

UPC



E6350033

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350033
4 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.142667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.172
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .223468

THE AMR FOR THIS RIFLE IS: 1.175

CENTROIDAL DISTANCES

0 TO 1	.151743
1 TO 2	.282082
1 TO 3	.207894

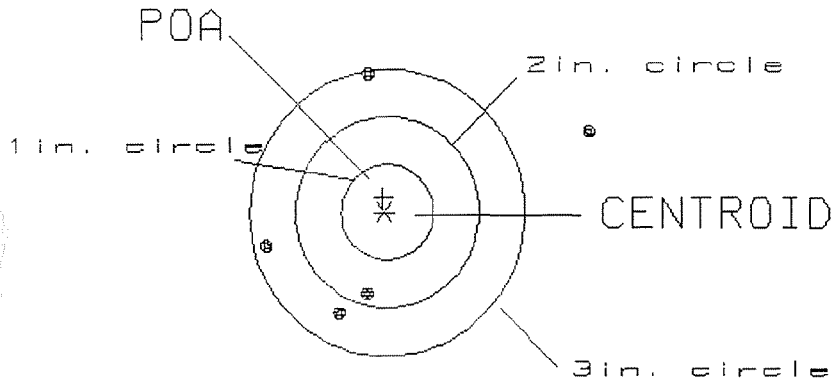
2³ 1⁺ <----POA

PATTERN #: 1
 POA TO CENTROID: .152
 MIN RADIUS : .845
 MEAN RADIUS : 1.416
 MAX RADIUS : 2.301
 CENTROID X : .015
 CENTROID Y : -.151

4 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350033

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.43
 VS= 2.46
 GS= 3.64

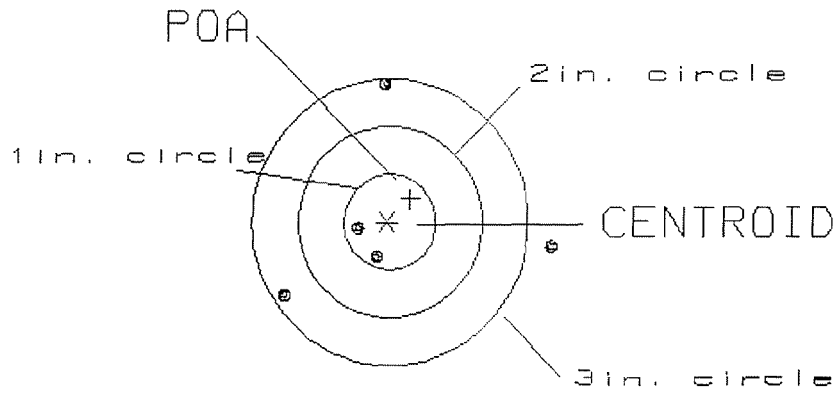
0
 1
 4

PATTERN #: 2
 POA TO CENTROID: .349
 MIN RADIUS : .387
 MEAN RADIUS : 1.069
 MAX RADIUS : 1.732
 CENTROID X : -.252
 CENTROID Y : -.242

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.88
 VS= 2.16
 GS= 2.91

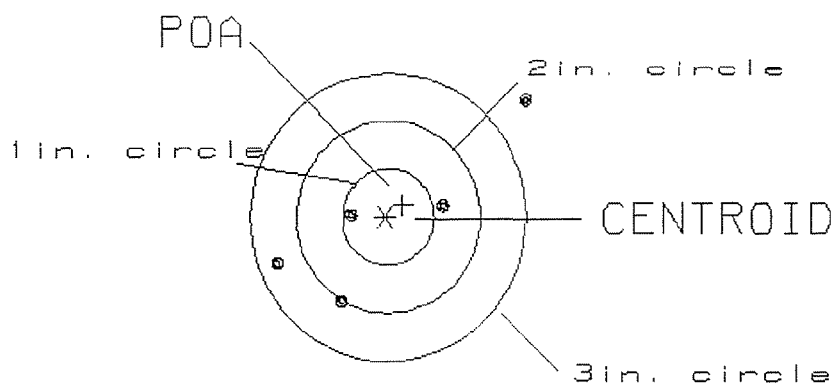
2
 2
 4

PATTERN #: 3
 POA TO CENTROID: .227
 MIN RADIUS : .382
 MEAN RADIUS : 1.041
 MAX RADIUS : 1.921
 CENTROID X : -.191
 CENTROID Y : -.123

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.73
 VS= 2.10
 GS= 3.19

1
 2
 4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350033DATE 8-13-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.31	2.41	2.39	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.40	2.34	2.49	
PULL #3	2.30	2.30	2.41	
PULL #4	2.39	2.42	2.49	
PULL #5	2.43	2.43	2.44	
TOTAL	11.83	11.90	12.22	
AVG.	2.366	2.380	2.444	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.27	3.12	
PULL #2	3.29	3.25	
PULL #3	3.25	3.24	
PULL #4	3.14	3.26	
PULL #5	3.36	3.24	
TOTAL	16.31	16.11	
AVG.	3.262	3.222	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.98	4.06		3.92
PULL #2	4.09	4.15		4.01
PULL #3	4.00	3.93		3.99
PULL #4	4.06	3.96		4.05
PULL #5	4.08	4.10		3.81
TOTAL	20.21	20.20		19.78
AVG.	4.042	4.040		3.956

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350033

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

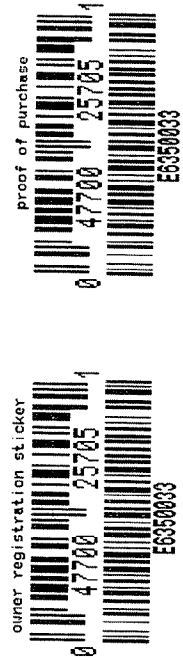
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-2-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.022</u>	9-8-97	CK
	J) ASSEMBLE STOCK		9-2-97	CR
	K) ASSEMBLE SWIVEL STUDS		9/10/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-2-97	CR
	M) IRON SIGHT ALIGNMENT		9-2-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-2-97	CR
640	GALLERY TEST AND TARGET	286 464	9-4/97	BWT
	A) MALFUNCTIONS		9-4-97	BWT
	B) PIERCED PRIMERS		9-4-97	BWT
645	INSPECT FOR LIVE AMMO		9-4-97	KT
655	FINAL INSPECTION A) HEADSPACE		9/10/97	TRP
	B) TRIGGER PULL	<u>2.40</u> <u>2.40</u> <u>2.45</u> <u>2.45</u> <u>2.34</u>	9/6/97	TRP
	C) FUNCTION		9/10/97	TRP
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

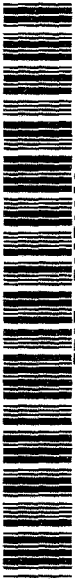
Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée

SERIAL NO. E6350033	48	ORDER NO. 25705	15DR
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5705 E6350033



ORDER 25705

MODEL 700™ M24

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