

UPC



E6350016

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350016
9 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.257
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .072
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .266895

THE AMR FOR THIS RIFLE IS: 1.248

CENTROIDAL DISTANCES

0 TO 1	.104403
1 TO 2	.548372
1 TO 3	.311231

2 3
↑ <----POA

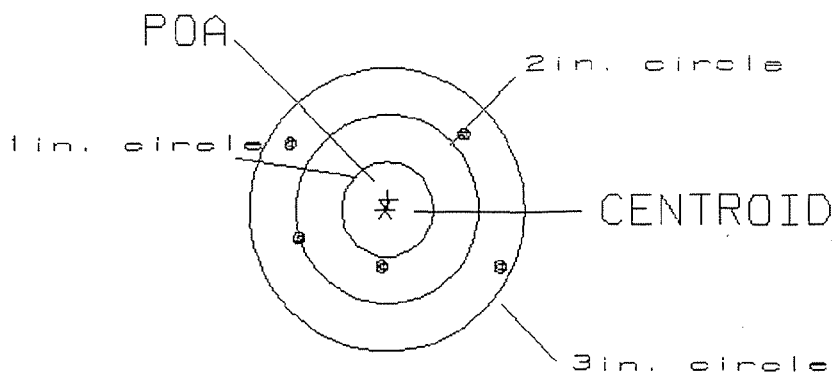
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .104
 MIN RADIUS : .560
 MEAN RADIUS : 1.065
 MAX RADIUS : 1.379
 CENTROID X : -.036
 CENTROID Y : -.098

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350016

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.31

0

VS= 1.37

2

GS= 2.66

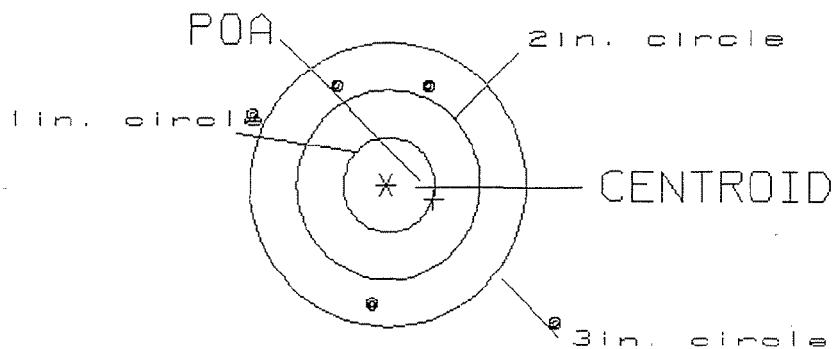
5

PATTERN #: 2
 POA TO CENTROID: .545
 MIN RADIUS : 1.142
 MEAN RADIUS : 1.514
 MAX RADIUS : 2.316
 CENTROID X : -.522
 CENTROID Y : .156

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.28

0

VS= 2.52

0

GS= 3.92

3

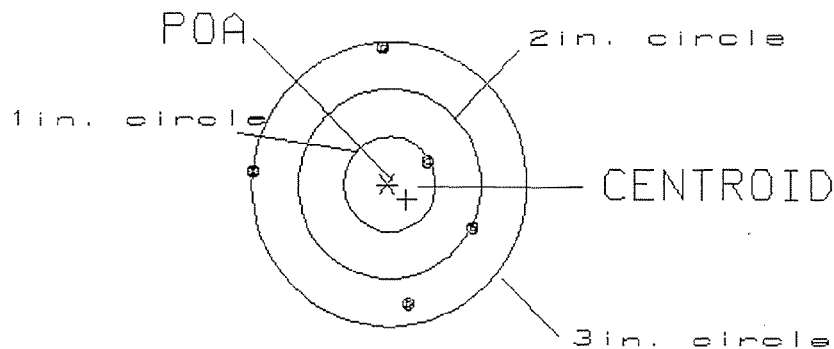
PATTERN #: 3

POA TO CENTROID: .265
 MIN RADIUS : .474
 MEAN RADIUS : 1.165
 MAX RADIUS : 1.511
 CENTROID X : -.213
 CENTROID Y : .158

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.43

1

VS= 2.76

1

GS= 2.79

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350016

DATE 8-6-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.47	2.58	2.44	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.49	2.60	2.69	
PULL #3	2.46	2.52	2.64	
PULL #4	2.32	2.52	2.66	
PULL #5	2.41	2.56	2.67	
TOTAL	12.15	12.78	13.04	
AVG.	2.430	2.556	2.608	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.11	3.04	
PULL #2	3.09	3.08	
PULL #3	3.09	2.92	
PULL #4	3.15	2.98	
PULL #5	3.13	3.14	
TOTAL	15.57	15.16	
AVG.	3.114	3.032	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.90	3.97		4.06
PULL #2	4.07	4.28		4.03
PULL #3	4.21	3.83		4.02
PULL #4	4.22	4.11		4.08
PULL #5	3.90	3.98		4.02
TOTAL	20.30	20.17		20.21
AVG.	4.060	4.034		4.042

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350016

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-3-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.021</u> <u>.021</u>	9-3-97	CK
	J) ASSEMBLE STOCK		9-2-97	CR
	K) ASSEMBLE SWIVEL STUDS		9/10/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-2-97	CR
	M) IRON SIGHT ALIGNMENT		9-2-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-2-97	CR
640	GALLERY TEST AND TARGET	<u>Left 75</u> <u>Right 75</u>	9/8/97	TM
	A) MALFUNCTIONS		9/8/97	TM
	B) PIERCED PRIMERS		9/8/97	TM
645	INSPECT FOR LIVE AMMO		9/8/97	AL
655	FINAL INSPECTION A) HEADSPACE		9/10/97	RP
	B) TRIGGER PULL	<u>2.44</u> <u>2.45</u> <u>2.45</u> <u>2.39</u> <u>2.44</u>	9/9/97	TM
	C) FUNCTION		9/10/97	RP
660	PACK			

Do Not Use

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
E6350016

48
ORDER NO.
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15DR

5705 E6350016

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MODEL 700™ M24

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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

