

UPC



E6350037

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350037
15 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.052$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.158667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.16697$

THE AMR FOR THIS RIFLE IS: $.6723$

CENTROIDAL DISTANCES

0 TO 1	.364923
1 TO 2	.254629
1 TO 3	.346446

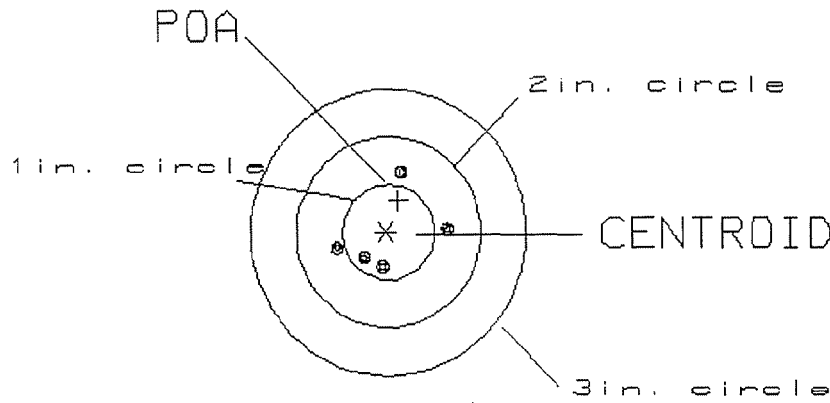
3
2 <----POA
1

PATTERN #: 1
 POA TO CENTROID: .365
 MIN RADIUS : .315
 MEAN RADIUS : .517
 MAX RADIUS : .694
 CENTROID X : -.140
 CENTROID Y : -.337

15 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350037

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.15
 VS= 1.07
 GS= 1.17

2
 5
 5

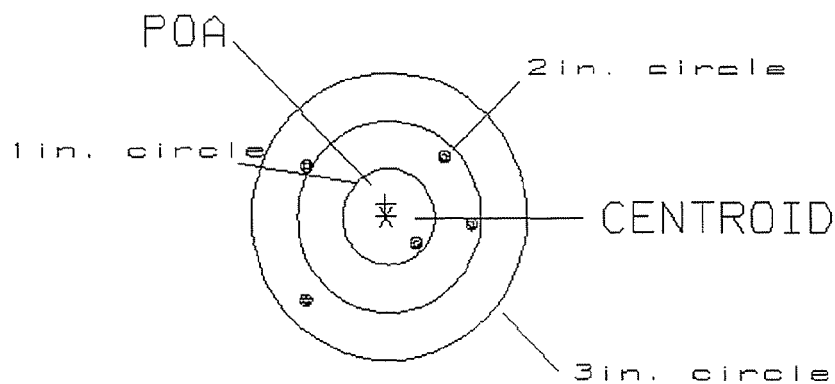
PATTERN #: 2

POA TO CENTROID: .127
MIN RADIUS : .385
MEAN RADIUS : .876
MAX RADIUS : 1.218
CENTROID X : .004
CENTROID Y : -.127

15 Sep 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.75

1

VS= 1.45

3

GS= 2.00

5

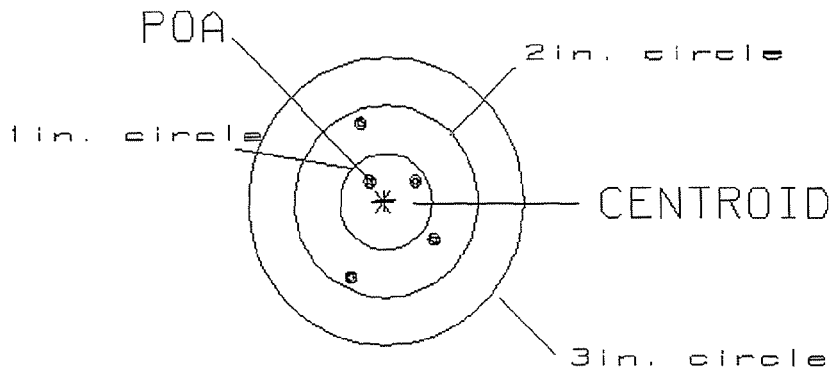
PATTERN #: 3

POA TO CENTROID: .024
 MIN RADIUS : .283
 MEAN RADIUS : .624
 MAX RADIUS : .906
 CENTROID X : -.020
 CENTROID Y : -.012

15 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= .90
 VS= 1.63
 GS= 1.63

