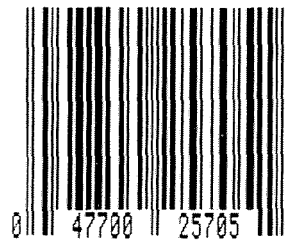


UPC



E6350015

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350015
3 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.067$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.122$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.139187$

THE AMR FOR THIS RIFLE IS: $.775$

CENTROIDAL DISTANCES

0	TO	1	.227306
1	TO	2	.0680294
1	TO	3	.242596

3+ <----POA
12

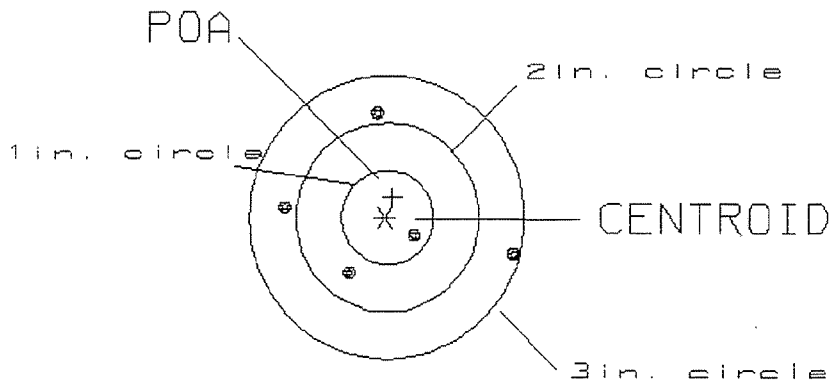
PATTERN #: 1

POA TO CENTROID: .227
 MIN RADIUS : .404
 MEAN RADIUS : .958
 MAX RADIUS : 1.414
 CENTROID X : -.082
 CENTROID Y : -.212

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350015

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.50
 VS= 1.67
 GS= 2.56

1
 2
 5

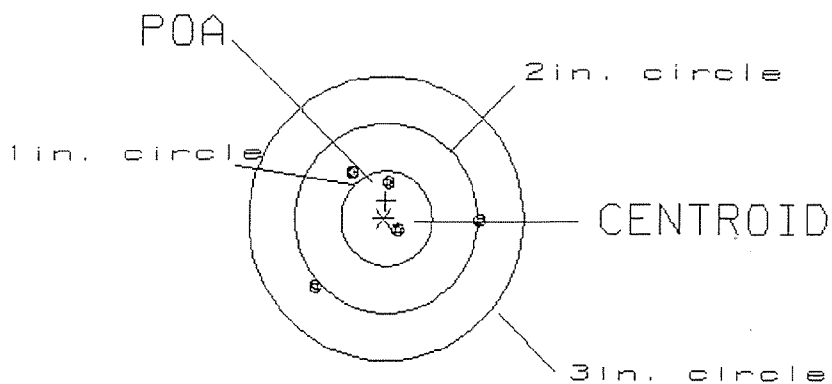
PATTERN #: 2

POA TO CENTROID: .185
 MIN RADIUS : .192
 MEAN RADIUS : .647
 MAX RADIUS : 1.044
 CENTROID X : -.020
 CENTROID Y : -.184

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350015

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.82
 VS= 1.15
 GS= 1.96

2
 3
 5

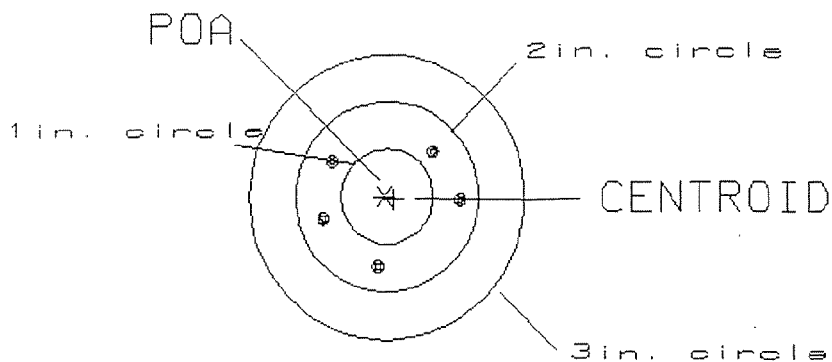
PATTERN #: 3

POA TO CENTROID: .104
 MIN RADIUS : .684
 MEAN RADIUS : .720
 MAX RADIUS : .808
 CENTROID X : -.099
 CENTROID Y : .030

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350015

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.48

0

VS= 1.17

5

GS= 1.49

5

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350015
26 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .194
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.00466667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .194056

THE AMR FOR THIS RIFLE IS: 1.443

CENTROIDAL DISTANCES

Ø TO	1	.494272
1 TO	2	.440168
1 TO	3	.706474

1
2
3
←----POA

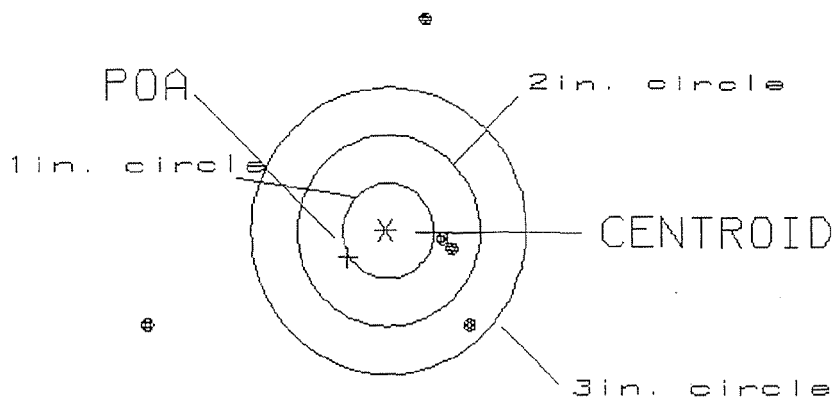
PATTERN #: 010

POA TO CENTROID: .494
 MIN RADIUS : .571
 MEAN RADIUS : 1.512
 MAX RADIUS : 2.751
 CENTROID X : .408
 CENTROID Y : .279

26 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350015.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.52

