

UPC



E6350024

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY \* 6

\*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350024  
17 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .117333  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0266667  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .120325

THE AMR FOR THIS RIFLE IS: 1.093

# CENTROIDAL DISTANCES

|      |   |          |
|------|---|----------|
| 0 TO | 1 | .171421  |
| 1 TO | 2 | .0827345 |
| 1 TO | 3 | .439477  |

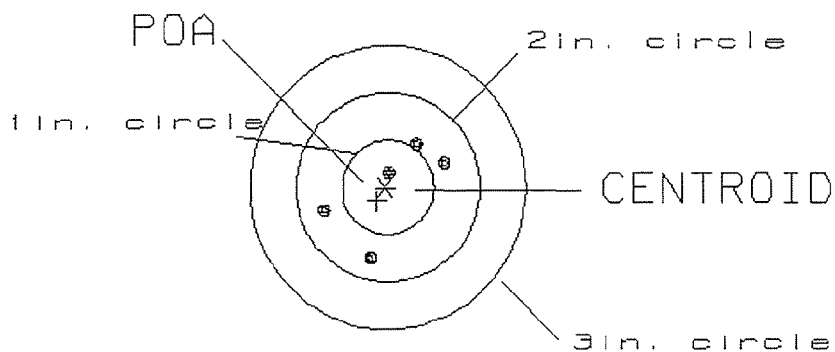
+<sup>b</sup> <----POA  
3

PATTERN #: ☐ 1 ☐  
 POA TO CENTROID: .172  
 MIN RADIUS : .204  
 MEAN RADIUS : .591  
 MAX RADIUS : .801  
 CENTROID X : .093  
 CENTROID Y : .144

17 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6350024.1

# CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 1.28

1

VS= 1.24

5

GS= 1.38

5

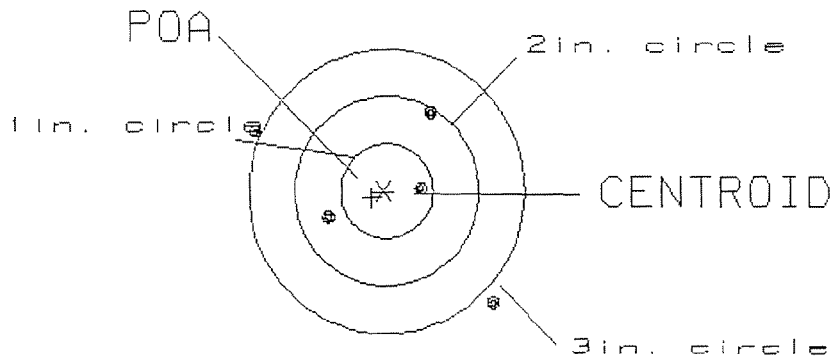
PATTERN #: 2

POA TO CENTROID: .148  
 MIN RADIUS : .398  
 MEAN RADIUS : 1.046  
 MAX RADIUS : 1.651  
 CENTROID X : .130  
 CENTROID Y : .070

17 Dec 1997

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# CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 2.65

1

VS= 1.98

3

GS= 3.16

3

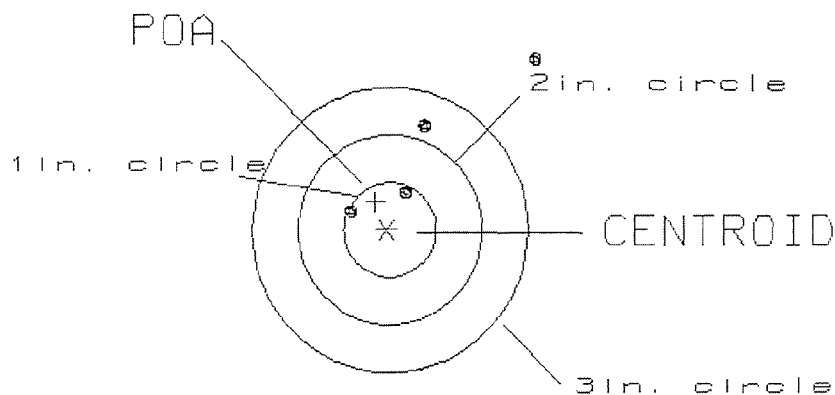
PATTERN #: 3

POA TO CENTROID: .322  
 MIN RADIUS : .412  
 MEAN RADIUS : 1.643  
 MAX RADIUS : 3.825  
 CENTROID X : .129  
 CENTROID Y : -.294

17 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6350024.1

# CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 3.27

2

VS= 5.16

2

GS= 6.12

3

*Qadeer*

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350024  
16 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0213333  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0383333  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0438698

