

UPC



E6350027

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350027
5 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .399
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0826667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .407474

THE AMR FOR THIS RIFLE IS: .9217

CENTROIDAL DISTANCES

0 TO 1	.879848
1 TO 2	.354023
1 TO 3	1.08602

3 + 2--1-POA

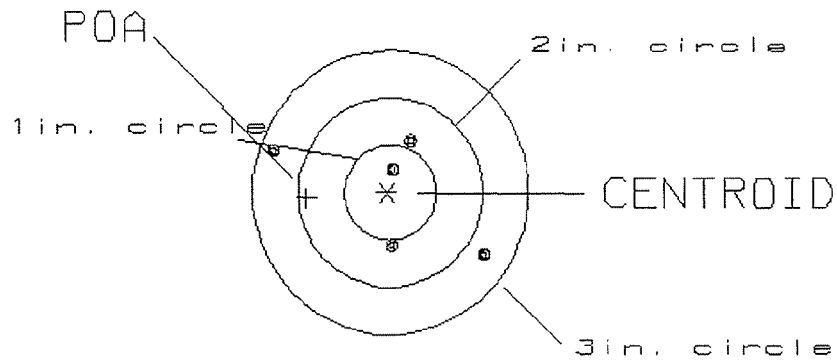
PATTERN #: 1

POA TO CENTROID: .880
 MIN RADIUS : .230
 MEAN RADIUS : .786
 MAX RADIUS : 1.348
 CENTROID X : .878
 CENTROID Y : .057

5 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350027

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.27

1

VS= 1.16

3

GS= 2.52

5

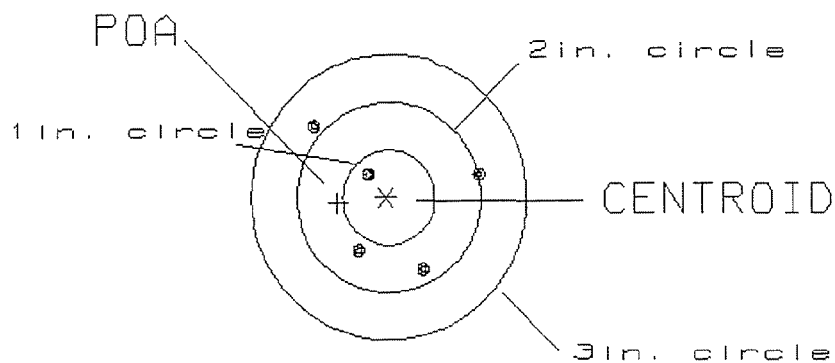
PATTERN #: 2

POA TO CENTROID: .527
 MIN RADIUS : .359
 MEAN RADIUS : .786
 MAX RADIUS : 1.123
 CENTROID X : .524
 CENTROID Y : .053

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.85

1

VS= 1.44

3

GS= 1.92

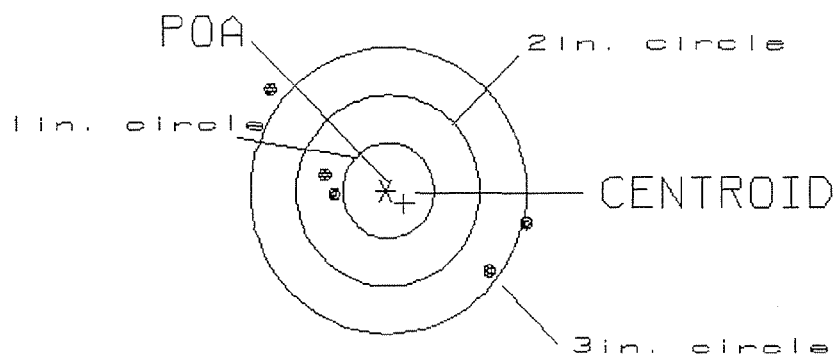
5

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .247
 MIN RADIUS : .613
 MEAN RADIUS : 1.193
 MAX RADIUS : 1.673
 CENTROID X : -.205
 CENTROID Y : .138

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.79

0

VS= 1.92

2

GS= 3.11

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6350027

DATE 8-13-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.31	2.45	2.45	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.42	2.53	2.42	
PULL #3	2.40	2.49	2.45	
PULL #4	2.34	2.38	2.57	
PULL #5	2.44	2.50	2.67	
TOTAL	11.91	12.35	12.56	
AVG.	2.382	2.470	2.512	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.97	3.24	
PULL #2	2.90	3.23	
PULL #3	2.98	3.22	
PULL #4	2.97	3.28	
PULL #5	3.11	3.24	
TOTAL	14.93	16.21	
AVG.	2.986	3.242	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.10	4.22		4.27
PULL #2	3.99	4.09		4.28
PULL #3	4.03	3.90		4.19
PULL #4	3.96	3.95		4.29
PULL #5	3.91	3.98		4.23
TOTAL	19.99	20.14		21.26
AVG.	3.998	4.028		4.252

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350027

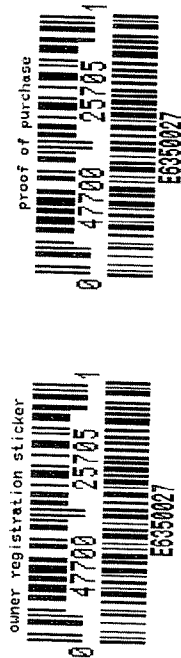
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-3-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.024</u> <u>.025</u>	9-3-97	CK
	J) ASSEMBLE STOCK		8-29-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-10-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-29-97	CR
	M) IRON SIGHT ALIGNMENT		8-29-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-29-97	CR
640	GALLERY TEST AND TARGET	WIN: <u>L 85</u> <u>R 65</u>	9-5-97	AC
	A) MALFUNCTIONS		9-5-97	AC
	B) PIERCED PRIMERS		9-5-97	AC
645	INSPECT FOR LIVE AMMO		9-5-97	TAD
655	FINAL INSPECTION A) HEADSPACE		9-10-97	CK
	B) TRIGGER PULL	<u>2.47</u> <u>2.38</u> <u>2.32</u> <u>2.34</u> <u>2.42</u>	9/9/97	Tm
	C) FUNCTION		9-10-97	CK
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

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BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

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46
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