

UPC



E6350038

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350038
27 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.116333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0153333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.117339$

THE AMR FOR THIS RIFLE IS: 1.041

CENTROIDAL DISTANCES

0 TO 1	.308508
1 TO 2	.536537
1 TO 3	.418399

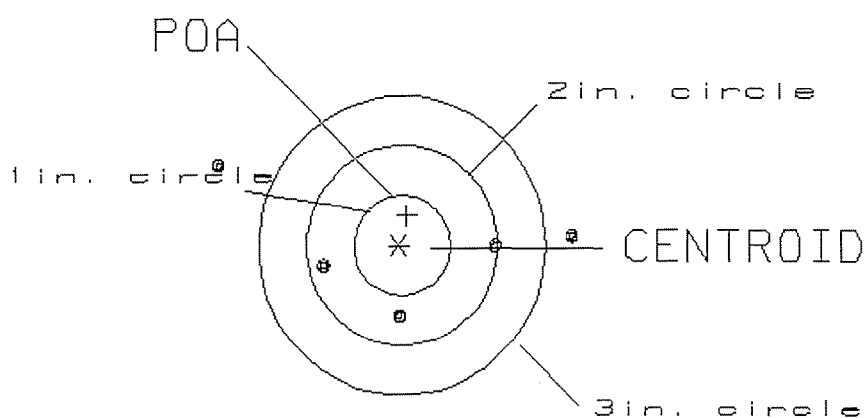
$\begin{matrix} 2 \\ 3 \end{matrix} + \quad \text{<----POA}$
1

PATTERN #: ☐ 1 ☐
POA TO CENTROID: .308
MIN RADIUS : .698
MEAN RADIUS : 1.264
MAX RADIUS : 2.055
CENTROID X : -.076
CENTROID Y : -.299

27 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350038

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.67

0

VS= 1.48

3

GS= 3.72

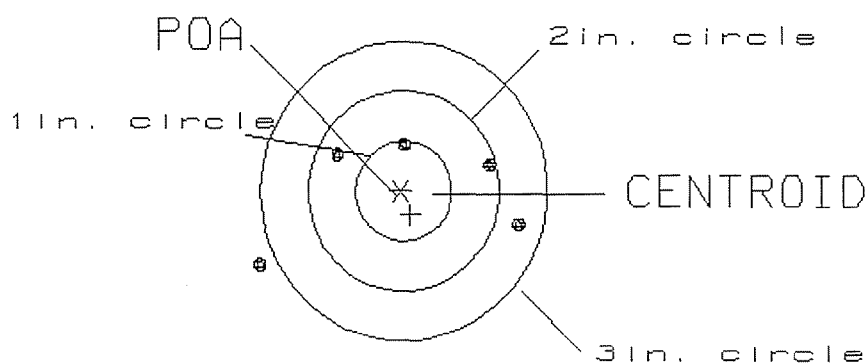
3

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .257
 MIN RADIUS : .437
 MEAN RADIUS : 1.012
 MAX RADIUS : 1.636
 CENTROID X : -.100
 CENTROID Y : .237

27 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350038

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.73

1

VS= 1.13

3

GS= 2.74

4

REMINGTON CENTERFIRE ACCURACY TEST

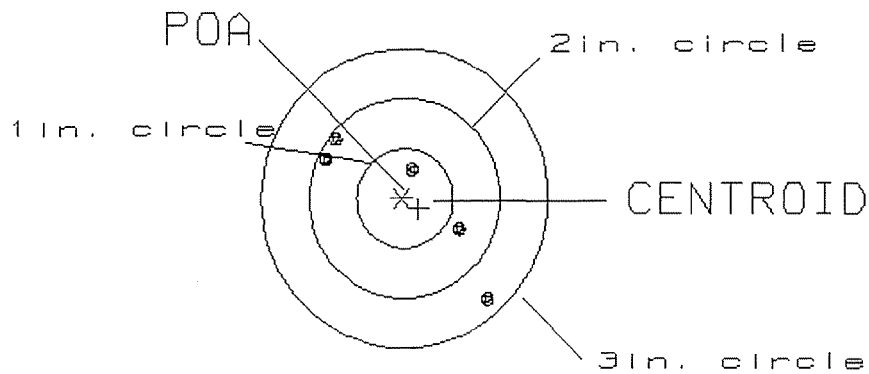
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .204
 MIN RADIUS : .342
 MEAN RADIUS : .848
 MAX RADIUS : 1.360
 CENTROID X : -.173
 CENTROID Y : .108