THE AMR FOR THIS RIFLE IS: 1.99

### CENTROIDAL DISTANCES

|      |   |         |
|------|---|---------|
| Ø TO | 1 | .100499 |
| 1 TO | 2 | .933872 |
| 1 TO | 3 | .878446 |

3

+1 <----POA

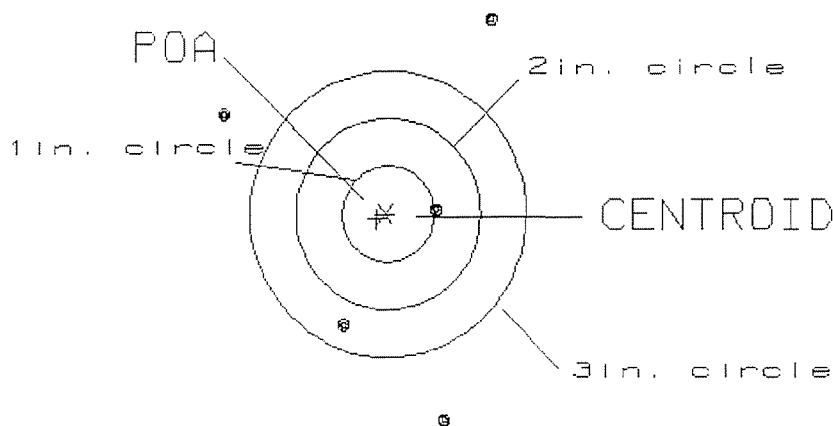
2

PATTERN #: ☐ 1 ☐  
 POA TO CENTROID: .100  
 MIN RADIUS : .487  
 MEAN RADIUS : 1.663  
 MAX RADIUS : 2.358  
 CENTROID X : .086  
 CENTROID Y : .052

16 Dec 1997

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# CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 2.89

1

VS= 4.16

1

GS= 4.22

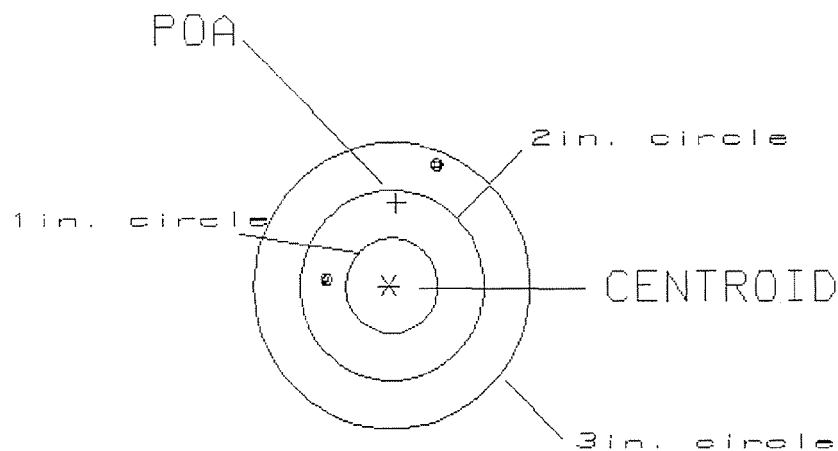
2

PATTERN #: 2  
 POA TO CENTROID: .871  
 MIN RADIUS : .773  
 MEAN RADIUS : 2.443  
 MAX RADIUS : 4.360  
 CENTROID X : -.080  
 CENTROID Y : -.867

16 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6350024

# CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 1.38

0

VS= 8.10

1

GS= 8.10

2

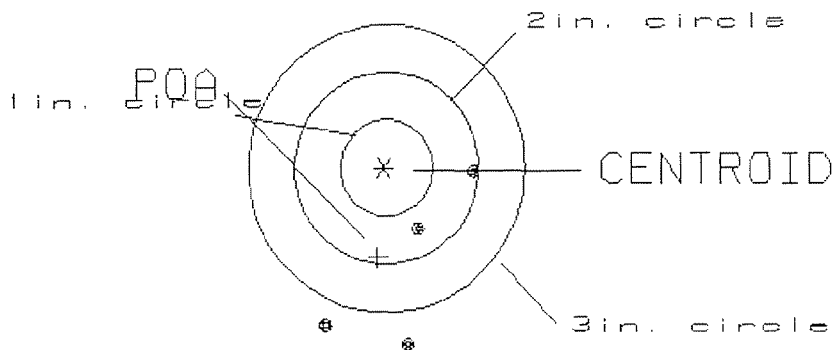
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .932  
 MIN RADIUS : .702  
 MEAN RADIUS : 1.865  
 MAX RADIUS : 4.158  
 CENTROID X : .058  
 CENTROID Y : .930

