

UPC



E6350035

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350035
15 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.153333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0196667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .154589

THE AMR FOR THIS RIFLE IS: 1.05

CENTROIDAL DISTANCES

0 TO 1	.309079
1 TO 2	.41282
1 TO 3	.823751

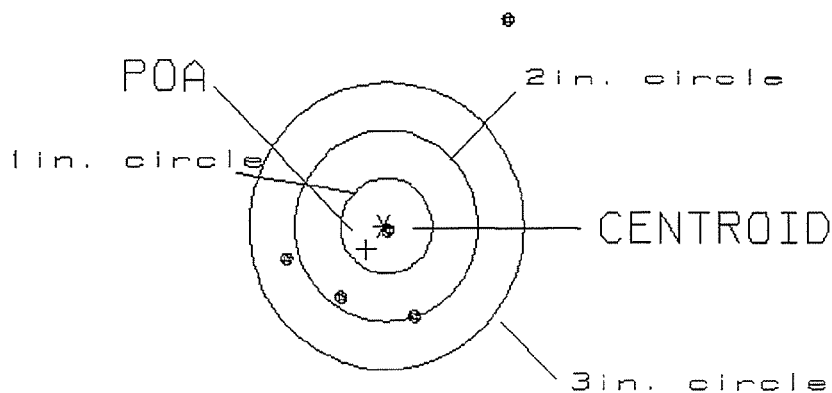
1
2+ <----POA
3

PATTERN #: 1
 POA TO CENTROID: .309
 MIN RADIUS : .034
 MEAN RADIUS : 1.118
 MAX RADIUS : 2.501
 CENTROID X : .191
 CENTROID Y : .243

15 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350035

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.36

1

VS= 3.10

2

GS= 3.46

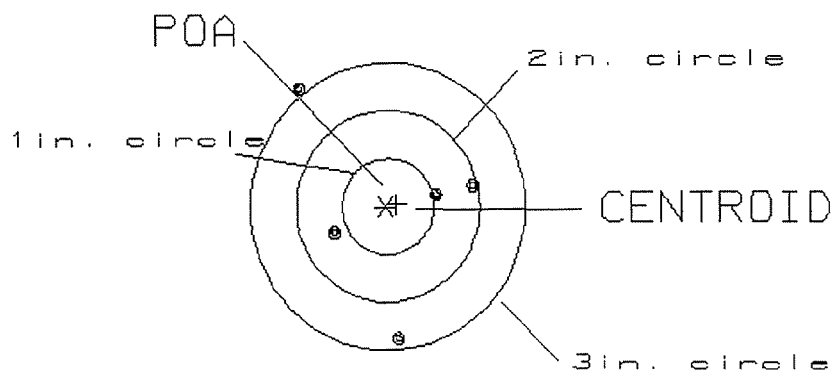
4

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .125
 MIN RADIUS : .558
 MEAN RADIUS : .992
 MAX RADIUS : 1.532
 CENTROID X : -.123
 CENTROID Y : -.025

15 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350035

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.86

0

VS= 2.54

3

GS= 2.74

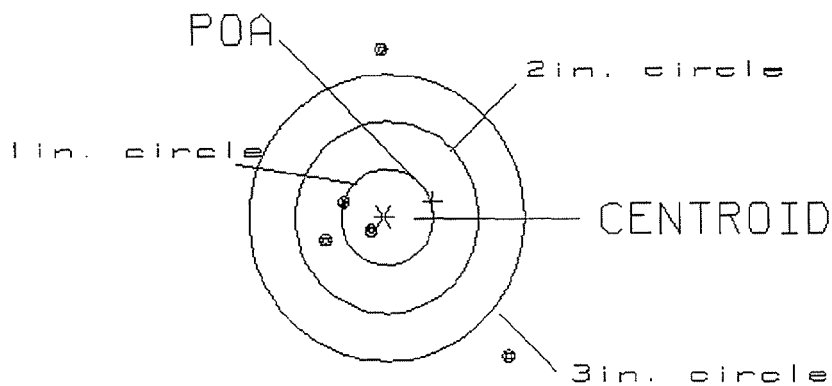
4

PATTERN #: 3
 POA TO CENTROID: .552
 MIN RADIUS : .189
 MEAN RADIUS : 1.039
 MAX RADIUS : 2.007
 CENTROID X : -.528
 CENTROID Y : -.159

15 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350035

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.04
 VS= 3.20
 GS= 3.50

1
 3
 3

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350035
8 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.274333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0133333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .274657

THE AMR FOR THIS RIFLE IS: 1.927

CENTROIDAL DISTANCES

0 TO 1	.580673
1 TO 2	.663193
1 TO 3	.449004

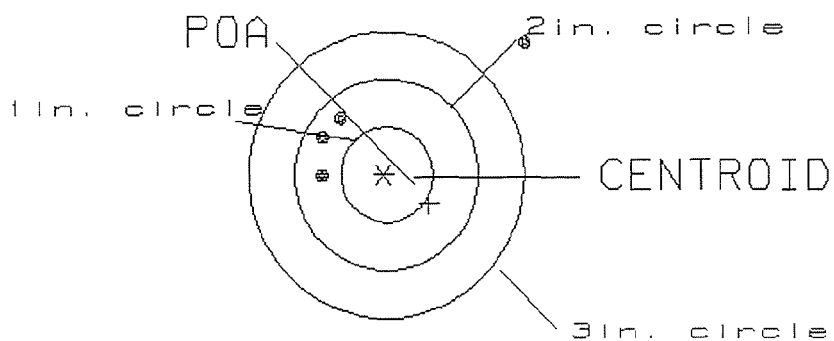
1
3 + <----POA
2

PATTERN #: 1
 POA TO CENTROID: .580
 MIN RADIUS : .677
 MEAN RADIUS : 1.356
 MAX RADIUS : 2.445
 CENTROID X : -.491
 CENTROID Y : .310

