

UPC



E6350031

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350031
15 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.064
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .00566667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0642504

THE AMR FOR THIS RIFLE IS: 1.038

CENTROIDAL DISTANCES

0 TO 1	.16682
1 TO 2	.460722
1 TO 3	.286372

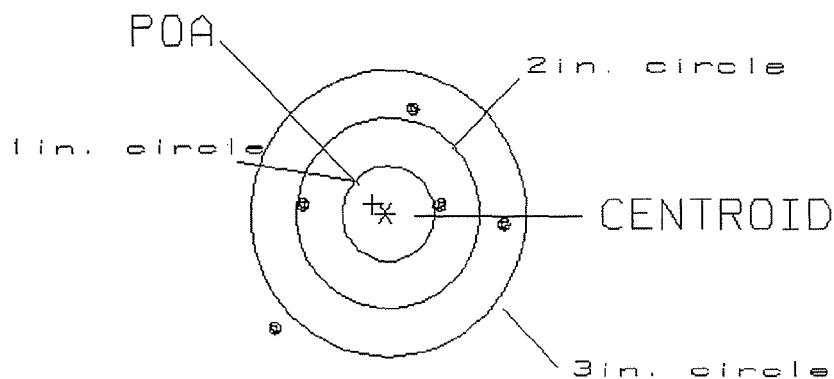
2
3 + 1 <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .167
 MIN RADIUS : .616
 MEAN RADIUS : 1.135
 MAX RADIUS : 1.687
 CENTROID X : .135
 CENTROID Y : -.098

15 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350031

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.45

0

VS= 2.32

2

GS= 2.74

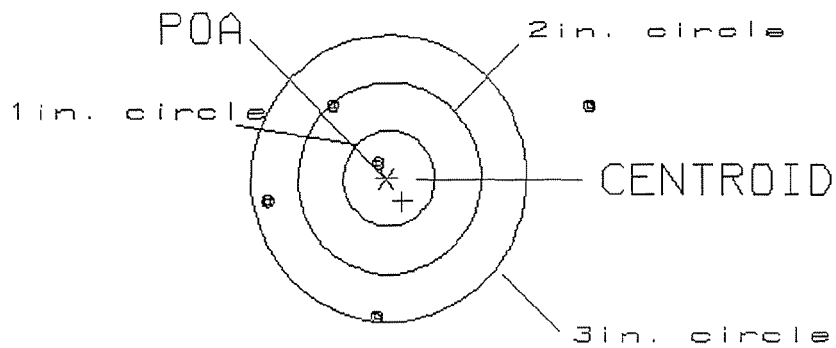
4

PATTERN #: 2
 POA TO CENTROID: .300
 MIN RADIUS : .140
 MEAN RADIUS : 1.238
 MAX RADIUS : 2.286
 CENTROID X : -.177
 CENTROID Y : .241

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.49
 VS= 2.24
 GS= 3.64

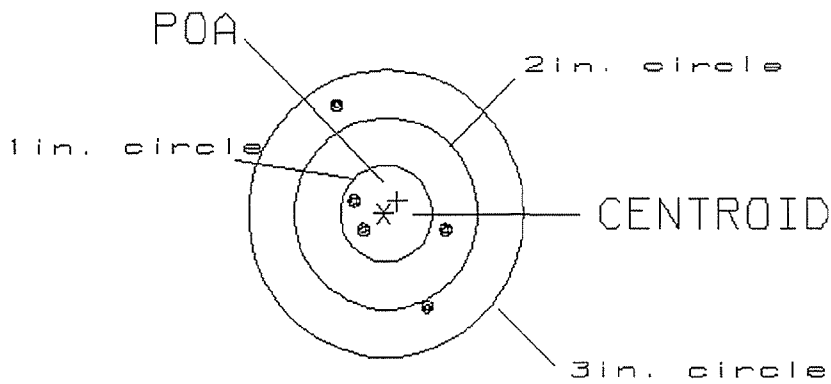
1
 2
 4

PATTERN #: 3
 POA TO CENTROID: .196
 MIN RADIUS : .310
 MEAN RADIUS : .741
 MAX RADIUS : 1.298
 CENTROID X : -.150
 CENTROID Y : -.126

15 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.25

2

VS= 2.14

3

GS= 2.37

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6350031

DATE 9-5-99

TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.83	2.61		2.86	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.79	2.62		2.95	
PULL #3	2.34	2.38		2.96	
PULL #4	2.40	2.40		2.96	
PULL #5	2.66	2.61		2.96	
TOTAL	13.02	12.62		14.69	
AVG.	2.60	2.52		2.94	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.46	3.44		
PULL #2	3.45	3.46		
PULL #3	3.49	3.46		
PULL #4	3.36	3.38		
PULL #5	3.43	3.34		
TOTAL	17.19	17.08		
AVG.	3.44	3.42		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.14	4.09		4.38
PULL #2	4.00	4.19		4.33
PULL #3	4.19	4.14		4.26
PULL #4	4.19	3.67		4.26
PULL #5	4.07	4.16		4.33
TOTAL	20.59	20.25		21.56
AVG.	4.12	4.05		4.31

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # 86350031

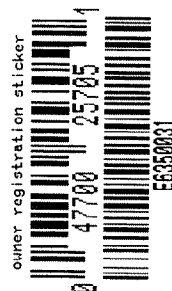
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>4</u>	9-9-97	CL
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-9-97	CL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.023</u> <u>.023</u>	9-9-97	CL
	J) ASSEMBLE STOCK		9-8-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-8-97	CR
	M) IRON SIGHT ALIGNMENT		9-8-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-8-97	CR
640	GALLERY TEST AND TARGET	R65 L85	7-13-97	DH
	A) MALFUNCTIONS		7-13-97	DH
	B) PIERCED PRIMERS		7-13-97	DH
645	INSPECT FOR LIVE AMMO		9-13-97	CedP
655	FINAL INSPECTION A) HEADSPACE		9-15-97	RW
	B) TRIGGER PULL	<u>2.71</u> <u>2.94</u> <u>2.77</u> <u>2.87</u> <u>2.94</u>	9-15-97	RW
	C) FUNCTION			
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

SERIAL NO.



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MODEL 700™ M24
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0 47700 25705 1

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VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

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48 ORDER NO.
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23DR

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