0

VS= 3.13

2

GS= 4.34

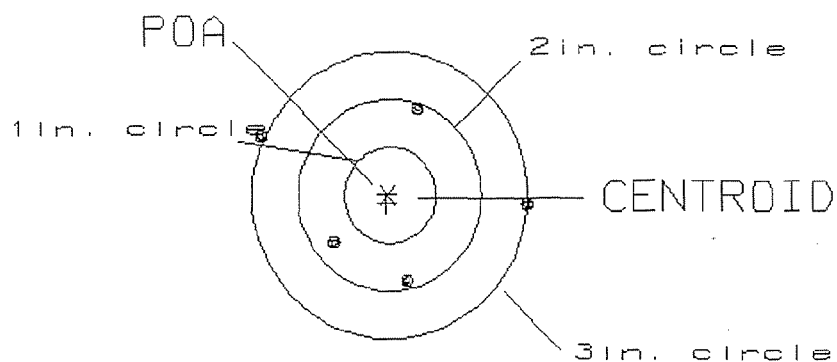
3

PATTERN #: 2
 POA TO CENTROID: .091
 MIN RADIUS : .721
 MEAN RADIUS : 1.123
 MAX RADIUS : 1.530
 CENTROID X : .010
 CENTROID Y : .091

26 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350015.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.93

0

US= 1.79

3

GS= 2.99

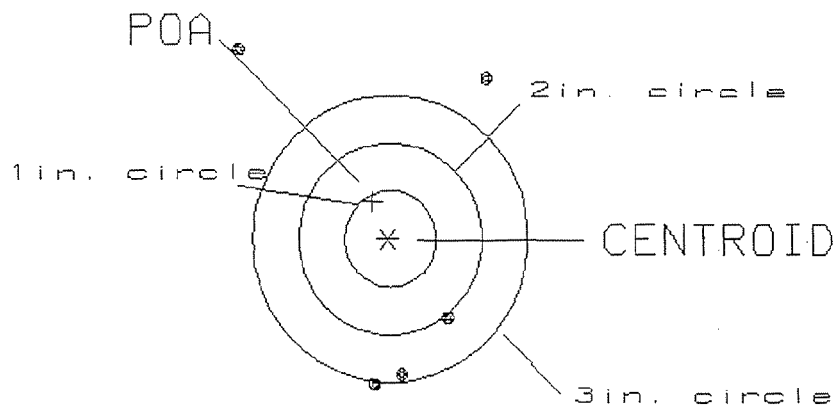
3

PATTERN #: 3
 POA TO CENTROID: .418
 MIN RADIUS : 1.019
 MEAN RADIUS : 1.695
 MAX RADIUS : 2.616
 CENTROID X : .164
 CENTROID Y : -.384

26 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350015.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.72

0

VS= 3.52

0

GS= 3.84

2

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. F6350015

DATE 7-30-97

TESTER J. W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.53	2.63	2.70		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.55	2.55	2.65		
PULL #3	2.61	2.61	2.62		
PULL #4	2.60	2.58	2.69		
PULL #5	2.57	2.59	2.74		
TOTAL	12.86	12.96	13.4		
AVG.	2.572	2.592	2.68		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.93	3.04		
PULL #2	2.87	2.92		
PULL #3	2.89	2.98		
PULL #4	2.91	2.81		
PULL #5	2.90	2.84		
TOTAL	14.5	14.59		
AVG.	2.9	2.918		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.93	4.22		4.06
PULL #2	3.96	4.13		4.02
PULL #3	3.97	4.06		3.94
PULL #4	4.02	4.05		4.09
PULL #5	4.13	4.12		4.12
TOTAL	20.01	20.58		20.23
AVG.	4.002	4.116		4.046

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6350015

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	8-5-97	AC
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>4</u> <u>3</u>	8-5-97	AC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.023</u>	8-5-97	AC
	J) ASSEMBLE STOCK		8-4-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-11-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-4-97	CR
	M) IRON SIGHT ALIGNMENT		8-4-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-4-97	CR
640	GALLERY TEST AND TARGET	Left 75 Right 75	9/2/97 8/25/97	TM/TM
	A) MALFUNCTIONS		9/2/97 8/25/97	TM/TM
	B) PIERCED PRIMERS		9/2/97 8/25/97	TM/TM
645	INSPECT FOR LIVE AMMO		9/2/97 8/25/97	W.B./MD
655	FINAL INSPECTION A) HEADSPACE		9-11-97	CK
	B) TRIGGER PULL	<u>2.65</u> <u>2.60</u> <u>2.65</u> <u>2.60</u> <u>2.61</u>	9-6-97	CK
	C) FUNCTION		9-10-97	CK
660	PACK			

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
E6350015

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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

