

UPC



E6350018

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350018
14 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0206667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.03$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.0364295$
THE AMR FOR THIS RIFLE IS: $.8807$

CENTROIDAL DISTANCES

Ø TO 1	.383021
1 TO 2	.627664
1 TO 3	.452452

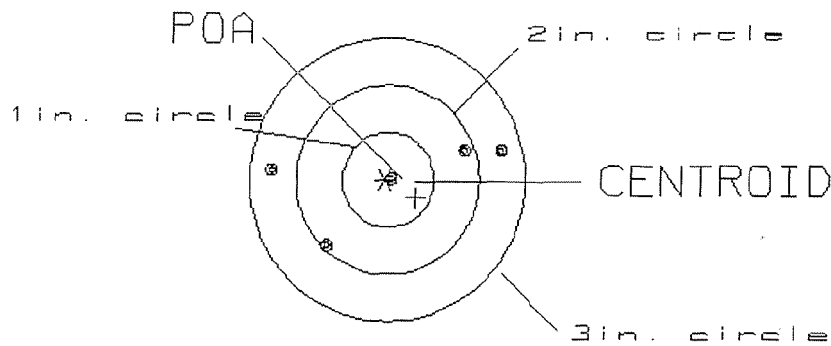
1
+³ <----POA
2

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .382
 MIN RADIUS : .009
 MEAN RADIUS : .864
 MAX RADIUS : 1.266
 CENTROID X : -.332
 CENTROID Y : .191

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350018

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.45
 US= .96
 GS= 2.46

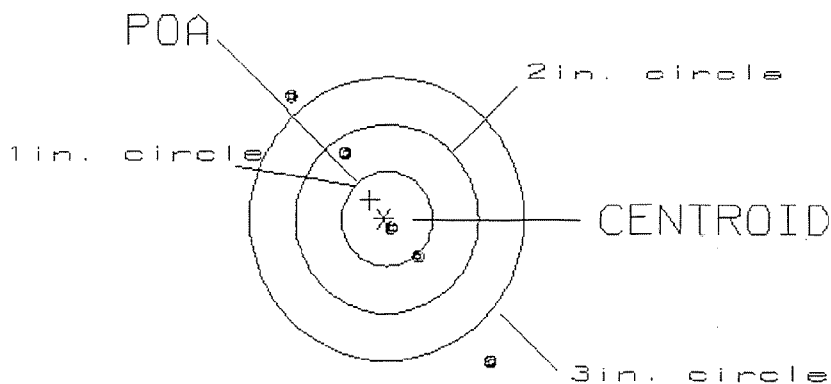
1
 3
 5

PATTERN #: 2
 POA TO CENTROID: .255
 MIN RADIUS : .155
 MEAN RADIUS : 1.027
 MAX RADIUS : 1.871
 CENTROID X : .159
 CENTROID Y : -.200

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.18

1

VS= 2.80

3

GS= 3.54

3

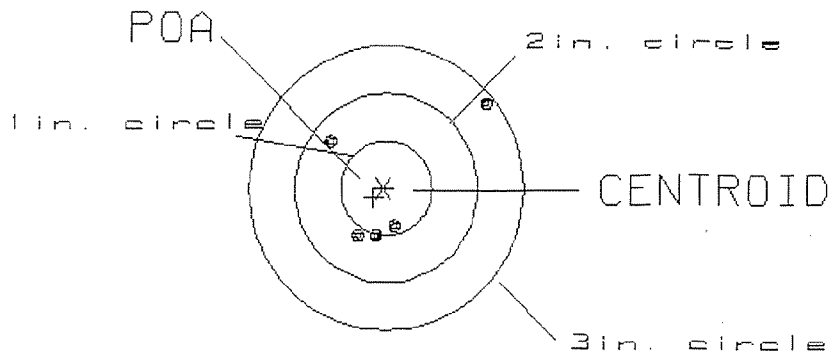
PATTERN #: 3

POA TO CENTROID: .149
 MIN RADIUS : .415
 MEAN RADIUS : .751
 MAX RADIUS : 1.414
 CENTROID X : .111
 CENTROID Y : .099

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.70

2

VS= 1.47

4

GS= 2.03

5

SWS TRIGGER PULL TESTAVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6350018DATE 7-29-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.57	2.58	2.57	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.57	2.63	2.62	
PULL #3	2.60	2.68	2.55	
PULL #4	2.62	2.63	2.41	
PULL #5	2.63	2.70	2.51	
TOTAL	12.99	13.14	12.66	
AVG.	2.598	2.628	2.532	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.07	3.13		
PULL #2	2.92	2.93		
PULL #3	3.12	2.90		
PULL #4	2.92	2.95		
PULL #5	3.17	3.13		
TOTAL	15.20	15.04		
AVG.	3.040	3.008		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.00	4.03		4.03
PULL #2	4.05	4.02		4.00
PULL #3	3.95	4.04		4.02
PULL #4	3.90	4.26		4.01
PULL #5	4.04	4.18		3.99
TOTAL	19.94	20.53		20.05
AVG.	3.988	4.106		4.010

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350018

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4.5</u> <u>4.5</u> <u>4.5</u>	7-31-97	JW
CONT.	G) SAFETY OFF FORCE	<u>2.5</u> <u>2.5</u> <u>2.5</u>	7-31-97	JW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>22</u> <u>23</u> <u>23</u>	7-31-97	JW
	J) ASSEMBLE STOCK		7-29-97	CK
	K) ASSEMBLE SWIVEL STUDS		8-21-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-29-97	CK
	M) IRON SIGHT ALIGNMENT		7-29-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-29-97	CK
640	GALLERY TEST AND TARGET	R 67 L 83	8-14-97	JW
	A) MALFUNCTIONS		8-14-97	JW
	B) PIERCED PRIMERS		8-14-97	JW
645	INSPECT FOR LIVE AMMO		8-14-97	KT
655	FINAL INSPECTION A) HEADSPACE		8-21-97	CK
	B) TRIGGER PULL	<u>2.53</u> <u>2.40</u> <u>2.42</u> <u>2.46</u> <u>2.45</u>	8-20-97	CK
	C) FUNCTION		8-21-97	CK
660	PACK			

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Déposée

SERIAL NO.
E6350018

46 ORDER NO.
25705

26WR

5705 E6350018

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MODEL 700™ M24

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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