8 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350035

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.16

0

VS= 3.81

3

GS= 3.96

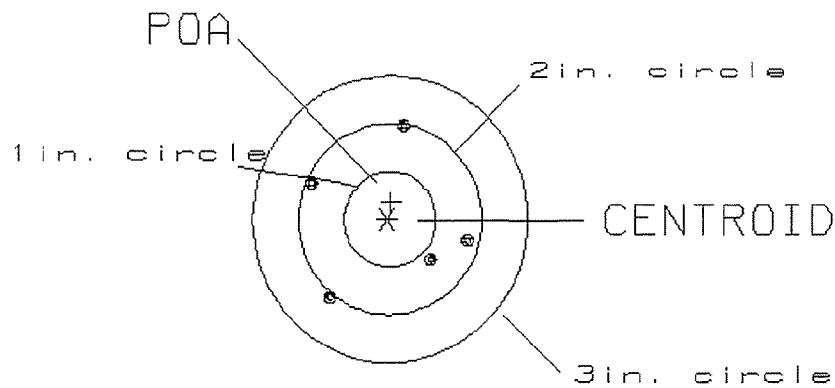
3

PATTERN #: 2
 POA TO CENTROID: .184
 MIN RADIUS : .591
 MEAN RADIUS : .897
 MAX RADIUS : 1.028
 CENTROID X : -.043
 CENTROID Y : -.179

8 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350035

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.75
 VS= 1.80
 GS= 1.95

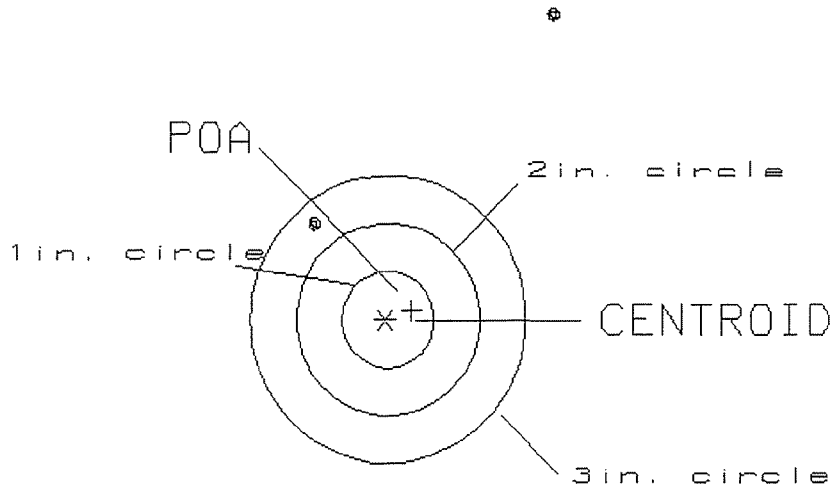
0
 4
 5

PATTERN #: 3
 POA TO CENTROID: .303
 MIN RADIUS : 1.296
 MEAN RADIUS : 3.527
 MAX RADIUS : 4.610
 CENTROID X : -.289
 CENTROID Y : -.091

8 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350035

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.20

0

VS= 8.67

0

GS= 8.73

1

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350035

DATE 9-2-97

TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.65	2.66		2.85	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.90	2.65		2.87	
PULL #3	2.70	2.61		2.90	
PULL #4	2.81	2.66		2.91	
PULL #5	2.75	2.62		2.93	
TOTAL	13.81	13.20		14.46	
AVG.	2.76	2.64		2.89	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.26	3.25		
PULL #2	3.29	3.05		
PULL #3	3.37	3.07		
PULL #4	3.13	3.17		
PULL #5	3.61	3.11		
TOTAL	16.66	15.65		
AVG.	3.33	3.13		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.96	4.07		4.09
PULL #2	4.14	4.03		4.12
PULL #3	3.83	4.04		4.08
PULL #4	4.06	4.16		4.15
PULL #5	3.92	4.03		3.99
TOTAL	19.91	20.33		20.23
AVG.	3.98	4.07		4.05

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6350035

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

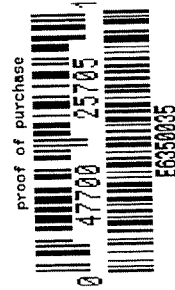
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	9-9-97	CL
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-9-97	CL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.022</u> <u>.022</u>	9-9-97	CL
	J) ASSEMBLE STOCK		9-6-97	RW
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-6-97	RW
	M) IRON SIGHT ALIGNMENT		9-6-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-6-97	RW
640	GALLERY TEST AND TARGET	R85 L65	9-13-97	DH
	A) MALFUNCTIONS		9-13-97	DH
	B) PIERCED PRIMERS		9-13-97	DH
645	INSPECT FOR LIVE AMMO		9-13-97	CLP
655	FINAL INSPECTION A) HEADSPACE		9-15-97	RW
	B) TRIGGER PULL	<u>2.93</u> <u>2.88</u> <u>2.91</u> <u>2.85</u> <u>2.90</u>	9-15-97	RW
	C) FUNCTION			
660	PACK			

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT:
INSTRUCTION BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
firearm

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tr. Off. Marca Registrada. Marque Déposée.

SERIAL NO
E6350035

46 ORDER NO
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23DR

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SERIAL NO



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