27 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350038

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.76

1

VS= 1.59

4

GS= 2.30

5

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350038
21 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .131333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.103333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .167111

THE AMR FOR THIS RIFLE IS: 1.364

CENTROIDAL DISTANCES

0 TO	1	.445162
1 TO	2	.830468
1 TO	3	.617171

3
+
1

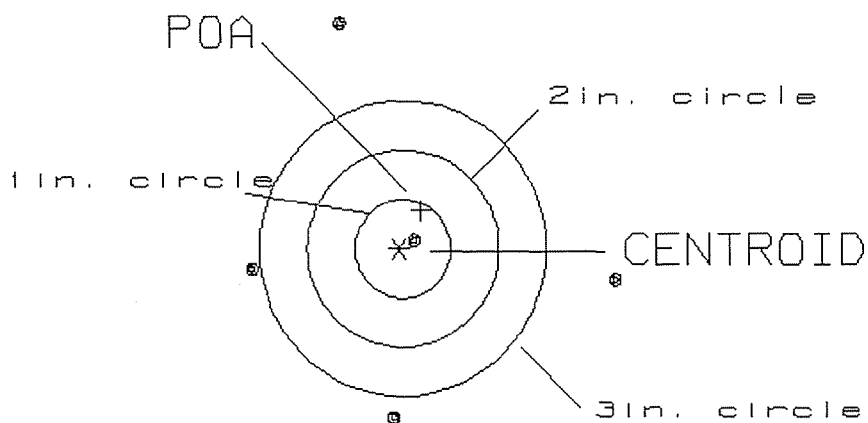
Σ----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .445
 MIN RADIUS : .133
 MEAN RADIUS : 1.616
 MAX RADIUS : 2.339
 CENTROID X : -.220
 CENTROID Y : -.387

20 Oct 1997

FILE:/H:\basic/Accuracy/Patterning/Centerfire_Patt/e6350038

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.86
 VS= 3.94
 GS= 3.98

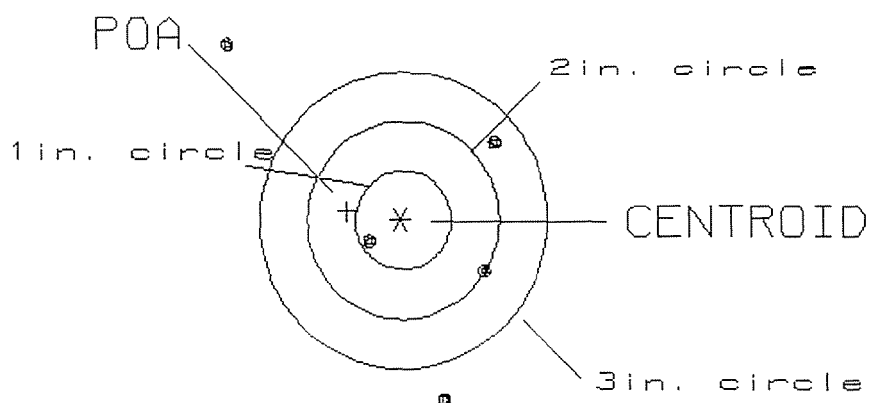
1
 1
 1

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .560
 MIN RADIUS : .435
 MEAN RADIUS : 1.392
 MAX RADIUS : 2.550
 CENTROID X : .554
 CENTROID Y : -.086

