

UPC



E6350029

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350029
23 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.481667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0526667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .484537

THE AMR FOR THIS RIFLE IS: 1.189

CENTROIDAL DISTANCES

0	TO	1	.612923
1	TO	2	.431845
1	TO	3	.0890225

3 2+ <----POA

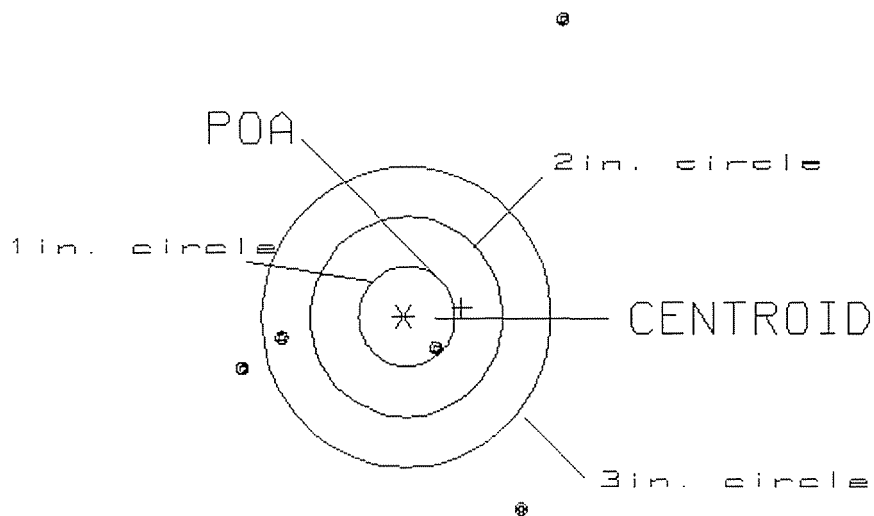
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .613
1IN RADIUS : .441
MEAN RADIUS : 1.826
MAX RADIUS : 3.351
CENTROID X : -.607
CENTROID Y : -.085

23 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350029.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.27

1

VS= 4.90

1

GS= 4.92

2

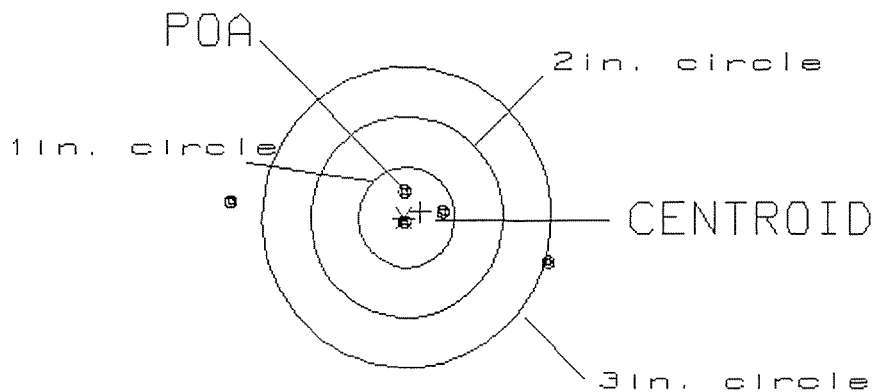
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .185
MIN RADIUS : .038
MEAN RADIUS : .789
MAX RADIUS : 1.793
CENTROID X : -.176
CENTROID Y : -.058

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350029.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.25

3

VS= .63

3

GS= 3.30

3

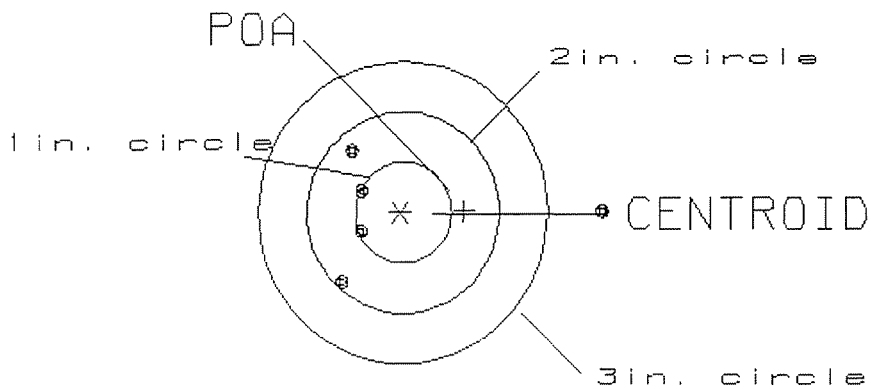
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .662
 MIN RADIUS : .449
 MEAN RADIUS : .952
 MAX RADIUS : 2.024
 CENTROID X : -.662
 CENTROID Y : -.015

23 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350029.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.66
 VS= 1.37
 GS= 2.76

1
 4
 4

GUN SERIAL # E6350029

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	F) SAFETY ON FORCE	<u>5</u> <u>6</u> <u>8</u>	10-23-97	C/C
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>3</u> <u>3</u>	10-23-97	C/C
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.022</u>	10-23-97	C/C
	J) ASSEMBLE STOCK		10-22-97	RW
	K) ASSEMBLE SWIVEL STUDS		11/10/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-22-97	RW
	M) IRON SIGHT ALIGNMENT		10-22-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-22-97	RW
640	GALLERY TEST AND TARGET	L 89 R 41	10/23/97	LT
	A) MALFUNCTIONS		10/23/97	LT
	B) PIERCED PRIMERS		10/23/97	LT
645	INSPECT FOR LIVE AMMO		10/23/97	PR
655	FINAL INSPECTION A) HEADSPACE		11/10/97	TRP
	B) TRIGGER PULL	<u>2.61</u> <u>2.44</u> <u>2.45</u> <u>2.40</u> <u>2.39</u>	11-4-97	CR
	C) FUNCTION		11/10/97	TRP
660	PACK			

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6350029

DATE 10-18-97

TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.65	2.48	2.71	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.29	2.35	2.64	
PULL #3	2.44	2.60	2.60	
PULL #4	2.36	2.44	2.79	
PULL #5	2.38	2.48	2.62	
TOTAL	12.12	12.35	13.26	
AVG.	2.42	2.47	2.67	

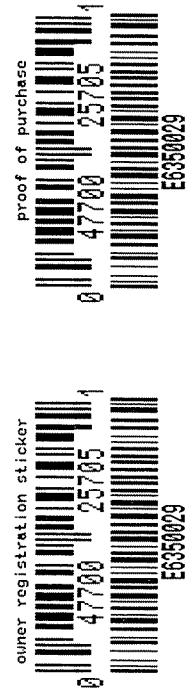
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.03	3.15	
PULL #2	3.09	3.24	
PULL #3	3.28	3.28	
PULL #4	3.31	3.24	
PULL #5	3.40	3.07	
TOTAL	16.11	15.98	
AVG.	3.22	3.20	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.98	3.96		4.17
PULL #2	3.40	3.81		4.19
PULL #3	3.87	3.90		3.84
PULL #4	3.65	4.22		4.14
PULL #5	3.56	4.01		4.14
TOTAL	18.46	19.90		20.48
AVG.	3.69	3.98		4.10

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

Do Not Use

LOT 2

SERIAL NO.



E6350029

ORDER

25705

MODEL 700™ M24

UPC



0 47700 25705 1

ORDER

25705

MODEL 700™ M24

UPC



0 47700 25705 1

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.



5705 E6350029