

UPC



E6350030

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6350030

DATE 9-2-97

TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.74	2.74	2.67	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.72	2.78	2.61	
PULL #3	2.74	2.77	2.07	
PULL #4	2.75	2.72	2.62	
PULL #5	2.75	2.74	2.65	
TOTAL	13.70	13.75	12.62	
AVG.	2.74	2.75	2.52	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.10	3.02	
PULL #2	3.09	3.01	
PULL #3	3.04	3.06	
PULL #4	3.10	3.03	
PULL #5	3.12	3.01	
TOTAL	15.45	15.13	
AVG.	3.09	3.03	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.21	3.93		4.14
PULL #2	4.09	4.02		4.12
PULL #3	4.06	3.71		4.19
PULL #4	3.99	4.05		4.12
PULL #5	4.12	4.11		4.08
TOTAL	20.47	19.82		20.65
AVG.	4.09	3.96		4.13

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350030
23 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .032
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0886667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0942644

THE AMR FOR THIS RIFLE IS: .9173

CENTROIDAL DISTANCES

0	TO	1	.25678
1	TO	2	.312771
1	TO	3	.282252

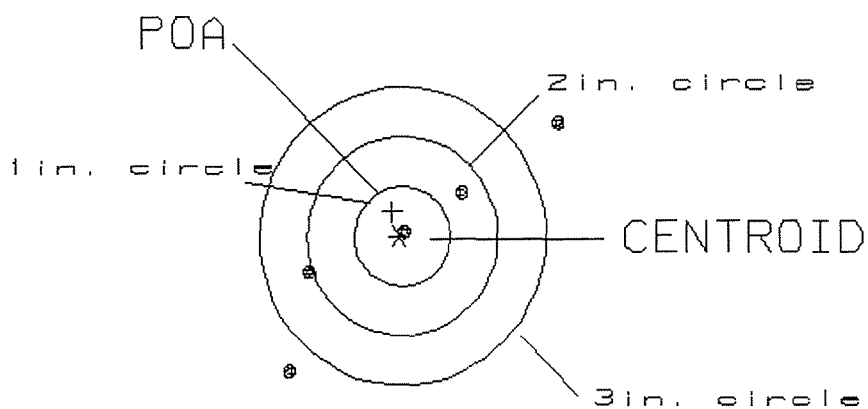
$3 + \frac{2}{1}$ <----POA

PATTERN #: 01
 POA TO CENTROID: .256
 MIN RADIUS : .053
 MEAN RADIUS : 1.134
 MAX RADIUS : 1.984
 CENTROID X : .080
 CENTROID Y : -.244

23 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E635003D

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.80

1

VS= 2.54

2

GS= 3.78

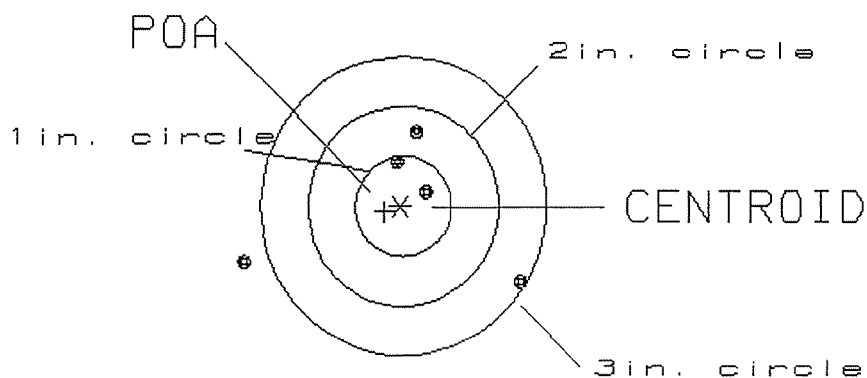
3

PATTERN #: 2
 POA TO CENTROID: .175
 MIN RADIUS : .270
 MEAN RADIUS : .926
 MAX RADIUS : 1.715
 CENTROID X : .165
 CENTROID Y : .057

23 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E635003D

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.91
 VS= 1.47
 GS= 2.92

2
 3
 4

REMINGTON CENTERFIRE ACCURACY TEST

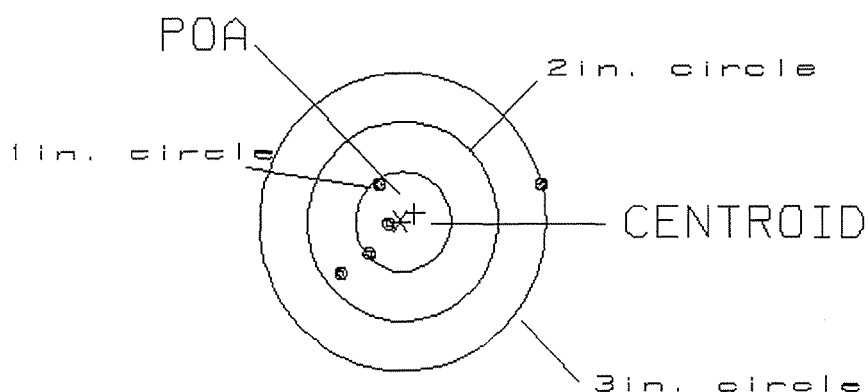
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .168
 MIN RADIUS : .191
 MEAN RADIUS : .692
 MAX RADIUS : 1.528
 CENTROID X : -.149
 CENTROID Y : -.079

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG35003D

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.16

3

VS= .93

4

GS= 2.35

4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350030

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

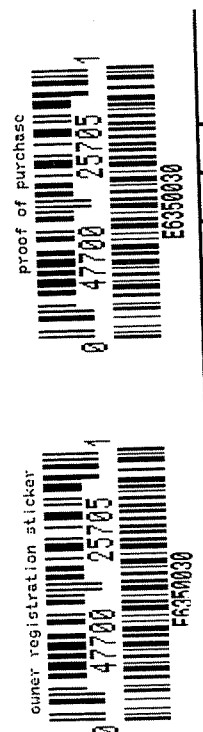
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-9-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-9-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.028</u> <u>.022</u> <u>.023</u>	9-9-97	CK
	J) ASSEMBLE STOCK		9-6-97	RW
	K) ASSEMBLE SWIVEL STUDS		9-24-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-6-97	RW
	M) IRON SIGHT ALIGNMENT		9-6-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-6-97	RW
640	GALLERY TEST AND TARGET	L 80 R 70	9/23/97	AC
	A) MALFUNCTIONS		9/23/97	TM
	B) PIERCED PRIMERS		9/23/97	AC
645	INSPECT FOR LIVE AMMO		9/23/97	ACTM
655	FINAL INSPECTION A) HEADSPACE		9-24-97	CK
	B) TRIGGER PULL	<u>2.35</u> <u>2.36</u> <u>2.31</u> <u>2.33</u> <u>2.35</u>	9/24/97	TM
	C) FUNCTION		9-24-97	CK

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6★

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

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46
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