20 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6350038

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.76
 VS= 3.52
 GS= 4.20

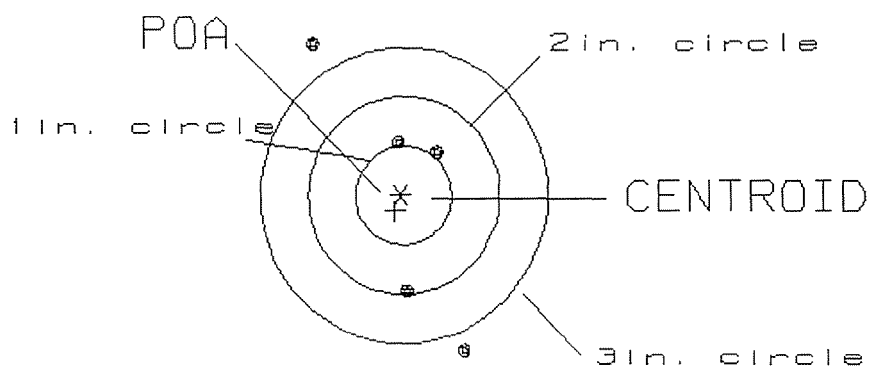
1
 2
 3

PATTERN #: ☐ 3 ☐
POA TO CENTROID: .174
MIN RADIUS : .498
MEAN RADIUS : 1.083
MAX RADIUS : 1.751
CENTROID X : .060
CENTROID Y : .163

20 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6350038

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.56

1

VS= 3.02

3

GS= 3.40

3

M-24

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350038

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400125198

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	10-10-97	CR
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	10-10-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.023</u>	10-10-97	CR
	J) ASSEMBLE STOCK		10-9-97	CR
	K) ASSEMBLE SWIVEL STUDS		10-29-97	CR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-9-97	CR
	M) IRON SIGHT ALIGNMENT		10-9-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-9-97	CR
640	GALLERY TEST AND TARGET	L52 R98	10/20/97	PB
	A) MALFUNCTIONS		10/20/97 PB 10/27/97 DD	
	B) PIERCED PRIMERS		10/24/97 PB 10-27-97 DD	
645	INSPECT FOR LIVE AMMO		10/20/97 LT 10/27/97 DD	TM
655	FINAL INSPECTION A) HEADSPACE		10-29-97	CR
	B) TRIGGER PULL	<u>2.61</u> <u>2.59</u> <u>2.44</u> <u>2.54</u> <u>2.49</u>	10-28-97	TM
	C) FUNCTION		10-29-97	CR
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6350038

DATE 10-6-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.55	2.38	2.38	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.58	2.32	2.38	
PULL #3	2.38	2.45	2.31	
PULL #4	2.45	2.44	2.33	
PULL #5	2.51	2.34	2.30	
TOTAL	12.47	11.93	11.70	
AVG.	2.49	2.38	2.34	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.04	2.98	
PULL #2	3.03	3.12	
PULL #3	3.09	3.02	
PULL #4	3.18	2.98	
PULL #5	3.06	3.12	
TOTAL	15.40	15.22	
AVG.	3.08	3.04	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.06	4.07		4.07
PULL #2	4.15	3.82		4.18
PULL #3	4.06	4.06		4.11
PULL #4	4.12	4.12		4.06
PULL #5	4.08	4.15		4.08
TOTAL	20.47	20.22		20.50
AVG.	4.09	4.04		4.10

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

Do Not Use

SERIAL NO.



E6350038

ORDER

25705

MODEL 700™ M24

UPC



0 47700 25705 1

ORDER

25705

MODEL 700™ M24

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0 47700 25705 1

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.	
MODEL 700™ M24		SERIAL NO. E6350038	46
BOLT ACTION CENTERFIRE RIFLE		ORDER NO. 25705	
24" BARREL 7.62 NATO 6★		10RR	
Reg. U.S. Pat. & Tr. Off. Marca Registrada. Marque Deposee.			
		5705 E6350038	