

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6350013

DATE 8-1-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.55	2.59	2.60		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.54	2.57	2.65		
PULL #3	2.58	2.57	2.70		
PULL #4	2.60	2.54	2.60		
PULL #5	2.58	2.62	2.62		
TOTAL	12.85	12.89	13.17		
AVG.	2.570	2.578	2.634		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.08	3.13		
PULL #2	3.12	3.06		
PULL #3	3.00	3.08		
PULL #4	3.05	3.04		
PULL #5	3.08	3.06		
TOTAL	15.33	15.37		
AVG.	3.066	3.074		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.96	4.26		4.21
PULL #2	3.91	4.27		4.18
PULL #3	4.10	4.26		4.30
PULL #4	4.24	4.27		4.22
PULL #5	4.15	4.20		3.98
TOTAL	20.36	21.26		20.89
AVG.	4.072	4.252		4.178

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # F6350013

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	8-6-97	AC
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	8-6-97	AC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	5-6-97	AC
	J) ASSEMBLE STOCK		8-5-97	CR
	K) ASSEMBLE SWIVEL STUDS		8/27/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-5-97	CR
	M) IRON SIGHT ALIGNMENT		8-5-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-5-97	CR
640	GALLERY TEST AND TARGET	R 51 L 98	8/25/97	WB
	A) MALFUNCTIONS		8/25	WB
	B) PIERCED PRIMERS		8/25	WB
645	INSPECT FOR LIVE AMMO		8/25	WB
655	FINAL INSPECTION A) HEADSPACE		8/27/97	RP
	B) TRIGGER PULL	<u>2.42</u> <u>2.47</u> <u>2.35</u> <u>2.52</u> <u>2.52</u>	8/27/97	TRP
	C) FUNCTION		8/27/97	RP
660	PACK			