16 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6350024

# CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 1.73  
 VS= 5.88  
 GS= 5.97

0  
 2  
 2

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350024

DATE 12-3-97

TESTER DB

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.40             | 2.50                     | 2.53                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.30             | 2.60                     | 2.62                           |                                                                        |
| PULL #3 | 2.37             | 2.35                     | 2.55                           |                                                                        |
| PULL #4 | 2.27             | 2.48                     | 2.72                           |                                                                        |
| PULL #5 | 2.35             | 2.65                     | 2.56                           |                                                                        |
| TOTAL   | 11.69            | 12.58                    | 12.98                          |                                                                        |
| AVG.    | 2.33             | 2.51                     | 2.59                           |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 3.01             | 3.01                     |          |
| PULL #2 | 3.14             | 2.91                     |          |
| PULL #3 | 2.90             | 3.23                     |          |
| PULL #4 | 3.21             | 3.20                     |          |
| PULL #5 | 3.02             | 3.05                     |          |
| TOTAL   | 15.28            | 15.40                    |          |
| AVG.    | 3.05             | 3.08                     |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.15             | 4.00                     |                                | 4.02                                 |
| PULL #2 | 3.93             | 4.01                     |                                | 4.33                                 |
| PULL #3 | 4.05             | 3.97                     |                                | 4.05                                 |
| PULL #4 | 3.92             | 4.03                     |                                | 4.16                                 |
| PULL #5 | 4.03             | 4.08                     |                                | 4.25                                 |
| TOTAL   | 20.08            | 20.09                    |                                | 20.81                                |
| AVG.    | 4.01             | 4.01                     |                                | 4.16                                 |

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6850024

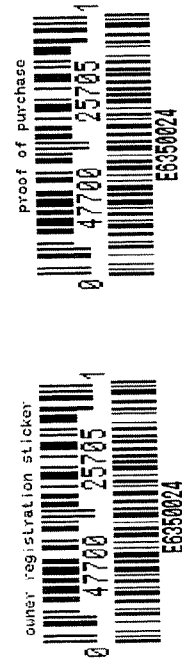
| OP. #        | OPERATION NAME                                                 | READINGS | DATE | INITIAL |
|--------------|----------------------------------------------------------------|----------|------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                   |          |      |         |
| 600          | PROOF                                                          |          |      |         |
| 607          | CHECK HEADSPACE                                                |          |      |         |
| 610          | DIS-ASSEMBLE GUN                                               |          |      |         |
| 612          | MAGNAFLUX BARREL<br>ACTION                                     |          |      |         |
|              | MAGNAFLUX BOLT                                                 |          |      |         |
| 615          | ROLLMARK CALIBER                                               |          |      |         |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                   |          |      |         |
| 618          | POLISH BARREL                                                  |          |      |         |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                              |          |      |         |
|              | (BOLT)                                                         |          |      |         |
| 625          | FINAL ASSEMBLY<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY          |          |      |         |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |          |      |         |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |          |      |         |
|              | D) OIL FIRING PIN<br>ASSEMBLY                                  |          |      |         |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         |          |      |         |

| P. #  | OPERATION NAME                                                           | READINGS                                                    | DATE                           | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|--------------------------------|---------|
| 625   | F) SAFETY ON FORCE                                                       | <u>5</u> <u>5</u> <u>5</u>                                  | 12-17-97                       | CR      |
| CONT. | G) SAFETY OFF FORCE                                                      | <u>3</u> <u>3</u> <u>3</u>                                  | 12-17-97                       | CR      |
|       | H) TRIGGER PULL<br>TEST AND<br>RETAINABILITY                             |                                                             |                                |         |
|       | I) FIRING PIN INDENT                                                     | <u>.022</u> <u>.023</u> <u>.023</u>                         | 12-17-97                       | CR      |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 12-22-97                       | CR      |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 12-18-97                       | CK      |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 12-22-97                       | CR      |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 12-22-97                       | CR      |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND<br>PLACE IN NUMBERED<br>CONTAINER |                                                             | 12-22-97                       | CR      |
| 640   | GALLERY TEST AND<br>TARGET                                               | L 42 R 108                                                  | 12-16-97 D/B<br>12/17/97 P/B   |         |
|       | A) MALFUNCTIONS                                                          |                                                             | 12-16-97 D/B<br>12/17/97 P/B   |         |
|       | B) PIERCED PRIMERS                                                       |                                                             | 12-16-97 D/B<br>12/17/97 P/B   |         |
| 645   | INSPECT FOR LIVE<br>AMMO                                                 |                                                             | 12-16-97 D/B DE<br>12/17/97 14 |         |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 12-18-97                       | CK      |
|       | B) TRIGGER PULL                                                          | <u>2.44</u> <u>2.42</u> <u>2.38</u> <u>2.48</u> <u>2.44</u> | 12-17-97                       | CR      |
|       | C) FUNCTION                                                              |                                                             | 12-18-97                       | CK      |

**MODEL 700™ M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

- GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
  - PRODUCT OWNER'S CARD
  - MUSEUM/COUNTRY STORE FLIER
  - REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT  
Instruction Book  
Enclosed to ensure  
SAFE USE of this  
rifle.

**Remington®**

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.  
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46 ORDER NO.  
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