2
 5
 5

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350037
10 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.079
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0303333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0846233

THE AMR FOR THIS RIFLE IS: 1.948

CENTROIDAL DISTANCES

Ø TO 1	.180314
1 TO 2	.131609
1 TO 3	.440409

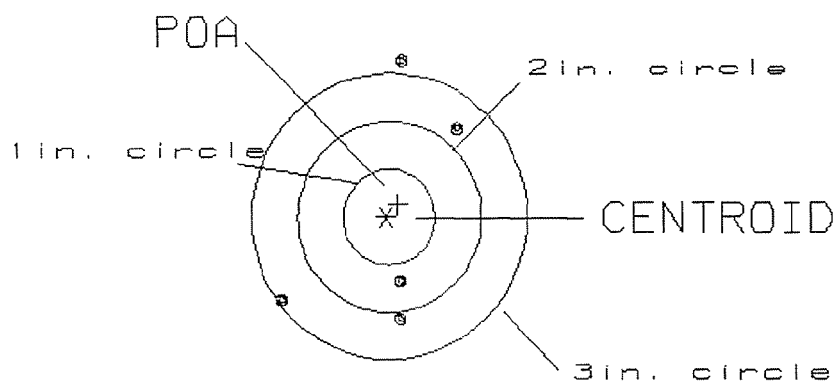
3
2¹ + <----POA

PATTERN #: 1
 POA TO CENTROID: .180
 MIN RADIUS : .719
 MEAN RADIUS : 1.198
 MAX RADIUS : 1.656
 CENTROID X : -.128
 CENTROID Y : -.127

10 Sep 1997

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CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.83

0

VS= 2.68

1

GS= 2.81

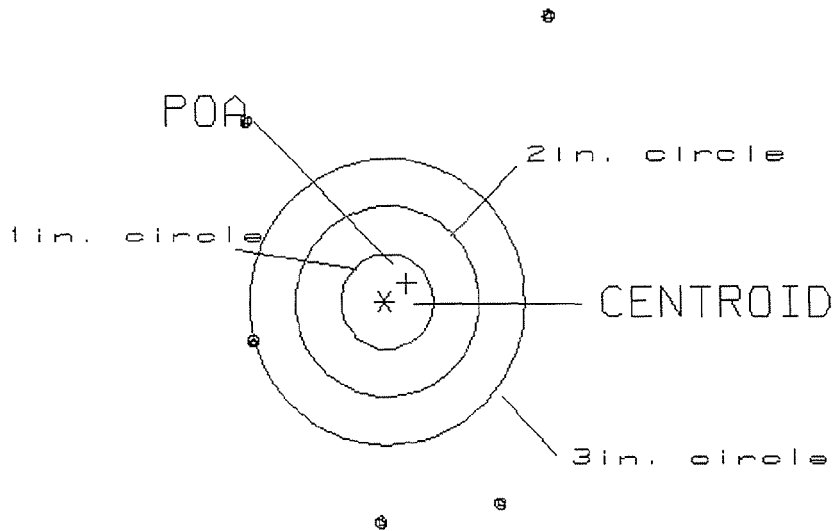
4

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .309
 MIN RADIUS : 1.537
 MEAN RADIUS : 2.453
 MAX RADIUS : 3.512
 CENTROID X : -.243
 CENTROID Y : -.191

