

UPC



E6350032

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350032
10 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .008
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.061
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0615224

THE AMR FOR THIS RIFLE IS: 1.1

CENTROIDAL DISTANCES

0 TO 1	.0840238
1 TO 2	.476542
1 TO 3	.150083

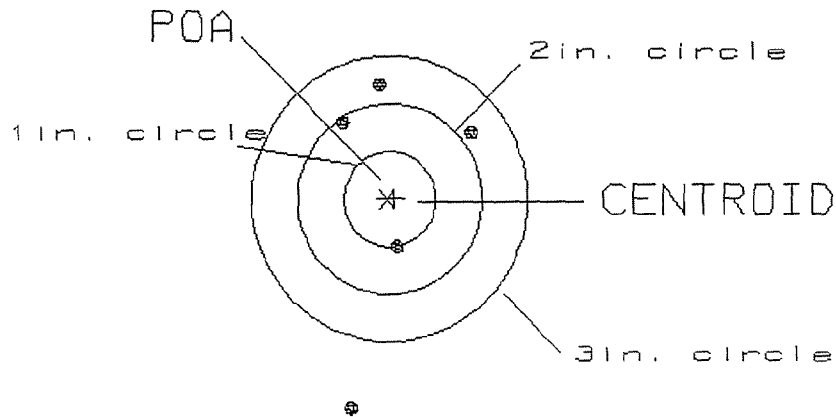
3 1+ <----POA
2

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .084
 MIN RADIUS : .549
 MEAN RADIUS : 1.201
 MAX RADIUS : 2.182
 CENTROID X : -.084
 CENTROID Y : -.002

10 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350032

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.40

0

VS= 3.33

2

GS= 3.34

4

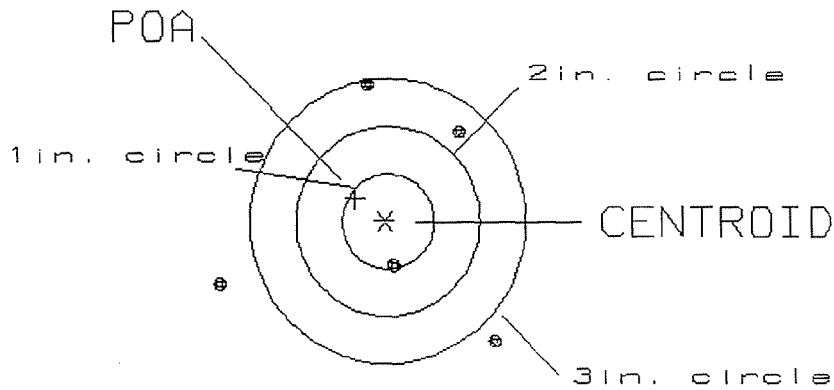
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .407
 MIN RADIUS : .469
 MEAN RADIUS : 1.377
 MAX RADIUS : 1.958
 CENTROID X : .330
 CENTROID Y : -.238

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.06
 VS= 2.74
 GS= 3.12

1
 1
 3

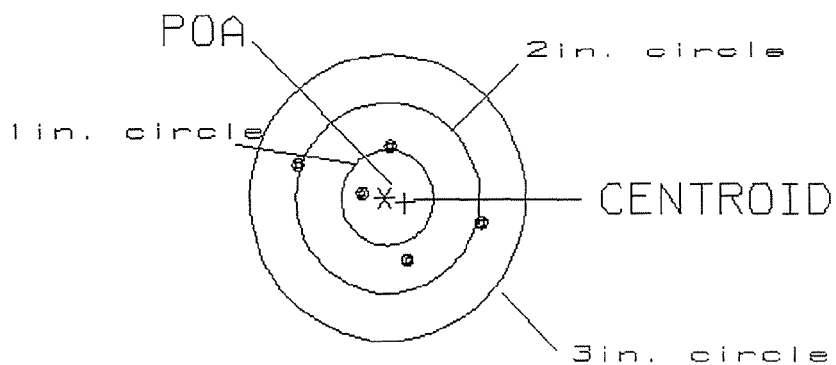
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .229
MIN RADIUS : .303
MEAN RADIUS : .721
MAX RADIUS : 1.085
CENTROID X : -.222
CENTROID Y : .057

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.02

1

VS= 1.15

3

GS= 2.12

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350032DATE 8-14-97TESTER AAP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.76	2.65	2.54	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.67	2.58	2.34	
PULL #3	2.66	2.57	2.47	
PULL #4	2.67	2.61	2.40	
PULL #5	2.65	2.62	2.38	
TOTAL	13.41	13.03	12.13	
AVG.	2.68	2.61	2.43	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.98	3.12	
PULL #2	2.97	2.87	
PULL #3	3.05	3.18	
PULL #4	3.07	3.18	
PULL #5	3.08	3.20	
TOTAL	15.15	15.55	
AVG.	3.03	3.11	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.05	4.14		3.98
PULL #2	3.86	3.78		4.04
PULL #3	4.04	4.12		4.17
PULL #4	3.95	4.09		4.19
PULL #5	3.88	3.84		3.99
TOTAL	19.78	19.97		20.37
AVG.	3.96	3.99		4.07

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6350032

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

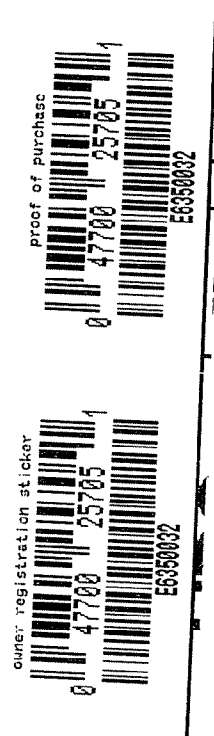
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-3-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.022</u>	9-3-97	CK
	J) ASSEMBLE STOCK		8-22-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-22-97	CR
	M) IRON SIGHT ALIGNMENT		8-22-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-22-97	CR
640	GALLERY TEST AND TARGET	Left 75 Right 75	9/9/97	TM
	A) MALFUNCTIONS		9/9/97	TM
	B) PIERCED PRIMERS		9/9/97	M
645	INSPECT FOR LIVE AMMO		9/9/97	AC
655	FINAL INSPECTION A) HEADSPACE		9/16/97	RW
	B) TRIGGER PULL	<u>2.70</u> <u>2.75</u> <u>2.76</u> <u>2.75</u> <u>2.76</u>	9/16/97	TM
	C) FUNCTION			
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

LOT #18

VERY IMPORTANT
INSTRUCTION BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
WEAPON.

SERIAL NO.
E6350032

46 ORDER NO.
25705

22DR

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.



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