

UPC



E6350022

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350022
2 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.118333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.235667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.263707$

THE AMR FOR THIS RIFLE IS: 1.206

CENTROIDAL DISTANCES

0 TO 1	.298751
1 TO 2	.364815
1 TO 3	.721254

2
1
3

-----POA

REMINGTON CENTERFIRE ACCURACY TEST

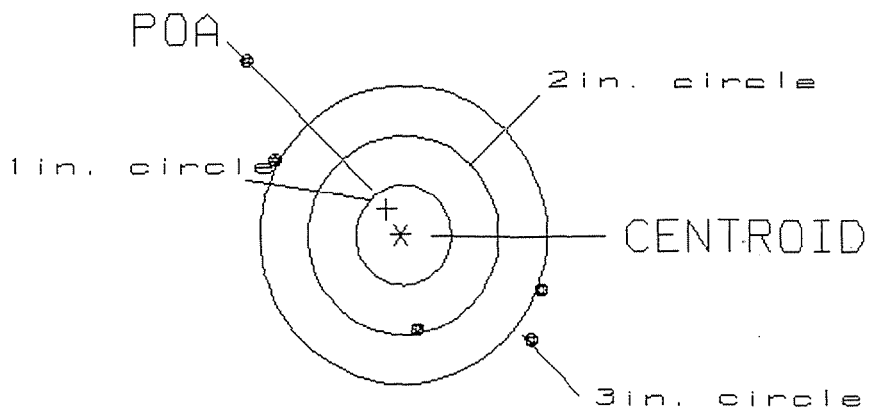
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .298
 MIN RADIUS : .964
 MEAN RADIUS : 1.622
 MAX RADIUS : 2.399
 CENTROID X : .154
 CENTROID Y : -.256

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350022

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.09
 VS= 2.77
 GS= 4.10

0
 1
 1

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

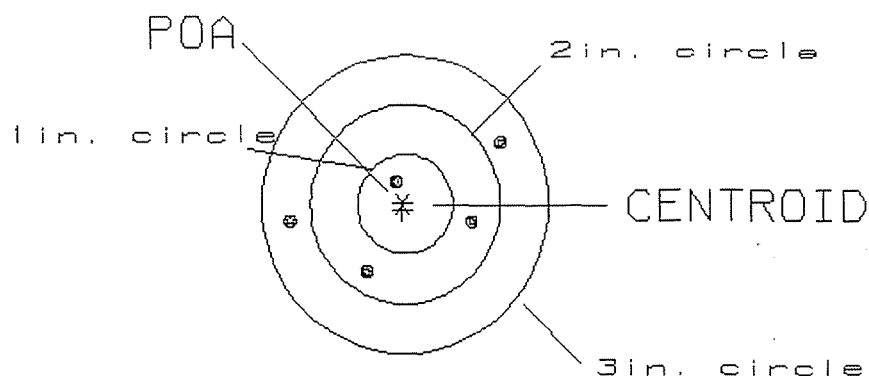
PATTERN #: 2

POA TO CENTROID: .077
 MIN RADIUS : .250
 MEAN RADIUS : .827
 MAX RADIUS : 1.238
 CENTROID X : .005
 CENTROID Y : .077

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350022

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.22
 VS= 1.29
 GS= 2.35

1
 3
 5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3

POA TO CENTROID: .737

MIN RADIUS : .495

MEAN RADIUS : 1.169

MAX RADIUS : 2.625

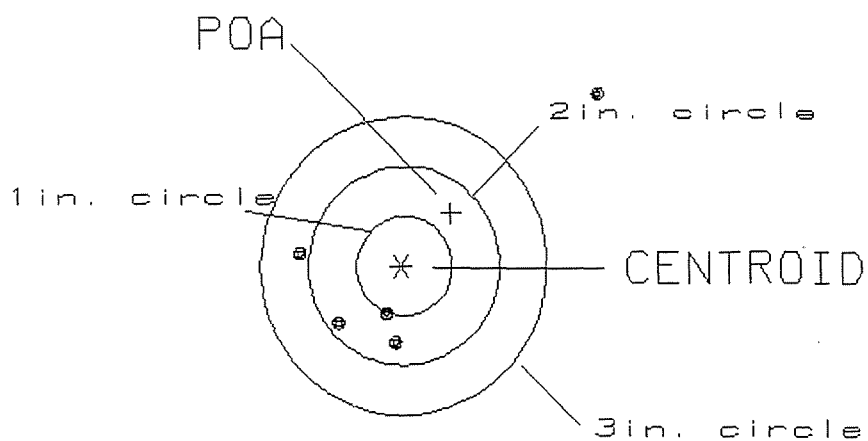
CENTROID X : -.514

CENTROID Y : -.528

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350022

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.04

1

VS= 2.51

3

GS= 3.50

4

SWS TRIGGER PULL TESTAVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350022DATE 8-4-97TESTER J.W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.66	2.67	2.48	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.45	2.71	2.67	
PULL #3	2.63	2.66	2.65	
PULL #4	2.52	2.62	2.74	
PULL #5	2.59	2.68	2.57	
TOTAL	12.85	13.34	13.11	
AVG.	2.57	2.668	2.622	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.18	3.19	
PULL #2	3.12	3.18	
PULL #3	3.05	3.07	
PULL #4	3.10	3.07	
PULL #5	3.21	3.21	
TOTAL	15.66	15.72	
AVG.	3.132	3.144	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.14	4.14		4.17
PULL #2	4.02	4.06		4.13
PULL #3	4.03	3.94		4.10
PULL #4	4.18	4.18		4.28
PULL #5	4.11	3.70		4.24
TOTAL	20.48	20.02		20.92
AVG.	4.096	4.004		4.184

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6350022

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	8-12-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	8-12-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.024</u> <u>.024</u> <u>.024</u>	8-12-97	CL
	J) ASSEMBLE STOCK		8-6-97	CK
	K) ASSEMBLE SWIVEL STUDS		9/8/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-6-97	CK
	M) IRON SIGHT ALIGNMENT		8-6-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-6-97	CK
640	GALLERY TEST AND TARGET	R 80 L 70	9/2/97	BWT
	A) MALFUNCTIONS		9/2/97	BWT
	B) PIERCED PRIMERS		9/2/97	BWT
645	INSPECT FOR LIVE AMMO		9/2/97	KT
655	FINAL INSPECTION A) HEADSPACE		9/8/97	TRP
	B) TRIGGER PULL	<u>2.49</u> <u>2.42</u> <u>2.40</u> <u>2.42</u> <u>2.42</u>	9-6-97	CK
	C) FUNCTION		9/8/97	RP
660	PACK			

Do Not Use

Do Not Use

SERIAL NO.



E6350022

ORDER 25705
MODEL 700™ M24
UPC



0 47700 1 25705 1

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0 47700 1 25705 1

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.	
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. E6350022	ORDER NO. 25705
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		46	
		15DR	

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

