

UPC



E6350019

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400124965

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350019
15 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .158
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0153333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .158742

THE AMR FOR THIS RIFLE IS: .9033

CENTROIDAL DISTANCES

0 TO 1	.102883
1 TO 2	.44492
1 TO 3	.125718

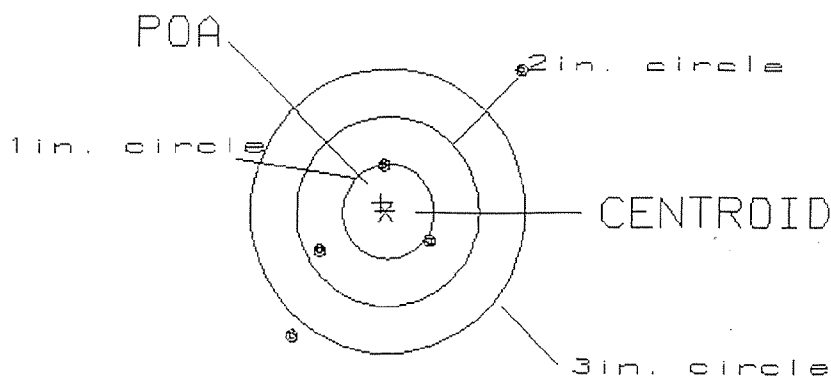
2
+₃ <----POA

PATTERN #: 1
 POA TO CENTROID: .103
 MIN RADIUS : .546
 MEAN RADIUS : 1.166
 MAX RADIUS : 2.107
 CENTROID X : .048
 CENTROID Y : -.091

15 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EDIT E6350019

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.53

0

VS= 2.66

3

GS= 3.83

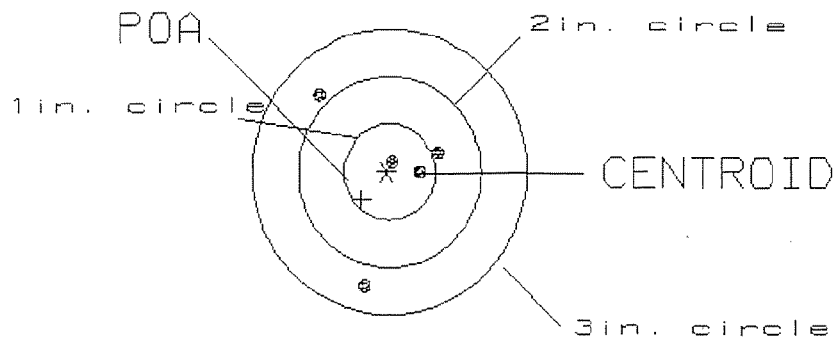
3

PATTERN #: 2
 POA TO CENTROID: .400
 MIN RADIUS : .137
 MEAN RADIUS : .684
 MAX RADIUS : 1.234
 CENTROID X : .271
 CENTROID Y : .294

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.28

2

VS= 2.01

3

GS= 2.08

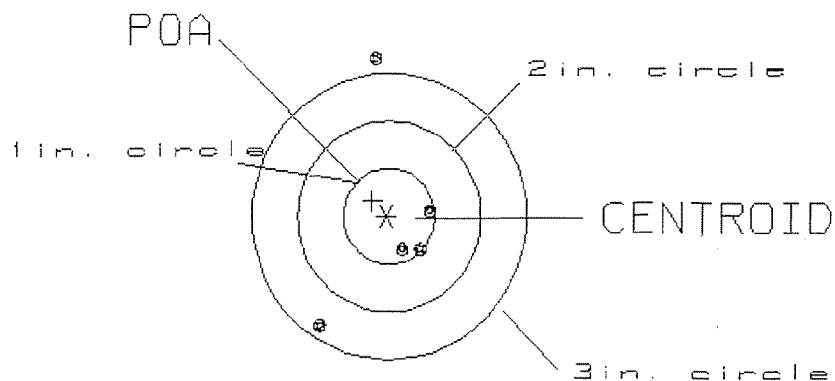
5

PATTERN #: 3
 POA TO CENTROID: .221
 MIN RADIUS : .315
 MEAN RADIUS : .860
 MAX RADIUS : 1.689
 CENTROID X : .155
 CENTROID Y : -.157

15 Aug 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.21
 VS= 2.63
 GS= 2.90

3
 3
 4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350019

DATE 7-29-97

TESTER Ru

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.64	2.74	2.77	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.66	2.76	2.78	
PULL #3	2.69	2.67	2.69	
PULL #4	2.71	2.66	2.40	
PULL #5	2.68	2.69	2.71	
TOTAL	13.38	13.52	13.35	
AVG.	2.68	2.70	2.67	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.28	3.32		
PULL #2	3.19	3.31		
PULL #3	3.19	3.31		
PULL #4	3.32	3.29		
PULL #5	3.36	3.31		
TOTAL	16.34	16.54		
AVG.	3.27	3.31		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.08	4.02		4.02
PULL #2	4.07	4.03		4.21
PULL #3	4.17	4.09		4.21
PULL #4	4.11	4.04		4.05
PULL #5	3.92	4.04		4.10
TOTAL	20.35	20.22		20.59
AVG.	4.07	4.04		4.12

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6350019

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-31-97	700
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	7-31-97	90
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>23</u> <u>23</u> <u>22</u>	7-31-97	700
	J) ASSEMBLE STOCK		7-30-97	CK
	K) ASSEMBLE SWIVEL STUDS		8-21-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-30-97	CK
	M) IRON SIGHT ALIGNMENT		7-30-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-30-97	CK
640	GALLERY TEST AND TARGET	win <u>54</u> R <u>96</u>	8/15/97	TM
	A) MALFUNCTIONS		8/15/97	TM
	B) PIERCED PRIMERS		8/15/97	TM
645	INSPECT FOR LIVE AMMO		8/15/97	TAP
655	FINAL INSPECTION A) HEADSPACE		8-21-97	CK
	B) TRIGGER PULL	<u>2.68</u> <u>2.51</u> <u>2.52</u> <u>2.59</u> <u>2.53</u>	8-21-97	CK
	C) FUNCTION		8-21-97	CK
660	PACK			

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
 firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO
E6350019

46

ORDER NO
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26WR



5705 E6350019

ORDER 25705

MODEL 700™ M24

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ORDER 25705

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SERIAL NO



E6350019

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker

