

UPC



E6350026

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350026
10 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.116667

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.036

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .122095

THE AMR FOR THIS RIFLE IS: 1.149

CENTROIDAL DISTANCES

Ø TO 1	.227178
1 TO 2	.0827647
1 TO 3	.369437

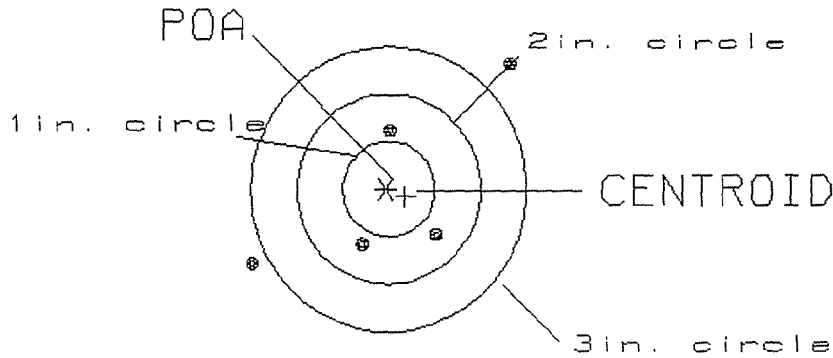
$\frac{1}{2} + \frac{1}{3}$ <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .227
 MIN RADIUS : .592
 MEAN RADIUS : 1.116
 MAX RADIUS : 1.857
 CENTROID X : -.213
 CENTROID Y : .079

10 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350026

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.82

0

VS= 2.17

3

GS= 3.55

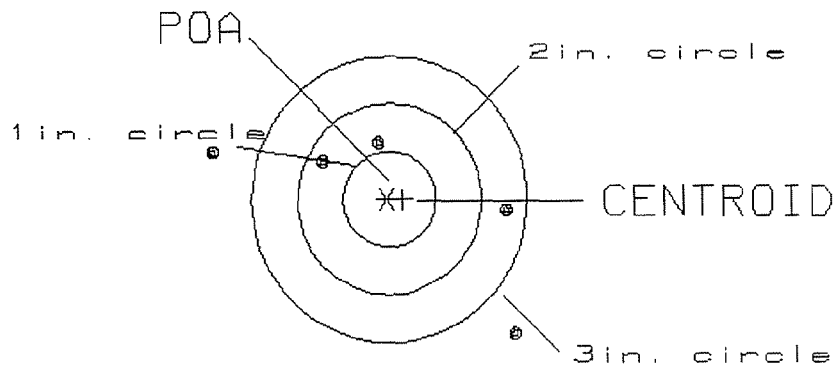
3

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .174
 MIN RADIUS : .625
 MEAN RADIUS : 1.324
 MAX RADIUS : 1.956
 CENTROID X : -.174
 CENTROID Y : .006

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.24

0

VS= 1.98

2

GS= 3.75

3

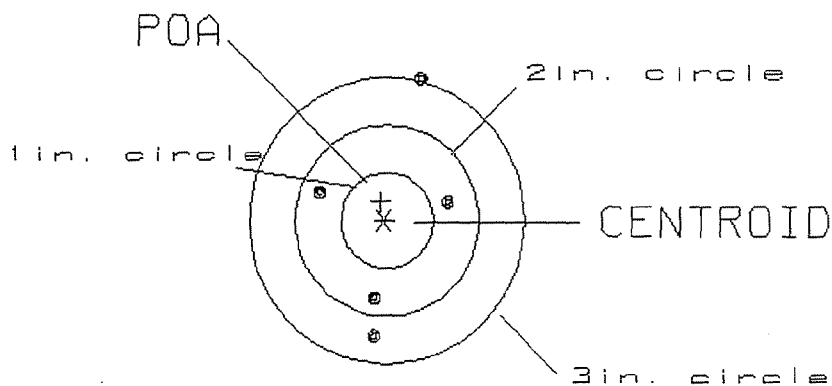
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .197
 MIN RADIUS : .664
 MEAN RADIUS : 1.007
 MAX RADIUS : 1.571
 CENTROID X : .037
 CENTROID Y : -.193

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.33

0

VS= 2.73

3

GS= 2.79

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. EG350026

DATE 8-4-97

TESTER J.W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.68	2.55	2.52	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.62	2.60	2.40	
PULL #3	2.70	2.69	2.50	
PULL #4	2.71	2.69	2.44	
PULL #5	2.69	2.66	2.65	
TOTAL	13.4	13.19	12.51	
AVG.	2.68	2.638	2.502	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.06	3.01	
PULL #2	3.17	3.07	
PULL #3	3.19	2.87	
PULL #4	2.91	3.01	
PULL #5	3.07	3.08	
TOTAL	15.4	15.04	
AVG.	3.08	3.008	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.19	4.28		3.92
PULL #2	3.99	4.17		4.17
PULL #3	4.06	4.18		4.13
PULL #4	4.14	4.15		3.81
PULL #5	4.00	4.02		4.12
TOTAL	20.38	20.8		20.15
AVG.	4.076	4.16		4.03

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350026

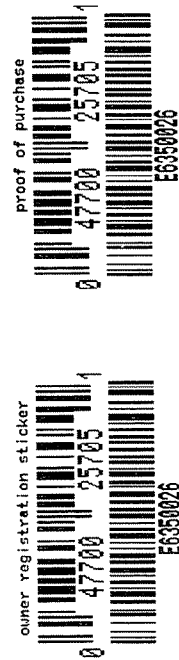
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>5</u> <u>5</u>	8-12-97	CIC
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	8-12-97	CIC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	8-12-97	CIC
	J) ASSEMBLE STOCK		8-7-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-7-97	CR
	M) IRON SIGHT ALIGNMENT		8-7-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-7-97	CR
640	GALLERY TEST AND TARGET	WIN: L 60 R 90	9-4-97 9/9/97	TM
	A) MALFUNCTIONS		9/9/97	TM
	B) PIERCED PRIMERS		9/9/97	TM
645	INSPECT FOR LIVE AMMO		9/9/97	AC.
655	FINAL INSPECTION A) HEADSPACE		9/11/97	RCW
	B) TRIGGER PULL	<u>2.56</u> <u>2.42</u> <u>2.58</u> <u>2.54</u> <u>2.51</u>	9/1/97	TM
	C) FUNCTION			
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

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