10 Sep 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.33
 VS= 5.36
 GS= 5.65

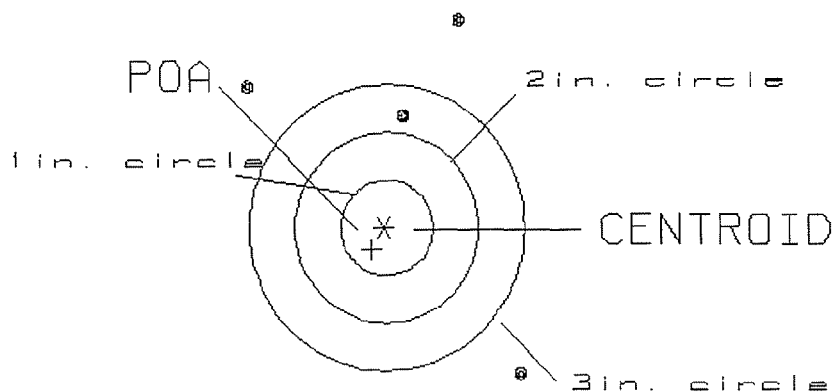
0
 0
 0

PATTERN #: 3
 POA TO CENTROID: .264
 MIN RADIUS : 1.134
 MEAN RADIUS : 2.193
 MAX RADIUS : 3.389
 CENTROID X : .134
 CENTROID Y : .227

10 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.93

0

VS= 5.40

0

GS= 5.64

1

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6350037DATE 8-13-97TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.55	2.66	2.51	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.53	2.61	2.85	
PULL #3	2.57	2.74	2.79	
PULL #4	2.53	2.79	2.79	
PULL #5	2.54	2.57	2.66	
TOTAL	12.72	13.37	13.60	
AVG.	2.54	2.67	2.72	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.05	3.00	
PULL #2	3.01	3.14	
PULL #3	2.99	3.12	
PULL #4	3.07	2.65	
PULL #5	2.92	3.00	
TOTAL	15.04	14.91	
AVG.	3.01	2.98	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.98	3.96		3.99
PULL #2	4.08	4.00		4.11
PULL #3	3.92	4.07		4.08
PULL #4	4.12	3.93		4.10
PULL #5	3.74	4.17		4.13
TOTAL	19.84	20.13		20.41
AVG.	3.97	4.03		4.08

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6350037

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

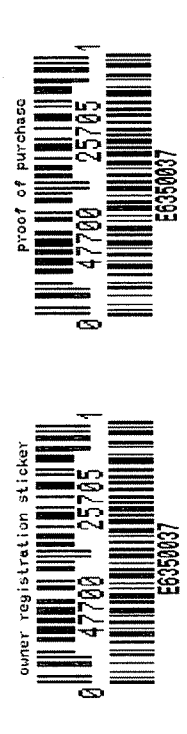
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-3-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.024</u> <u>.022</u>	9-3-97	CK
	J) ASSEMBLE STOCK		8-25-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-25-97	CR
	M) IRON SIGHT ALIGNMENT		8-25-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-25-97	CR
540	GALLERY TEST AND TARGET	R 78 72 L 79 R 71	9-8-97 9-10-97 9/14/97	KT BWT KT
	A) MALFUNCTIONS		9-8-97 9-10-97 9/14/97	KT BWT KT
	B) PIERCED PRIMERS		9-8-97 9-10-97 9/14/97	KT BWT BWT
645	INSPECT FOR LIVE AMMO		9-8-97 9-10-97 9/14/97	BWT KT BWT
655	FINAL INSPECTION A) HEADSPACE		9/16/97	PLW
	B) TRIGGER PULL	<u>2.45</u> <u>2.39</u> <u>2.35</u> <u>2.37</u> <u>2.37</u>	9/16/97	TM
	C) FUNCTION			
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

REG. U.S. Pat. & Tm. Off. Trade Registered Trade Dress

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